ASIAN JOURNAL OF PHARMACEUTICAL AND CLINICAL RESEARCH



### SYNTHESIS OF COPPER NANOPARTICLES USING ASCORBIC ACID AND CETYL TRIMETHYL AMMONIUM BROMIDE

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Received: 28 February 2018, Revised and Accepted: 16 March 2018

### ABSTRACT

Objective: The present study highlights the development of a method to synthesize copper nanoparticles (CuNPs).

**Methods:** CuNPs were developed using 0.01 M copper penta sulfate and 0.11 M of ascorbic acid (AA) and 0.03 M of cetyl trimethyl ammonium bromide solution. The synthesized CuNPs were differentiated through filtration and washed by water (deionized). CuNPs were kept in dialysis bag 70 KD in a 250 mL glass beaker along with distilled water. The assembly was kept on a magnetic stirrer for 24 h at 500 rpm. Then, the dialysis bag containing CuNPs solution was filtered by a filter assembly with 0.2 µm nylon filter. The filtered CuNPs were spray dried with the help of spray drier.

**Results:** The prepared CuNPs were found to be 440 nm with zeta potential of -10 mV and polydispersity index 0.314.

**Conclusion:** The investigation deciphers the promising and material technique to synthesis of CuNPs by methods for synthetic reduction utilizing strategy using AA (0.2 M) and sodium hydroxide (1 M), and Syloid 244FP.

Keywords: Copper nanoparticles, Cetyl trimethyl ammonium bromide, Ascorbic acid, Spray drying: Particle Size, Zeta potential.

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### INTRODUCTION

Copper nanoparticles (CuNPs) are unique due to their important characteristics such as high thermal conductivity and wide range of therapeutic applications in traditional and modern medicines. CuNPs also have increased surface area to volume ratio, with cost of production. CuNPs have wide therapeutic potential such as antibiotic, antimicrobial, and antifungal when compared with other metals. The major problem occurs during their preparation and preservation. CuNPs oxidized immediately in contact of air. To overcome this problem, reduction or capping is done or different inert media (e.g. argon and nitrogen) are used [1-3]. However, reduction and capping are costly and having poisonous impacts.

CuNPs blending is done by physical or chemical methods. Main physical procedure includes pulsed laser removal [4], vacuum vapor testimony [5], and pulsed wire release [6] and mechanical processing [7]. Chemical procedure includes chemical reduction [8], microemulsion methods [9], sonochemical [10], electrochemical [11], microwave helped [12], and aqueous [13]. Natural or biosynthesis [14] strategies are moreover considered as chemical strategies. CuNPs have high thermal conductivity [15] and with low cost of production as compared to noble metals.

Through chemically reduction method, excellent CuNPs are produced, but hazardous reducing agents are used [16]. Ascorbic acid (AA) works as reducing and protecting agent [15]; therefore, to overcome this problem, AA is used to get harmless CuNPs in the present work.

### METHODS

Chemicals utilized in the various experimental methods were analytical grade. Copper sulfate pentahydrate (CSP) (0.1 M), AA (0.2 M) and

sodium hydroxide (NaOH) (1 M), Syloid 244FP gifted by W.R. Grace, sodium lauryl sulfate, and deionized water were utilized during experimental methods.

### Procedure for preparation of 0.01 Molar CSP

Copper sulfate pentahydrate 0.2496 g was dissolved in 100 mL of distilled water to get a concentration of 0.01M.

### Procedure for preparation of 0.11 Molar AA

In order to prepare 0.11 M AA solution, 19.37 g of AA was dissolved in 100 mL of water.

## Procedure for preparation of cetyl triethyl ammonium bromide (CTAB) 0.03 molar

Cetyl triethyl ammonium bromide (1.093 g) was accurately weighed and dissolved in 100 mL of distilled water to get a concentration of 0.03 M.

### Synthesis of Cu nanoparticles

In the present study, 0.01 M CSP and 0.11 M of AA were dissolved in 100 mL of deionized water in 250 mL flat-bottom flask equipped with hot plate, a small magnetic stir bar, and a thermometer. The 0.03 M of CTAB was introduced into the solution with rapid stirring at room temperature. Aqueous NaOH was employed to control pH 6.5. Before starting the reactions, the pH of reaction mixture of all three chemicals was monitored by handy pH meter, and then during the reaction, it was monitored by PH strip (broad range [pH 2–10] strip was used; the medium dark green color was observed on pH strip). The mixture was agitated at 85°C without any inert gas protection. The temperature was monitored with thermometers. During process, the blue colored mixture turned into brick red, then reddish represented in Fig. 1. CuNPs were separated by filtration and washed with deionized water

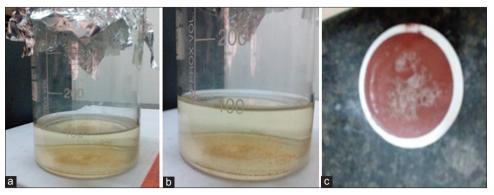


Fig. 1: Steps involved in preparation of copper nanoparticles (a) stage-1 (b) stage -2 (c) stage -3

Table 1: Formula for synthesis of CuNPs

S. No	Name of Ingredients	Quantity (mg)	
1	Syloid	500.00	
2	CuSO <sub>4</sub>	0.2496	
3	CTAB	0.0624	
4	AA	4000	
5	SLS	225	

CuNPs: Copper nanoparticles, CTAB: Cetyl triethyl ammonium bromide, AA: Ascorbic acid, SLS: Sodium lauryl sulfate

Table 2: Batches prepared by design expert software

Batches	Syloid (g)	SLS (g)	Feed rate (min.)	Inlet air temperature °C
1	2	0.15	18	120
2	1	0.15	18	130
3	3	0.15	16	120
4	1	0.15	18	110
5	2	0.225	16	120
6	2	0.225	20	120
7	2	0.15	16	130
8	1	0.15	20	120
9	3	0.15	18	110
10	2	0.15	18	120
11	2	0.075	20	120
12	1	0.075	18	120
13	2	0.15	18	120
14	2	0.15	16	110
15	3	0.075	18	120
16	3	0.225	18	120
17	3	0.15	18	130
18	1	0.15	16	120
19	2	0.225	18	110
20	2	0.15	20	110
21	2	0.075	16	120
22	3	0.15	20	120
23	2	0.075	18	110
24	2	0.15	20	130
25	2	0.15	18	120
26	2	0.075	18	130
27	2	0.225	18	130
28	2	0.15	18	120
29	1	0.225	18	120

SLS: Sodium lauryl sulfate

and ethanol. CuNPs were kept in dialysis bag 70 KD (Fig. 2) in a 250 ml glass beaker with distilled water. The assembly was kept on a magnetic stirrer for 24 h at 500 rpm. Then, the dialysis bag contains CuNPs solution was filtered by a filter assembly with 0.2  $\mu$ m nylon.

### Preparation of nanoparticles using spray drier

The obtained CuNPs were found sticky and hence considered as nonstable form. To remove their stickiness, the nanoparticles were adsorbed

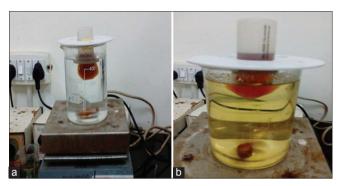


Fig. 2: Filtration of copper nanoparticles by dialysis. (a) Initial stage, (B) after 24 h

on the surface of Syloid 244FP silica and spray dried. The procedure for adsorption and spray drying is discussed below. The initial composition of one batch shown in Table 1. In the suspension of CuNPs, accurately weighed amount of Syloid 244FP was added. The dispersion was stirred for 15 min and subjected for spray drying using spray dryer - spray mate JISL, Mumbai, India. A total of 29 batches were prepared (F1–F29) as shown in Table 2 by varying the formula composition and operating conditions of spray drier. The study was carried out at three different levels, low, medium, and high.

It was observed that feed rate and inlet air temperature have played a significant role on the particle size and hygroscopicity of CuNPs.

### Particle size and zeta potential analysis [16-18]

Particle size, polydispersity index (PDI), and zeta potential were determined using Malvern Zetasizer Nano ZS90 (Malvern Instruments Ltd., UK) with a 50 mV laser at a fixed angle of 90°. Estimations were completed at 25°C utilizing dispensable polystyrene cells and disposable plain folded capillary cells after serial dilutions.

### **RESULTS AND DISCUSSION**

The CuNPs were analyzed by laser diffraction analysis using Malvern Zetasizer ZS200. Each sample was measured 3 times and mean data were recorded for particle size. The particle size of CuNPs was found to be 440 nm with a PDI of 0.314. A value of PDI <0.500 indicates very good distribution of particle size. The zeta potential of CuNPs was –10 mV. However, obtained nanoparticles were found sticky. Hence, spray drying was used with suitable adsorbent like Syloid 244FP. After solidification, the flow got increased as found through angle of repose experiment. The initial flow of copper powder was 55°, and after solidification, the angle of repose got reduced to 38°.

### CONCLUSION

The investigation deciphers the promising and material technique to the synthesis of CuNPs by methods for synthetic reduction utilizing strategy by utilizing AA (0.2 M) and NaOH (1 M), and Syloid 244FP. The obtained CuNPs were having particle size of 440 nm and PDI 0.314. Solidification of obtained CuNPs using spray drier and porous adsorbent like Syloid 244FP enhances the flow of CuNPs. Hence, this synthesis pathway is suitable for the synthesis of Cu attributed to its simple process and low cost.

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