

## FORMULATION AND EVALUATION OF FAST DISSOLVING TABLET OF KETOROLAC TROMETHAMINE

SANGEETHA G, MAHESH PG\*, CHANTHINI K, LOKESH M, AMEEN S

Department of Pharmaceutics, School of Pharmaceutical Sciences, Vels Institute of Science Technology and Advanced Studies, Pallavaram, Chennai - 600 117, Tamil Nadu, India. Email: pgmahesh83@gmail.com

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### ABSTRACT

**Aim and Objective:** Ketorolac tromethamine is used for treatment of infections including infection of joints and bones, gastroenteritis, malignant Otitis externa, respiratory tract infections, cellulites, urinary tract infections, anthrax and it also used in treatment of community acquired pneumonia. Difficulty in swallowing is a common problem of all age groups, especially the elderly and pediatrics, because of physiological changes associated with these groups.

**Methods:** Pre formulation testing is an investigation of physical and chemical properties of drug substances alone and when combined with pharmaceutical excipients. It is the first step in the rational development of dosage form.

**Results:** The present study was undertaken to formulate Ketorolac tromethamine oral dispersible tablet with three polymers namely sodium starch glycolate, croscarmellose sodium and in combination of three super disintegrants and by dry granulation technique. Before compression of the granules physical characters such as bulk density, tapped density, angle of repose, compressibility index and hausner ratio was determined and tabulated. Then the granules were compressed into tablets and then evaluated.

**Conclusion:** It has been observed from all formulations of pre compression and post compression studies were given within the limits of values. The in vitro dissolution data, F1 (combination of super disintegrant) formulation was found that the drug release is best and cumulative % of drug release was 90.88% respectively, when compared to other formulation.

**Keywords:** Ketorolac tromethamine, Sodium starch glycolate, Croscarmellose

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### INTRODUCTION

Recent developments in technology have presented viable alternatives for the patients who may have difficulty in swallowing tablets or liquids. Traditional tablets and capsules administered with an 8-oz glass of water [1] may be inconvenient or impractical for some patients. For example, a very elderly patient may not be able to swallow a daily dose [2] of tablets. [3] Some drugs are absorbed from mouth, pharynx and esophagus as saliva passes down to stomach [4] An inability or willingness to swallow solid oral dosage forms such as tablets and poor taste of medicine are some of the important reasons for consumer dissatisfaction [5] A schizophrenic patient in the institution setting can hide a conventional tablet under his/her tongue to avoid daily dose of atypical anti psychotic [6] The amount of drug that is subjected to first pass metabolism is reduced as compared to standard tablets [7] Fast dissolving tablet is a solid dosage form that disintegrates and dissolves in the mouth [8] The fast dissolving tablet that can be placed in the mouth where it disperses rapidly before swallowing [9]

### METHODS

#### Pre-formulation studies

Pre formulation testing is an investigation of physical and chemical properties of drug substances alone and when combined with pharmaceutical excipients. It is the first step in the rational development of dosage form.

#### Standard curve of ketorolac tromethamine

Sodium hydroxide solution, 0.2 M

8 g of sodium hydroxide was dissolved in 1000 ml distilled water, and it gives 0.2 M solution.

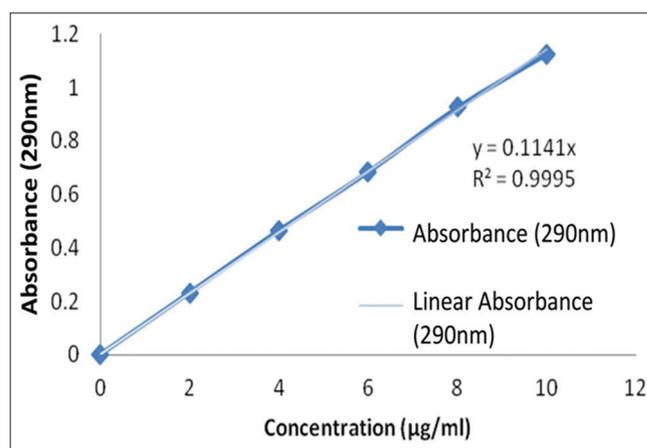


Fig. 1: Standard curve of ketorolac tromethamine in phosphate buffer (pH 6.8)

Table 1: Standard curve of ketorolac tromethamine in phosphate buffer (pH 6.8)

S. No.	Concentration (µg/ml)	Absorbance (290 nm)
1.	0	0.00
2.	2	0.232
3.	4	0.465
4.	6	0.684
5.	8	0.926
6.	10	1.126

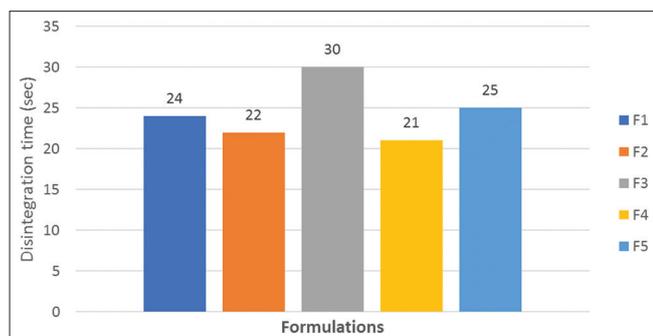


Fig. 2: Disintegration time

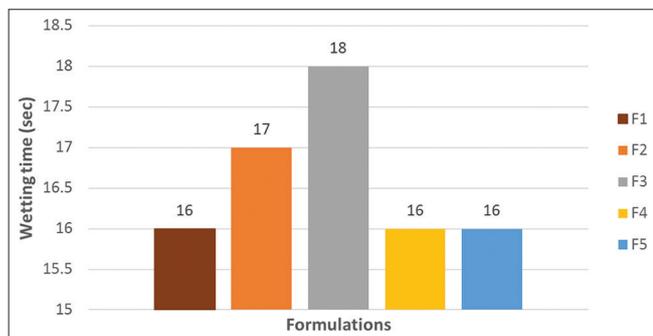


Fig. 3: Wetting time

**Standard curve of ketorolac tromethamine***Potassium dihydrogen phosphate solution*

0.2M 27.218gm of potassium dihydrogen phosphate was dissolved in 1000ml distilled water in a volumetric flask.

*Sodium hydroxide solution, 0.2M*

8gm of sodium hydroxide was dissolved in 1000ml distilled water and gives 0.2M solution

*Preparation of pH6.8 buffer*

Place 50.0ml of 0.2M potassium di hydrogen phosphate in a 200ml volumetric flask add 22.4ml sodium hydroxide and then make up with water upto volume.

This is standard curve of Ketorolac tromethamine phosphate buffer with absorbance 290nm and linear absorbance 290nm. Its showing in Fig 1.

The disintegration time (D.T) of all formulations is shown in the Fig 2.

100mg of pure drug of ketorolac tromethamine was dissolved in 10ml volumetric flask and shaken with 5ml methanol. for the above solution add remaining amount was make up with 6.8pH Phosphate buffer .This solution contains 1000µg/ml of ketorolac tromethamine stock solution. Take 10ml from above solution in 100ml volumetric flask and make up with 6.8pH phosphate buffer. This solution contains 100µg/ml of drug. From above solution take 1ml in 10ml volumetric flask and make up with 6.8pH phosphate buffer. From this solution pipette out 0.2ml in 10ml volumetric flask add buffer. This gives 0.2µg/ml solution. Similarly

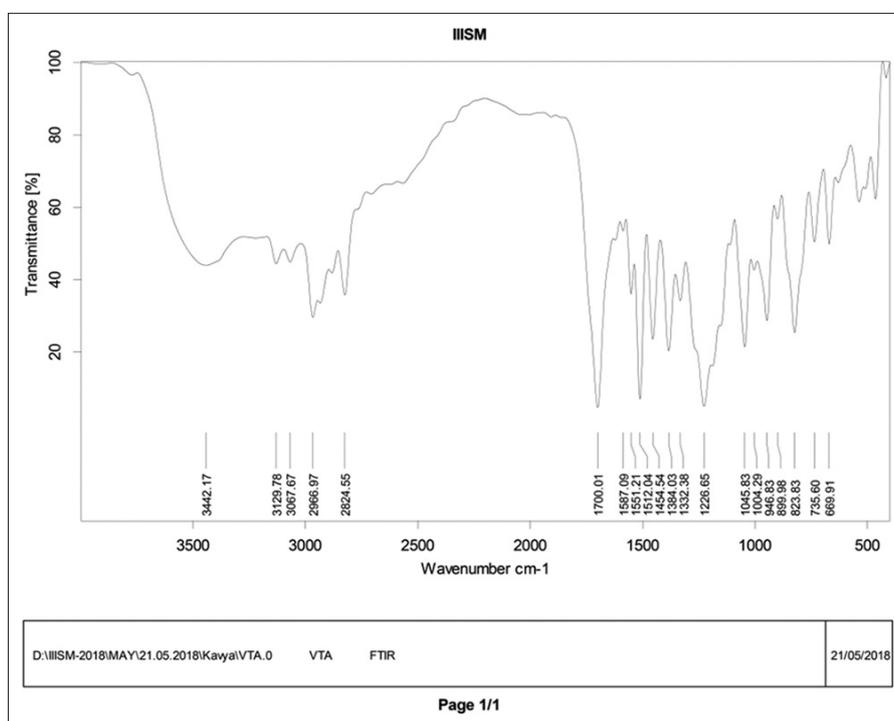


Fig.4: FTIR spectrum of ketorolac tromethamine.

Table 2: Different formulation of ketorolac tromethamine oral dispersible tablets

S. No.	Formulation code	Drug	SSG	CCS	Mannitol	Sodium saccharin	Magnesium stearate	Mint flavor
1.	F1	10	5	-	78	5	2	q. s
2.	F2	10	10	-	73	5	2	q. s
3.	F3	10	-	5	78	5	2	q. s
4.	F4	10	-	10	73	5	2	q. s
5.	F5	10	5	5	73	5	2	q. s

CCS: Croscarmellose sodium, SSG: Sodium starch glycolate

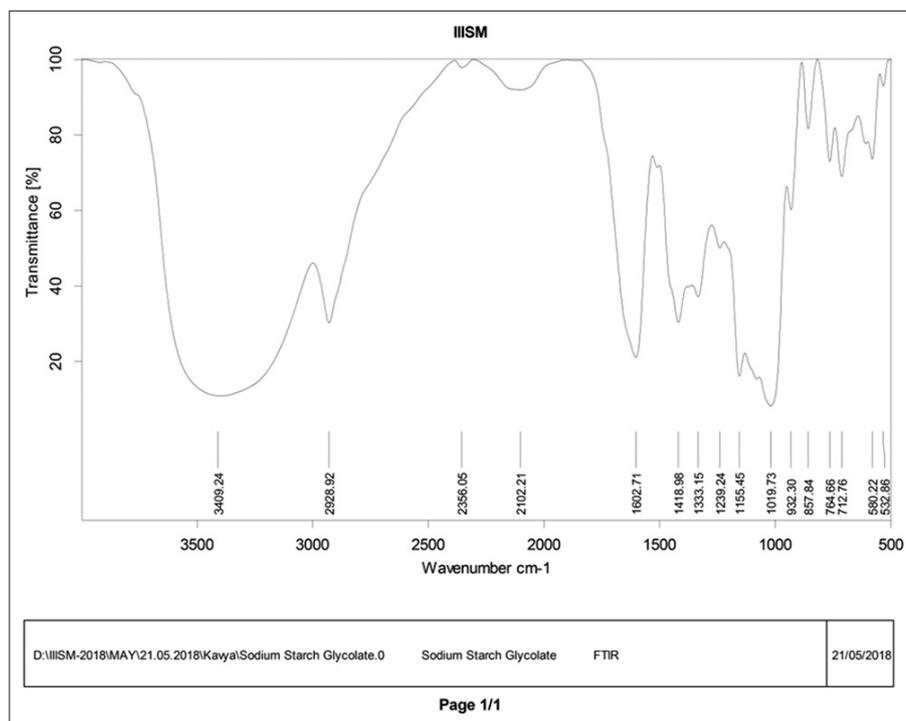


Fig. 5: FTIR Spectrum of Sodium starch glycolate

Table 3: Pre-compression studies of powder blend

S. No.	Formulations	Hardness test (kg/cm)	Thickness test (cm)	Friability test (%)	% of weight variation test	Estimation of drug content
1.	F1	2.35	0.35	0.154	99.5	98.22
2.	F2	2.44	0.35	0.218	99.7	96.39
3.	F3	3.52	0.35	0.256	99.8	97.64
4.	F4	2.82	0.35	0.277	99.7	97.57
5.	F5	2.75	0.35	0.234	99.7	95.48

Table 4: Pre compression studies of Powder blend

S. No.	Formulations	Bulk density (g/cm <sup>3</sup> )	Tapped density (g/cm <sup>3</sup> )	Angle of repose (θ)	Carr's index (%)	Hausner's ratio
1.	F1	0.384	0.385	31.26	10.73	1.322
2.	F2	0.356	0.362	35.15	6.58	1.175
3.	F3	0.358	0.372	32.82	9.29	1.203
4.	F4	0.382	0.323	32.38	6.10	1.167
5.	F5	0.343	0.358	34.07	9.21	1.005

preparing 0.4ml, 0.6ml, 0.8ml and 1ml of solution in 10ml volumetric flasks. Resulting gives 2µg/ml, 4µg/ml, 6µg/ml,

8 µg/ml and 10µg/ml solutions. The concentrated solution scanned in UV-Visible Spectrophotometer meter with absorption maximum is 290nm shown in Table 1.

In this method, all the powder excipients are mixed thoroughly in a polyethylene bag. After proper mixing the powder was punched into tablets. The weight of the tablet was 400mg and dose of the drug is 150mg. Each tablet weight- 100mg shown in Table 2.

The compressed tablets were evaluated for physical properties and the results are tabulated for Hardness test, Thickness test, Friability test, % of weight variation test and Estimation of drug content values showed in Table 3.

#### Method of preparation

Preparation of ketorolac tromethamine tablets

#### Direct compression technique

Each tablet wetting time (WT) - 100 mg.

#### Pre compression studies of powder blend

Angle of repose

$$\theta = \tan^{-1} (h/r)$$

Where

θ=Angle of repose,

h=Height of the powder cone,

r=Radius of the powder cone.

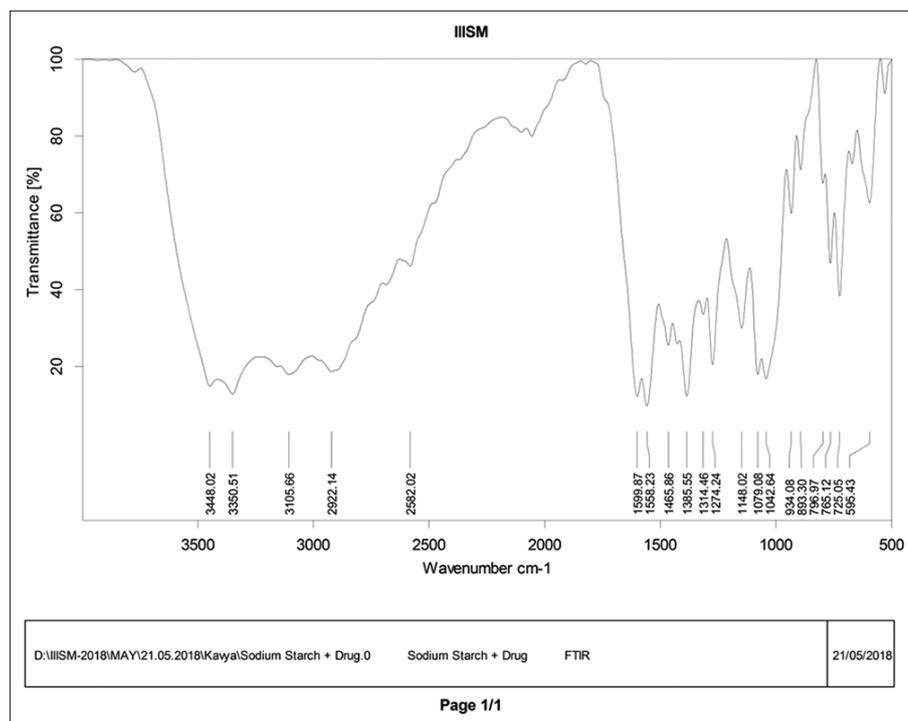


Fig. 6: FTIR Spectrum of ketorolac tromethamine and sodium starch glycolate

Table 5: Post-compression studies of ketorolac tromethamine oral dispersible tablets

S. No.	Formulations	Disintegration time (s)	WT (s)
1.	F1	24	16
2.	F2	22	17
3.	F3	30	18
4.	F4	21	16
5.	F5	25	16

WT: Wetting time

Table 6: FTIR spectrum of ketorolac tromethamine.

S. No.	Wave number	Functional group
1.	3442	OH stretching carboxylic acid
2.	3129	=CH aromatic heterocyclic stretching
3.	3067	=CH aromatic stretching
4.	2966	alkyl stretching
5.	1226	C-N stretching
6.	1454	Alkyl CH <sub>2</sub> bending
7.	1384	Alkyl CH <sub>2</sub> bending
8.	899	CH- aromatic bending
9.	1700	C = O stretching
10.	1384	C-OH bending

FTIR: Fourier-transform infrared spectroscopy

Table 7: FTIR Spectrum of Sodium starch glycolate

S. No.	Wave number	Functional group
1.	3409	OH stretching
2.	2928	alkyl CH stretching
3.	1602	COO anti-symmetry stretching
4.	1239	C-O-C stretching

FTIR: Fourier-transform infrared spectroscopy, SSG: Sodium starch glycolate

## RESULTS AND DISCUSSIONS

### Pre-formulation studies

The present study was undertaken to formulate Ketorolac tromethamine oral dispersible tablet with three polymers namely

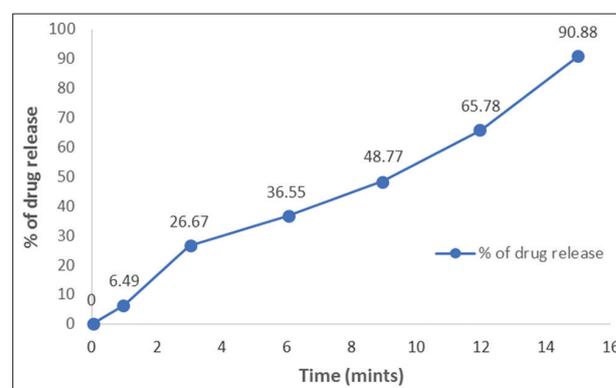


Fig. 7: Formulation-1 (F1)

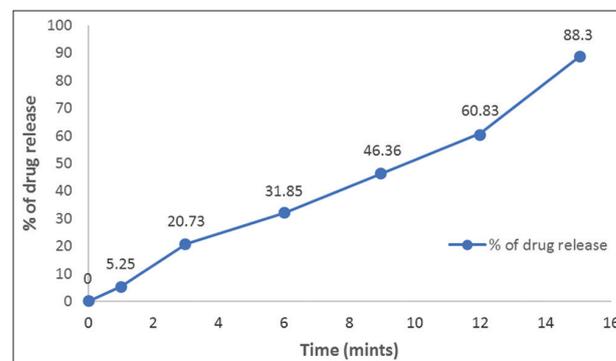


Fig. 8: Formulation-2 (F2)

sodium starch glycolate, croscarmellose sodium and in combination of three super disintegrants and by dry granulation technique. Before compression of the granules physical characters such as bulk density, tapped density, angle of repose, compressibility index and hausner ratio was determined and tabulated. Then the granules were compressed into tablets and then evaluated.

**Table 8: FTIR Spectrum of ketorolac tromethamine and sodium starch glycolate**

S. No.	Wave number	Functional group
1.	3350	OH stretching
2.	3105	=CH aromatic heterocyclic ring
3.	2922	alkyl CH stretching

FTIR: Fourier-transform infrared spectroscopy, SSG: Sodium starch glycolate

**WT study**

The WT of all formulations is shown in Table 5 and Fig. 3.

The disintegration time (D.T) of all formulations is shown in the Table 5.

The IR Spectral studies of pure ketorolac tromethamine were carried out to study the interaction between the drug and super disintegrants used. It showed that IR spectrum of pure drug ketorolac tromethamine

**Table 9: Formulations-1 (F1)**

S. No.	Time (min)	Absorbance (290 nm)	Concentration ( $\mu\text{g/ml}$ )	Amount of drug release (in 900 ml)	% of drug release
1.	0	0.000	0.000	0.000	0.000
2.	1	0.128	1.068	9.810	6.49
3.	3	0.498	4.354	39.85	26.67
4.	6	0.687	6.010	54.20	36.55
5.	9	0.922	8.056	72.66	48.77
6.	12	1.243	10.976	98.68	65.78
7.	15	1.724	15.184	136.01	90.88

SSG: Sodium starch glycolate

**Table 10: Formulations-2 (F2)**

S. No.	Time (min)	Absorbance (290 nm)	Concentration ( $\mu\text{g/ml}$ )	Amount of drug release (in 900 ml)	% of drug release
1.	0	0.000	0.000	0.000	0.000
2.	1	0.076	0.852	7.598	5.25
3.	3	0.382	3.478	30.84	20.73
4.	6	0.568	5.172	46.43	31.85
5.	9	0.878	7.73	69.89	46.36
6.	12	1.162	10.30	90.74	60.83
7.	15	1.654	14.88	132.89	88.30

**Table 11: Formulations-3 (F3)**

S. No.	Time (min)	Absorbance (290 nm)	Concentration ( $\mu\text{g/ml}$ )	Amount of drug release (in 900 ml)	% of drug release
1	0	0.000	0.000	0.000	0.000
2	1	0.072	0.779	6.493	4.325
3	3	0.384	3.182	28.53	19.35
4	6	0.582	4.689	44.86	29.67
5	9	0.863	7.472	67.54	44.99
6	12	1.116	9.601	87.81	58.71
7	15	1.593	13.98	124.7	83.81

**Table 12: Formulations-4 (F4)**

S. No.	Time (min)	Absorbance (290 nm)	Concentration $\mu\text{g/ml}$	Amount of drug release (in 900 ml)	% of drug release
1.	0	0.000	0.000	0.000	0.000
2.	1	0.108	0.947	8.526	5.684
3.	3	0.405	3.552	31.97	21.31
4.	6	0.612	5.368	48.31	32.21
5.	9	0.894	7.842	70.57	47.05
6.	12	1.168	10.24	92.21	61.47
7.	15	1.686	14.78	133.1	88.73

**Table 13: Formulations-5 (F5)**

S. No.	Time (min)	Absorbance (290 nm)	Concentration ( $\mu\text{g/ml}$ )	Amount of drug release (in 900 ml)	% of drug release
1.	0	0.000	0.000	0.000	0.000
2.	1	0.108	0.947	8.526	5.684
3.	3	0.405	3.552	31.97	21.31
4.	6	0.612	5.368	48.31	32.21
5.	9	0.894	7.842	70.57	47.05
6.	12	1.168	10.24	92.21	61.47
7.	15	1.686	14.78	133.1	88.73

Table 14: Comparative dissolution study of different formulations with various ratios of super disintegrants

S. No.	Time (min)	% of drug release (F1)	% of drug release (F2)	% of drug release (F3)	% of drug release (F4)	% of drug release (F5)
1.	0	0.000	0.000	0.000	0.000	0.000
2.	1	6.49	5.25	4.325	6.947	5.684
3.	3	26.67	20.73	19.35	27.42	21.31
4.	6	36.55	31.85	29.67	36.52	32.21
5.	9	48.77	46.36	44.99	49.57	47.05
6.	12	65.78	60.83	58.71	66.10	61.47
7.	15	90.88	88.30	83.81	92.78	88.73

and super disintegrants were similar fundamental peaks and patterns. The results proved that there were no significant interactions between the drug and super disintegrants. The results are shown in Table 6 and Fig 4.

The IR Spectral studies of sodium starch glycolate were carried out to study the interaction between the drug and super disintegrants used. It showed that IR spectrum of pure drug ketorolac tromethamine and super disintegrants were similar fundamental peaks and patterns. The results proved that there were no significant interactions between the drug and super disintegrants. The results are shown in Table 7 and Fig 5.

The IR Spectral studies of pure ketorolac tromethamine, sodium starch glycolate were carried out to study the interaction between the drug and super disintegrants used. It showed that IR spectrum of pure drug ketorolac tromethamine and super disintegrants were similar fundamental peaks and patterns. The results proved that there were no significant interactions between the drug and super disintegrants. The results are shown in Table 8 and Fig 6.

The *in vitro* drug release profile of tablets from formulation 1 batch was carried in phosphate buffer (pH 6.8) for 15mts by using paddle type of device. From the *in vitro* dissolution data, F1 formulation was found that that drug release and cumulative % of drug release was 90.88% respectively shown in Fig 7.

The *in vitro* drug release profile of tablets from formulation 2 batch was carried in phosphate buffer (pH 6.8) for 15mts by using paddle type of device. From the *in vitro* dissolution data, F2 formulation was found that that drug release and cumulative % of drug release was 88.3% respectively shown in Fig 8.

The *in vitro* drug release profile of tablets from formulation 3 batch was carried in phosphate buffer (pH 6.8) for 15mts by using paddle type of device. From the *in vitro* dissolution data, F3 formulation was found that that drug release and cumulative % of drug release was 83.81% respectively shown in Fig 9.

The *in vitro* drug release profile of tablets from formulation 4 batch was carried in phosphate buffer (pH 6.8) for 15mts by using paddle type of device. From the *in vitro* dissolution data, F4 formulation was found that that drug release and cumulative % of drug release was 92.78% respectively shown in Fig 10.

The *in vitro* drug release profile of tablets from formulation 5 batch was carried in phosphate buffer (pH 6.8) for 15mts by using paddle type of device. From the *in vitro* dissolution data, F5 formulation was found that that drug release and cumulative % of drug release was 88.73% respectively shown in Fig 11.

The *in vitro* drug release profile of tablets from each batch (F1 to F5) was carried in phosphate buffer (pH 6.8) for 15mts by using paddle type of device. From the *in vitro* dissolution data, F1 formulation was found that that drug release is best and cumulative % of drug release was 90.88% respectively, when compared to other formulations. shown in Fig 12.

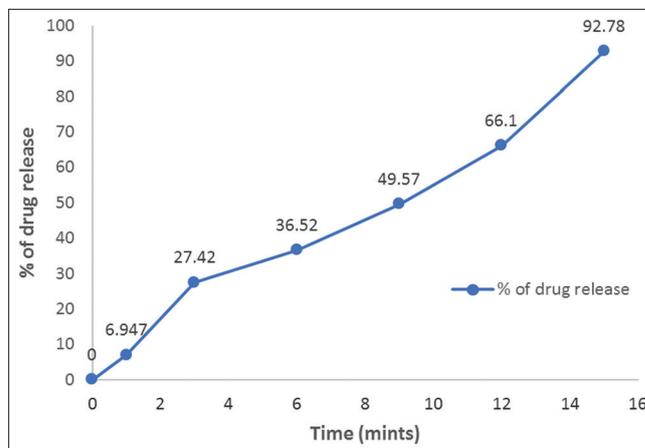


Fig. 10: Formulation-4 (F4)

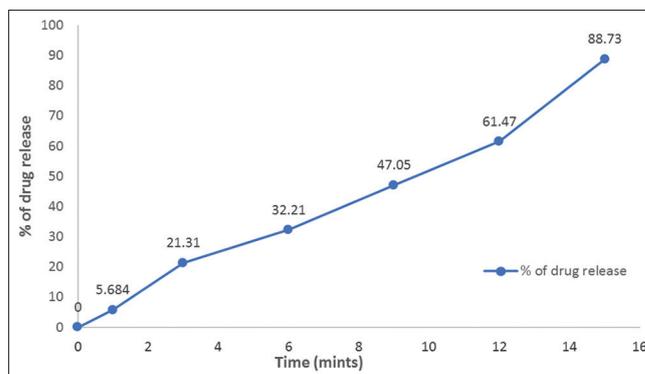


Fig. 11: Formulation-5 (F5)

#### *In vitro* drug release study

Tablets of all the formulations were subjected for *in vitro* release studies. The results are presented in Tables 9-14.

The present study was undertaken to formulate Ketorolac tromethamine oral dispersible tablet with three polymers namely sodium starch glycolate, croscarmellose sodium and in combination of three super disintegrants and by dry granulation technique. Before compression of the granules physical characters such as bulk density, tapped density, angle of repose, compressibility index and hausner ratio was determined and tabulated in Table 12.

#### DISCUSSION

Oral dispersible tablets of ketorolac tromethamine were prepared by direct compression method. Microscopic examination of tablets from each formulation batch showed circular result.

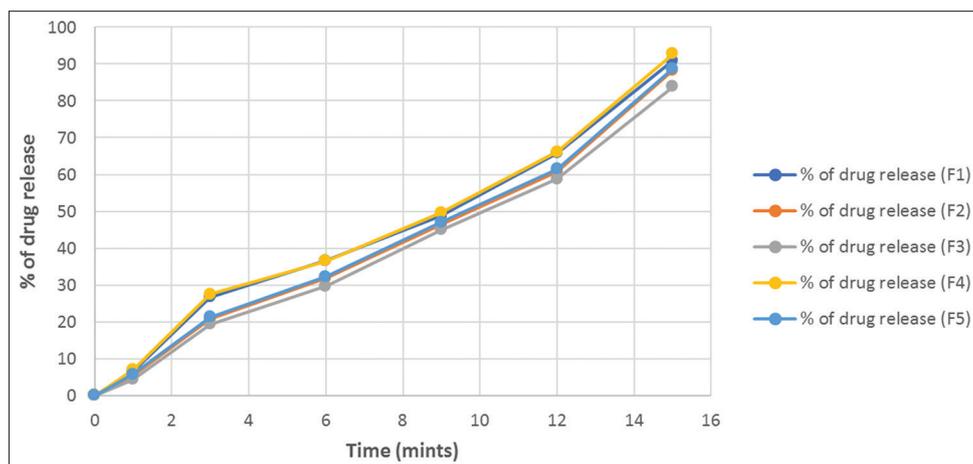


Fig. 12: Comparative dissolution study of different formulations with various ratios of super disintegrants

## CONCLUSION

It has been observed from all formulations of pre compression and post compression studies were given within the limits of values. The in vitro dissolution data, F1 (combination of super disintegrant) formulation was found that the drug release is best and cumulative % of drug release was 90.88% respectively, when compared to other formulation.

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