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AQBD ASSISTED SPECTROPHOTOMETRIC METHODS FOR THE QUANTIFICATION OF CEFIXIME TRIHYDRATE USING TWO OXIDATIVE COUPLING AGENTS

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ABSTRACT

Objective: The present study focuses on developing two visible spectrophotometric methods for cefixime trihydrate (CFT) by the utilization of analytical quality by design space concept. The critical method variables were screened and optimized by factorial design.

Methods: In methods A and B, CFT reacts with 3-methyl-2-benzothiazolinone hydrazone hydrochloride in an acidic medium having λ_{max} at 630 nm and CFT reacts with 1, 10 phenanthroline (Phen) showing λ_{max} at 510 nm, respectively. Fractional factorial design was employed for the initial screening of independent variables for both methods. The main, interaction, and quadratic effects of the most significant factors on the preferred response (absorbance) for methods A and B were studied employing central composite design (CCD) with response surface methodology.

Results: The method was linear (r^2 =0.9983 and 0.9986 for methods A and B), accurate (mean recovery = 100.06% and 99.26% for methods A and B), precise (relative standard deviation, % relative standard deviation = 0.9214, 1.025 and 0.1919, 0.2136 for methods A and B).

Conclusion: The outcome of the proposed work has evidently revealed that quality by design concept can be efficiently enforced in the optimization of spectrophotometric technique for the quantification of CFT in pharmaceutical raw materials and formulations by minimum experimental runs.

Keywords: Cefixime trihydrate, Quality by design, Fractional factorial design, Response surface methodology, Central composite design, Visible spectrophotometry, Validation.

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INTRODUCTION

Cefixime trihydrate (CFT) chemically, [(6R, 7R)-7-[2-(2-amino-4-thiazolyl)glyoxylamido]-8-oxo-3-vinyl-5-thia-1-azabicyclo[4.2.0]oct-2-ene-2-carboxylic acid, 7²-(Z)-[O-(carboxy methyl)oxime] trihydrate] (Fig. 1), a third-generation cephalosporin is an oral broad-spectrum antibiotic that is highly active against various bacterial strains such as *Enterobacteriaceae*, *Haemophilus influenzae*, and *Streptococcus pyogenes* [1].

A detailed study on the analytical methods employed for the estimation of CFT includes spectrophotometry [2-12], spectrofluorimetry [7], voltammetry [13], and high-performance liquid chromatography (HPLC) [2,4,14,15] as a single component. The analysis of multicomponent formulations of CFT includes spectrophotometric methods [16-18], HPLC [19-21], and highperformance thin-layer chromatography, HPTLC [22-24] methods. The reported spectrophotometric methods [11,12] utilize one variable at a time, and hence, the method is ineffective and yields deceitful results, which are to be avoided [25]. This necessitates the use of a systematic and mathematical means of optimizing the reaction parameters to acquire crucial and precise results with less number of experiments. The experimental design is one of the most common effective chemometric optimization methods used to assess the impact of various conditions on the response by screening and optimizing the effects of selected factors [26]. Response surface methodology (RSM) is one of the mathematical and statistical tools in design space employed for the progress and optimization of the complex processes [27-29]. RSM is employed following the initial screening of the experimental variables that appreciably influence the response by means of factorial designs [27]. Central composite design, a response surface technique requires a minimum number of experiments and is utilized in the current study to optimize, validate, and analyze CFT spectrophotometrically. The experimental variables of the reported spectrophotometric methods [11,12] were employed to optimize various reaction variables. Hence, our main aim of the work is to develop two visible spectrophotometric methods for CFT by the utilization of analytical quality by design space concept. The proposed method involves screening and optimization of the experimental variables by the concept of fractional factorial design (FFD), central composite design by RSM to develop visible spectrophotometric methods for estimating the content of CFT in pharmaceutical raw materials and formulations. The developed method was validated as per the ICH Q2 (R1) guidelines [30].

EXPERIMENTAL

Chemicals and solvents

- Distilled water
- Sodium hydroxide
- Hydrochloric acid
- Ferric chloride
- 3-methyl-2-benzothiazolinone hydrazone hydrochloride (MBTH) reagent
- 1, 10 phenanthroline
- The reference standard of CFT was provided ex-gratia from orchid chemicals and Pharmaceuticals Ltd., Chennai, Tamil Nadu, India. Taxim-o 200 mg (tablets) was procured from the local pharmacy.

Instrumentation

- PerkinElmer ultraviolet-visible spectrophotometer lambda 25
- Sonicator
- Electronic balance.

Reagents and standards

Method A

A solution of MBTH (0.2% w/v, 0.3% w/v, and 0.4% w/v) in 0.1 M HCl and 0.4% w/v, 0.5% w/v, and 0.6% w/v solution of ferric chloride were prepared in 0.1 M HCl.

Method B

A 0.1% w/v, 0.2% w/v, and 0.3% w/v solutions of 1, 10 phenanthroline reagent were prepared in ethanol. 0.4% w/v, 0.5% w/v, and 0.6% w/v solutions of ferric chloride were prepared in distilled water.

Method development

Primary stock solution

Based on the preliminary solubility studies with various solvents, the drug was found to be freely soluble in sodium hydroxide. Hence, sodium hydroxide (0.1 M) solution was used for preparing the primary stock solution of CFT (1000 μ g/ml). Further dilutions were made with distilled water.

Sample solution

To determine the content of CFT in commercial tablets, 20 tablets weighed accurately and powdered. A portion of the tablet powder corresponding to 10.0 mg of CFT was accurately weighed and transferred to 10.0 ml volumetric flask. To this, 5 ml of 0.1 M NaOH was added and sonicated for about 20 min. The final volume was made up to mark with 0.1 M NaOH, mixed well and filtered through membrane $(0.45 \ \mu)$ filter.

Two-level fractional factorial model

Method A

A five-factor sixteen-run FFD was utilized to study the impact of the five independent variables, namely MBTH concentration (X₁), ferric chloride concentration (X₂), volume of MBTH reagent (X₃), volume of ferric chloride (X₄), and the reaction time (RT) (X₅), on the development of cefixime MBTH complex (absorbance). Based on the primary experiments conducted, the values incorporated in the model were in the following low and high levels: MBTH reagent concentration (X₁): 0.2% w/v - 0.4% w/v; ferric chloride concentration (X₂): 0.4% w/v - 0.6% w/v; volume of MBTH reagent (X₃): 1.5 ml - 2.5 ml: Volume of ferric chloride (X₄): 1.5 ml - 2.5 ml; and the reaction time (X₅): 20 - 40 min. The design matrix and their experimental runs are presented in Table 1.

Method B

A four-factor eight-run fractional factorial model was used to contemplate the impact of the four independent factors, namely 1, 10 phenanthroline concentration (X₁), ferric chloride concentration (X₂), the heating time (X₃), and heating temperature (HT) (X₄) on the development of cefixime - 1, 10 phenanthroline complex (absorbance). Based on the primary experiments conducted, the values used in the model were in the following ranges: 1, 10 phenanthroline reagent concentration (X₁): 0.1% w/v - 0.3% w/v; ferric chloride concentration (X₂): 0.3% w/v - 0.5%% w/v; the heating time (X₃): 15 - 25 min and heating temperature (X₄): 35°C-40°C. The design matrix and their experimental runs are presented in Table 2.



Fig. 1: Structure of cefixime trihydrate

Optimization by RSM

Method A

The main, interaction, and quadratic effects of MBTH concentration (X_1) , ferric chloride concentration (X_2) , and the reaction time (X_2) on the

Table 1: A 2 ⁵⁻¹ experimental run and the response values for
Method A

Std.	Run	X ₁	X ₂	X ₃	X ₄	X ₅	Y
7	1	0.2	0.6	2.5	1.5	40	0.756
3	2	0.2	0.6	1.5	1.5	20	0.776
12	3	0.4	0.6	1.5	2.5	20	0.761
10	4	0.4	0.4	1.5	2.5	40	0.728
13	5	0.2	0.4	2.5	2.5	40	0.722
6	6	0.4	0.4	2.5	1.5	40	0.731
15	7	0.2	0.6	2.5	2.5	20	0.781
16	8	0.4	0.6	2.5	2.5	40	0.589
9	9	0.2	0.4	1.5	2.5	20	0.696
4	10	0.4	0.6	1.5	1.5	40	0.565
14	11	0.4	0.4	2.5	2.5	20	0.648
1	12	0.2	0.4	1.5	1.5	40	0.729
8	13	0.4	0.6	2.5	1.5	20	0.779
5	14	0.2	0.4	2.5	1.5	20	0.701
2	15	0.4	0.4	1.5	1.5	20	0.652
11	16	0.2	0.6	1.5	2.5	40	0.763

 X_1 -MBTH concentration, X_2 -ferric chloride concentration, X_3 -volume of MBTH reagent, X_4 -volume of ferric chloride, X_5 -reaction time. MBTH: 3-methyl-2-benzothiazolinone hydrazone hydrochloride

Table 2: A 2⁴⁻¹ experimental run and the response values for Method B

Std.	Run	X ₁	X ₂	X ₃	X4	Y
1	1	0.1	0.3	15	35	0.374
7	2	0.1	0.5	25	35	0.345
8	3	0.3	0.5	25	45	0.451
4	4	0.3	0.5	15	35	0.451
5	5	0.1	0.3	25	45	0.363
6	6	0.3	0.3	25	35	0.423
2	7	0.3	0.3	15	45	0.426
3	8	0.1	0.5	15	45	0.358

 $X_1\mbox{-}1, 10$ phenanthroline concentration, $X_2\mbox{-}ferric$ chloride concentration, $X_3\mbox{-}heating time, X_4\mbox{-}heating temperature}$

Table 3: Central composite design matrix for optimization for Method A

Std.	Run	X ₁	X ₂	X ₅	Y
13	1	0.3	0.5	13.18	0.742
12	2	0.3	0.66	30	0.758
1	3	0.2	0.4	20	0.888
5	4	0.2	0.4	40	0.763
20	5	0.3	0.5	30	0.856
18	6	0.3	0.5	30	0.843
10	7	0.46	0.5	30	0.762
2	8	0.4	0.4	20	0.693
3	9	0.2	0.6	20	0.851
7	10	0.2	0.6	40	0.621
15	11	0.3	0.5	30	0.851
11	12	0.3	0.33	30	0.763
19	13	0.3	0.5	30	0.831
6	14	0.4	0.4	40	0.861
17	15	0.3	0.5	30	0.849
9	16	0.13	0.5	30	0.822
4	17	0.4	0.6	20	0.792
16	18	0.3	0.5	30	0.838
8	19	0.4	0.6	40	0.889
14	20	0.3	0.5	46.81	0.828

 $\rm X_1-MBTH$ concentration, $\rm X_2$ -ferric chloride concentration, $\rm X_5$ -reaction time. MBTH: 3-methyl-2-benzothiazolinone hydrazone hydrochloride

absorbance were studied using a two-level three-factor twenty run central composite design with six midpoints, as presented in Table 3. The experimental conditions such as the volume of MBTH and volume of ferric chloride were held constant.

Method B

The main, interaction, and quadratic effects of 1, 10 phenanthroline (X_1) , ferric chloride concentration (X_2) , and the heating time (X_3) on the absorbance were studied using a two-level three-factor 20 run central composite design, as presented in Table 4. The heating temperature was held constant at 40°C.

Table 4: Central composite design matrix for optimization fo
Method B

Std.	Run	X ₁	X ₂	X ₃	Y
13	1	0.1	0.5	15	0.25
12	2	0.2	0.4	20	0.334
1	3	0.3	0.5	25	0.431
5	4	0.2	0.4	20	0.362
20	5	0.2	0.23	20	0.234
18	6	0.1	0.5	25	0.352
10	7	0.2	0.4	11.59	0.245
2	8	0.1	0.3	25	0.315
3	9	0.2	0.4	20	0.336
7	10	0.3	0.5	15	0.363
15	11	0.1	0.3	15	0.209
11	12	0.3	0.3	25	0.342
19	13	0.2	0.56	20	0.432
6	14	0.03	0.4	20	0.197
17	15	0.2	0.4	28.40	0.419
9	16	0.2	0.4	20	0.312
4	17	0.2	0.4	20	0.323
16	18	0.2	0.4	20	0.351
8	19	0.3	0.3	15	0.285
14	20	0.36	0.4	20	0.398

 $\rm X_1\text{-}1,$ 10 phenanthroline concentration, $\rm X_2\text{-}ferric$ chloride concentration, $\rm X_3\text{-}heating$ time

Linearity

Method A

Various volumes of the stock solution (0.06 – 0.14 ml) were pipetted into a 10.0 ml volumetric flask, 2 ml of 0.4% w/v ferric chloride, and 2 ml of 0.2% w/v MBTH were added and allowed to stand for 20 min. The final volume was adjusted to the mark with distilled water. The resultant solution was scanned between 400 and 800 nm using an appropriate reagent blank. The λ_{max} was at 630 nm, and hence, it was selected for further investigation (Fig. 2).

Method B

Various volumes of the stock solution (0.09–0.21 ml) were pipetted into a 10.0 ml volumetric flask. To this, 0.5 ml of 0.3% w/v ferric chloride and 1 ml of 0.12% w/v 1, 10 phenanthrolines were added and heated on a water bath for 15 min at 40°C. Further, the temperature was brought down to room temperature and the final volume was brought to the mark with distilled water. The resulting solution was subjected for scanning between 400 and 800 nm against appropriate reagent blank. The $\lambda_{\rm max}$ was at 520 nm, and hence, it was selected for further analysis (Fig. 3).

Precision

The intraday and interday precision was resolved by analyzing the sample at different days and repeatedly on the same day, respectively, for both methods A and B.

Evaluation of CFT in the pharmaceutical formulation

Method A

From the stock and sample solutions, 0.1 ml was pipetted into a 10 ml volumetric flasks. To 2 ml of 0.4%, w/v ferric chloride followed by 2 ml of 0.2% w/v MBTH reagent was added and allowed to stand for 20 min. The final volume was adjusted to the mark with distilled water and the absorbances of both the solutions were recorded at 630 nm.

Method B

From the stock and sample solutions, 0.15 ml was pipetted into 10 ml volumetric flasks. To this, 0.5 ml of 0.3% w/v ferric chloride, 1 ml of 0.12% w/v 1, and 10 phenanthroline reagent were added and heated



Fig. 2: Ultraviolet-visible spectrum of cefixime trihydrate - 3-methyl-2-benzothiazolinone hydrazone hydrochloride complex (10 µg/mL)



Fig. 3: Ultraviolet-visible spectrum of cefixime trihydrate - phenanthroline complex (10 µg/mL)

on a water bath at 40° C for 15 min. Further, the temperature of the solution was brought down to room temperature, the final volume was then brought to the mark with distilled water and the absorbance of sample and standard solution was noted at 520 nm.

The amount of CFT in the chosen pharmaceutical formulation was estimated by the formula given below

$$CFT_{(est)} = \frac{A_{(x)}XW_{(std)}XW_{(avg)}}{A_{(std)}XW_{(x)}}$$

$$\%$$
labelclaim = $\frac{(ext)}{CFT_{LC}}$

where, $CFT_{(est)}$ = amount of CFT per tablet; A_x = sample absorbance; $A_{(std)}$ = standard absorbance; $W_{(std)}$ = weight of the standard (mg); $W_{(avg)}$ = average weight of a tablet (mg); $W_{(x)}$ = weight of the sample taken (mg) and CFT (LC) = label claim of CFT per tablet (mg).

Accuracy

Recovery studies were employed to study the accuracy of the proposed method at three concentration levels (80%, 100%, and 120%).

Method A

A known amount of the standard CFT (0.3 ml) was added to different volumes (0.5 ml, 0.7 mL, and 0.9 ml) of the sample solution and subjected to developed experimental conditions.

Method B

A known amount of the standard CFT (0.3 ml) was added to different volumes (0.6 ml, 0.12 ml, and 0.18 ml) of the sample solution and subjected to the developed experimental conditions.

The percentage recovery for both methods was calculated by applying the following formula



Fig. 4: Pareto Chart showing the effect of critical variables - Method A. A - 3-methyl-2-benzothiazolinone hydrazone hydrochloride (MBTH) concentration, B - ferric chloride concentration, C - volume of MBTH reagent, D - volume of ferric chloride, E - reaction time

$$\%$$
Recovery = $\frac{E}{T+P} \times 100$

Where E = amount of CFT estimated (mg), T = amount of CFT from the sample solution (mg), and P = amount of standard CFT added (mg).

RESULTS AND DISCUSSION

Two visible spectrophotometric methods were optimized for the quantification of CFT using MBTH (method A) and 1, 10 phenanthroline (method B) as the derivatizing reagents. The experimental design approach was utilized for screening most significant factors and optimization of those significant factors having an influence on the

response by central composite design (absorbance of CFT – MBTH complex and CFT – phenanthroline complex in methods A and B).

Two levels FFD

Screening designs allow us to look at a considerable number of components in a minimal number of blends.

Method A

A two-level five-factor sixteen-run fractional factorial model was adopted to examine the main effect of the independent variables on the chosen response (absorbance). The impact of each factor was interpreted on the response CFT-MBTH complex when the factor changed from the selected minimum level to maximum level. The impacts of all the variables incorporated into the experimental model on the chosen response are shown in Table 1. An impact was treated to be significant p≤0.05. These factors are considered as influencing factors (IF). A half-normal plot was used to choose the statistically significant effects and a Pareto chart was used for checking the significance of the next largest unselected effect (p≤0.05) for the preferred response. The Pareto chart (Fig. 4) was determined from the multivariate regression analyses, and the impacts over the Bonferroni limit were almost positively huge, and the effects above the t-value are perhaps noteworthy and must be considered on the off chance that they are not effectively chosen. The MBTH concentration (X_1) , ferric chloride concentration (X_2) , and the reaction time (X_2) have a coordinate relationship with the absorbance, and their effects are statistically critical ($p \le 0.05$). The other variables such as volume of MBTH reagent (X_2) and volume of ferric chloride (X_4) directly affects the chosen response, but they are statistically unimportant (p>0.05).

Method B

A two-level four-factor eight-run fractional factorial model was adopted to examine the main effect of the independent variables on the chosen response (absorbance). The impact of each factor was interpreted on the response CFT - 1, 10 Phenanthroline complex, when the factor changed from a selected minimum level to maximum level. The effects of all the variables incorporated into the experimental model on the chosen response are shown in Table 2. An impact was treated to be significant when p≤0.05. These factors are considered as IF. A halfnormal plot was used to choose the statistically significant effects, and a Pareto chart was used for checking the significance of the next largest unselected effect (p≤0.05) for the preferred response. The significant factors were 1, 10 phenanthroline concentration (X₁), ferric chloride concentration (X_2) , and the heating time (X_2) . The Pareto charts (Fig. 5) was derived from the multivariate regression analyses, and the impacts over the Bonferroni limit were almost positively huge, and the effects above the t-value are perhaps noteworthy and must be considered on the off chance that they are not effectively chosen. 1, 10 phenanthroline concentration (X₁), ferric chloride concentration (X₂), and the heating time (X₃) have coordinate relationship with the absorbance, and their effects are statistically critical ($p \le 0.05$). The other variable heating temperature (X_4) directly affects the chosen response, but it is statistically unimportant (p>0.05).

Response surface design – central composite design *Method A*

Utilizing multivariate regression analysis, a quadratic model was acquired for the moderate response by the ensuing equation,

Absorbance	=0.75+0.04×X ₁ +0.045×X ₂ +0.047×X ₃ -0.002625×X ₁ X ₂ +0.001
	$875 \times X_1 X_3 + 0.002875 \times X_2 X_3 + 0.002303 \times X_1^2 + 0.001950 \times X_2^2 + 0.001950 \times X$
	0.002303×X ₃ ²

Tables 5 and 6 demonstrate the estimation of regression coefficients and their related p-values. The interactions between the selected independent factors with their p values are presented in Table 5. It can be seen that the MBTH concentration (X_1), ferric chloride concentration (X_2), and the reaction time (X_5) significantly affects the response of the CFT - MBTH complex (p<0.05). A steep slope or a curvature in the perturbation plot of a factor shows that the response is sensitive to that factor, as shown in Fig. 6. Response surface plots were examined to study the impacts of the variables on



Fig. 5: Pareto chart showing the effect of critical variables -Method B. A - 1, 10 phenanthroline concentration, B - ferric chloride concentration, C - heating time, D - heating temperature

Table 5: Analysis of variance for the selected response surfa	ce
quadratic model for Method A	

Source	DF	Sum of squares	Mean square	F value	p value
Model	9	0.085	0.009396	178	0.000
MBTH con	1	0.026	0.026	493.45	0.000
FC con	1	0.028	0.028	521.98	0.000
RT	1	0.031	0.031	580.47	0.000
MBTH con×FC	1	0.000055	0.000055	1.04	0.3309
con					
MBTH con×RT	1	0.000028	0.000028	0.53	0.4822
FC con×RT	1	0.000066	0.000066	1.25	0.2892
MBTH	1	0.000076	0.000076	1.45	0.2565
con×MBTH con					
FC con×FC con	1	0.000054	0.000054	1.04	0.3323
RT×RT	1	0.000076	0.000076	1.45	0.2565
Residual	10	0.000527	0.000052		
Lack of fit	5	0.000417	0.000083	3.76	0.0861
Pure error	5	0.000110	0.000022	-	-
Cor total	19	0.085	-	-	-

MBTH: 3-methyl-2-benzothiazolinone hydrazone hydrochloride, FC: Ferric chloride, RT: Reaction time, Con: Concentration, Cor: Correlation

Table 6: Estimated regression coefficient for the selected response for Method A

Factor	Coefficient	DF	SE	p value
	estillate			
Intercept	0.75	1	0.002963	-
MBTH con	0.044	1	0.001966	0.000
FC con	0.045	1	0.001966	0.000
RT	0.047	1	0.001966	0.000
MBTH con×FC con	0.002625	1	0.002569	0.330
MBTH con×RT	0.001875	1	0.002569	0.482
FC con×RT	0.002875	1	0.002569	0.289
MBTH con×MBTH	0.002303	1	0.001914	0.256
con				
FC con×FC con	0.001950	1	0.001914	0.332
RT×RT	0.002303	1	0.001914	0.256

MBTH: 3-methyl-2-benzothiazolinone hydrazone hydrochloride, FC: Ferric chloride, RT: Reaction time, Con: Concentration, DF: Degrees of freedom, SE: Standard error

the chosen response. The impact of MBTH concentration (X_1) , ferric chloride concentration (X_2) , and the reaction time (X_5) on the chosen response is demonstrated in Fig. 7. From the response surface plots, it



Fig. 6: Perturbation plot showing the effect of critical variables on absorbance – Method A

can be identified that 2 ml of 0.201% w/v MBTH concentration, 2 ml of 0.4% w/v ferric chloride concentration with a reaction time of about 20 min gives the maximum response.

Method B

Using multivariate regression analysis, a quadratic model was obtained for the average response Y, given by the following equation,

 $\begin{array}{l} Absorbance=\!0.75\!+\!0.04\!\!\times\!\!X_1\!\!+\!0.045\!\!\times\!\!X_2\!\!+\!0.047\!\!\times\!\!X_3\!\!-\!0.002625\!\!\times\!\!X_1\!\!X_2\!\!+\!0.001\\ 875\!\!\times\!\!X_1\!\!X_3\!\!+\!0.002875\!\!\times\!\!X_2\!\!X_3\!\!+\!0.002303\!\!\times\!\!X_1^2\!\!+\!0.001950\!\!\times\!\!X_2^2\!\!+\!0.002303\!\!\times\!\!X_2^2\!\!+\!0.00230\!\!\times\!\!X_2^2\!\!+\!0.00230\!\!\times\!\!X_2^2\!\!+\!0.00230\!\!\times\!\!X_2^2\!\!+\!0.00230\!\!\times\!\!X_2^2\!\!+\!0.00230\!\!\times\!\!X_2^2\!\!+\!0.00230\!\!\times\!\!X_2^2\!\!+\!0.00230\!\!\times\!\!X_2^2\!\!+\!0.002\!\!\times\!\!X_2^2\!\!+\!0.002\!\!\times\!\!X_2^2\!\!+\!0.002\!\!\times\!\!X_2^2\!\!+\!0.002\!\!\times\!\!X_2^2\!\!+\!0.002\!\!\times\!\!X_2^2\!\!+\!0.002\!\!\times\!\!X_2^2\!\!+\!0.002\!\!\times\!\!X_2^2\!\!+\!0.002\!\!\times\!\!X_2^2\!\!+\!0.002\!\!\times\!\!X_2^2\!\!+\!0.002\!\!\times\!\!X_2^2\!\!+\!0.002\!\!\times\!\!X_2^2\!\!+\!0.002\!\!\times\!\!X_2^2\!\!+\!0.002\!\!\times\!\!X_2^2\!\!+\!0.002\!\!\times\!\!X_2^2\!\!+\!0.002\!\!\times\!\!X_2^2\!\!+\!0.002\!\!\times\!\!X_2^2\!\!+\!0.002\!\!\times\!\!X_2^2\!\!+\!0.002\!\!\times\!\!X_2^2\!\!\times\!\!X_2^2\!\!+\!0.002\!\!\times\!\!X_2^2\!\!+\!0.002\!\!\times\!\!X_2^2\!\!+\!0.002\!\!\times\!\!X_2^2\!\!\times\!\!X_2^2\!\!+\!0.002\!\!\times\!\!X_2^2\!\!+\!0.002\!\!\times\!\!X_2^2\!\!\times\!\!X_2$

Tables 7 and 8 demonstrate the estimation of regression coefficients and their related p-values. The interactions between the selected independent factors with their p values are presented in Table 7. It can be seen that 1, 10 phenanthroline concentration (X₁), ferric chloride concentration (X₂), and the heating time (X₃) significantly affects the response of the CFT - 1, 10 phenanthroline complex (p<0.05).

A steep slope or a curvature in the perturbation plot of a factor shows that the response is sensitive to that factor, as shown in Fig. 8.

Response surface plots were examined to study the impacts of the parameters on the chosen response. Fig. 9 depicts the impacts of 1, 10 phenanthroline concentration (X_1) , ferric chloride concentration (X_2) , and the heating time (X_3) on the chosen response. From the response



Fig. 7: Response surface plots on selected response – Method A. (a) 3-methyl-2-benzothiazolinone hydrazone hydrochloride (MBTH) con versus ferric chloride (FC) con; (b) MBTH con versus reaction time (RT); (c) FC con versus RT

surface plots, it can be identified that 0.5 ml of 0.3% w/v ferric chloride concentration, 1 ml of 0.12%w/v 1, and 10 phenanthroline concentration, with a heating time of about 15 min gives the maximum response.

Model validation

The experiential outcome and the expected values achieved by the polynomial model have shown that the expected standards match



Fig. 8: Perturbation plot showing the effect of critical variables on absorbance – Method B

with the chosen response considerably with the R-squared value of 99.38%, 96.12% and an adjusted R-squared value of 98.82%, 92.62% for methods A and B, respectively.

Linearity

The calibration graph of the CFT was constructed between concentration and absorbance by the optimized method, as illustrated above. A good linearity was obtained in the selected concentration range of 6–14 μ g/ml and 9–21 μ g/ml for methods A and B. The statistical data for the linearity are represented in Table 9.

Precision

The intraday and interday precision was resolved by analyzing the sample at different days and repeatedly on the same day, respectively. The percentage relative standard deviation (% RSD) values were within the limits, as illustrated in Table 9, indicating the method was precise.

Assay of CFT in pharmaceutical formulations

The outcomes obtained for the procured formulations from the market are given in Table 9. The assay values were found to be within the prescribed limits.

Accuracy

Recovery studies were used to study the accuracy of the proposed method at three concentration levels (80%, 100%, and 120%). The average percent recoveries are given in Table 9.

Solution stability

The stability of the solution was determined for 48 h stored at room temperature. The solutions were analyzed at 0, 20, 40, and 60 min, 2, 4,



Fig. 9: Response surface plots on response – Method B. (a) Phen con versus ferric chloride (FC) con; (b) 3-methyl-2-benzothiazolinone hydrazone hydrochloride con versus heat time, (c) FC con versus heat time

Table 7: Analysis of variance for the selected response surfa	ice
quadratic model for Method B	

Source	DF	Sum of squares	Mean square	F value	p value
Model	9	0.085	0.009466	27.50	0.000
Phen Con	1	0.026	0.026	74.95	0.000
FC Con	1	0.023	0.023	65.60	0.000
Heat time	1	0.030	0.030	86.21	0.000
Phen con×FC con	1	0.000760	0.000760	2.21	0.168
Phen con×heat time	1	0.001104	0.001104	3.21	0.103
FC con×heat time	1	0.000002	0.000002	0.005	0.940
Phen con×Phen Con	1	0.005156	0.005156	14.98	0.003
FC Con×FC Con	1	0.000304	0.000304	0.88	0.369
Heat time×heat time	1	0.000028	0.000028	0.084	0.778
Residual	10	0.003442	0.003442	-	-
Lack of fit	5	0.002433	0.000486	2.41	0.178
Pure error	5	0.001009	0.000201	-	-
Cor total	19	0.089	-	-	-

Phen-1, 10 phenanthroline, FC: Ferric chloride, Con: Concentration, Cor: Correlation

Table 8: Estimated regression coefficient for the selected response for Method B

Factor	Coefficient estimate	DF	SE	p value
Intercept	0.34	1	0.007567	
Phen con	0.043	1	0.005021	0.000
FC con	0.041	1	0.005021	0.000
Heat time	0.047	1	0.005021	0.000
Phen con×FC con	0.00975	1	0.006560	0.168
Phen con×heat time	-0.012	1	0.006560	0.103
FC con×heat time	-0.0005	1	0.006560	0.940
Phen con×phen con	-0.019	1	0.004887	0.003
FC con×FC con	-0.0045	1	0.004887	0.369
Heat time×heat time	-0.0014	1	0.004887	0.778

Phen-1, 10 phenanthroline, FC: Ferric chloride, Con: Concentration, DF: Degrees of freedom, SE: Standard error

Table 9: Statistical data for validation parameters by the proposed methods

Parameter	Results		
	Method A	Method B	
Color	Green	Reddish orange	
Regression equation	Y=0.0623x+0.1012	Y=0.0247x+0.0805	
λ_{max} (nm)	630	520	
Beer's law (µg/ml)	6-14	9-21	
Slope	0.0623	0.0247	
Intercept	0.1012	0.0805	
Correlation	0.9983	0.9986	
coefficient			
Precision			
Intraday	0.9214	0.1919	
Interday	1.025	0.2136	
Assay			
Amount (mg)	197.25	198.76	
Percentage	98.62	99.38	
% recovery	100.06	99.26	

Nm: Nanometer, mg: Milligram

6, 8, 10, 24, and 48 h, and the absorbance was noted. The color intensity was found to be stable for 8 h and 6 h for method A and B, respectively.

Reaction mechanism

The proposed strategy for method A depends on the oxidative coupling reaction between CFT and MBTH in the presence of ferric chloride in acidic condition to give a green colored chromogen exhibiting maximum absorbance at 630 nm as proposed by Shankar *et al.* [11]. Method B is based on the oxidation followed by complexation between CFT and 1, 10 phenanthroline in the presence of ferric chloride in acidic condition to give a red colored chromogen with maximum absorbance at 520 nm as proposed by Shankar *et al.* [11].

CONCLUSION

A simple two-level FFD was employed to design the experimental method to evaluate the most affecting factors on the response for methods A and B. Pareto chart and one-way analysis of variance showed that the MBTH concentration, ferric chloride concentration and reaction time were statistically important factors (p<0.05) influencing the development of CFT - MBTH complex (absorbance) for method A. The main, interaction and quadratic effects of the chosen factors on the response are assessed by central composite design. The response surface plots and contour plots were used to find the optimum values of the selected factors. The experimental values obtained matched well with the predicted values of the response with an R-squared of 99.38% and an R-squared (adjusted) of 98.82% for the selected response. Further, the adequate precision value of 52.92 indicates an adequate signal of the proposed method. The method was validated as per the international conference on harmonization Q2 (R1) guidelines employing the optimized conditions for the individual variables. A good linearity was obtained in the concentration range of 6-14 and $9-21 \mu g/$ ml for methods A and B. The percentage RSD for precision was ${<}2\%$ and the method was accurate. It can be summarized that the concept of analytical quality by design can be adequately utilized to screen and optimize the experimental conditions for the spectrophotometric determination of CFT in pharmaceutical raw material and pharmaceutical formulations with minimal experimental runs.

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AUTHORS' CONTRIBUTIONS

All the authors have equally contributed to designing the analysis, collecting data, performing the analysis, and writing the research work in the instructed format to frame the final manuscript in a successful manner.

CONFLICTS OF INTEREST

The authors report that they have no conflicts of interest in the study.

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