

SELF-ASSEMBLED CHITOSAN NANOPARTICLES FOR PERCUTANEOUS DELIVERY OF CAFFEINE: PREPARATION, CHARACTERIZATION AND *IN VITRO* RELEASE STUDIES

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ABSTRACT

Objective: Chitosan (CS)–tripolyphosphate (TPP)–nanoparticles (NPs) have been extensively studied during the past few decades due to their well-recognized applicability in various fields. The present study attempts to optimise the development of these nanoparticles to enhance the percutaneous delivery of caffeine.

Methods: CS-TPP-NPs were prepared via ionic cross-linking of CS and TPP and were characterized. The influence of several formulation conditions (CS: TPP mass ratio and concentration of caffeine) and process parameters (stirring speed, stirring time and ultra-sonication time) on the colloidal characteristics of CS-TPP-NPs were investigated and the resulting nanoparticles were characterized using scanning electron microscopy (SEM), transmission electron microscopy (TEM), Fourier transform infrared (FTIR) and x-ray diffraction (XRD) analyses. Physicochemical properties, including particle size, zeta potential and polydispersity index (PDI) were examined, and *in vitro* release studies were conducted to ascertain the release profile of caffeine from the nanoparticles. In addition, the colloidal stability of the prepared NPs was also assessed on storage.

Results: Process parameters appeared to exert a significant effect on the physicochemical characteristics of the CS-TPP-NPs. The CS-TPP-NPs prepared under optimum conditions (CS concentration of 0.2 mg/ml, CS: TPP volume ratio of 25:12 ml, stirred at 700 rpm for 60 min, with 0.97 mg/ml caffeine concentration and treatment with low ultra-sonication for 30 min) had shown a mean particle size of $\sim 143.43 \pm 1.69$ nm, zeta potential of $+43.13 \pm 1.10$ mV, PDI of $\sim 0.30 \pm 0.01$. A drug loading capacity and encapsulation efficiency of 48.89% and 60.69%, respectively, were obtained. Cumulative release study for drug-loaded CS-NPs was significantly ($p < 0.001$, paired t-test) higher (58.7% caffeine released) compared to control formulation (41.5% caffeine released) after 72 h. Stability studies conducted for 28 d showed that caffeine-loaded CS-NPs degraded much quicker when stored at 25 °C than 4 °C. It was also noted that caffeine-loaded CS-NPs in the freeze-dried form were unstable as the surface charge of nanoparticles dropped from positive zeta potential to -3.55 mV within 2 d at 4 °C and at 25 °C, surface charge dropped to -3.16 mV within 14 d of the experiment.

Conclusion: Chitosan (CS)–tripolyphosphate (TPP)–nanoparticles (NPs) appear to be a promising strategy to achieve sustained percutaneous delivery of caffeine.

Keywords: Chitosan nanoparticles, Drug delivery, Caffeine, Ionic gelation

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INTRODUCTION

Androgenic alopecia is a common disorder of scalp hair follicles, affecting men and women, resulting in the gradual thinning and increased loss of hair from the scalp. In men, the degree of hair loss follows a well-defined pattern, with a receding hairline and thinning of the crown, usually going on to develop completely bald areas. Women tend to show a generalized thinning of the crown, but rarely leading to complete baldness. A number of genetic and environmental factors are thought to contribute to androgenic alopecia, however, dihydrotestosterone, (DHT), has been found to be the effector hormone for this type of hair loss, causing a continuous shortening of hair growth cycle (anagen phase) and eventually miniaturized, hair follicles [1].

Caffeine is well known as a mild stimulant of the central nervous system where it is transported with blood after its absorption in the stomach and small intestine [5]. Consumption of caffeine can reduce drowsiness and restoring alertness, cognitive function, particularly vigilance, mood and perception of fatigue [6]. Caffeine has high biological activity [2] and an ability to penetrate the skin barrier [3, 4], hence is being increasingly used in cosmetics applications. For example, caffeine has been used as an active compound in anti-cellulite products because it prevents excessive accumulation of fat in cells [7, 8]. It stimulates the degradation of fats during lipolysis through inhibition of the phosphodiesterase activity [9]. In addition, caffeine has potent antioxidant properties. Studies revealed that use of caffeine in the formulation of sunscreen cosmetics raises its protective effect against UV radiation, reduces the formation of free radicals in skin cells and could be useful in preventing UV-induced

skin cancers [10, 11]. Caffeine has been shown to demonstrate beneficial effects on androgenic alopecia [12], due to an influence on hair growth mechanisms. Caffeine act as a phosphodiesterase inhibitor, increasing cAMP levels in cells, counteracting the effects of the DHT hormone and therefore stimulating cell metabolism to promote hair growth [12].

Chitosan nanoparticles have been widely investigated as drug carriers, with the potential to improve bioavailability from the skin [13], enhanced efficacy [14] and the ability to achieve sustain drug release [15]. Minoxidil loaded in chitosan nanoparticle [32] for example has been utilized to achieve sustain drug release about twice more than previous studies using microparticles [16]. In addition, nanoparticles have shown the potential for delivering drugs via the follicles [17, 18]. The particles can aggregate in the follicular opening and penetrate along the follicular duct when nanoparticles containing active ingredients are applied onto the skin surface. As a result, the active ingredients can be delivered deep into the skin and into the systemic circulation by using nanoparticles for therapeutics aim. Chitosan is a biodegradable polymer, thus presents an advantage in pharmaceutical and cosmetic applications since it can completely be eliminated from the body by natural metabolic pathways [20]. Chitosan is obtained by partial deacetylation of chitin. The amino group in chitosan has a pKa value of ~ 6.5 , thus, chitosan is positively charged and soluble in acidic to a neutral solution. Ionic gelation method has been extensively used in the preparation of chitosan nanoparticles as it has numerous advantages such as preparation of small size and compact structured particles [21], use of aqueous media [22], and control of colloidal characteristics of the nanoparticles by the variation of

formulation and process parameters [23]. The method involves ionic cross-linking between cations of chitosan and anion such as sodium tripolyphosphate (TPP) [24]. As reported by Calvo *et al.*, positively charged nanoparticles are formed through inter-and intra-cross-linking of the amino groups ($-NH_3^+$) of chitosan with negatively charged phosphate groups ($-PO_4^-$) [24]. According to Huang *et al.* and Yang *et al.*, the particle size distribution and zeta potential of nanoparticles greatly depends on the mixing procedure of chitosan and TPP and their stoichiometry, as well as chitosan and TPP concentration [25, 26].

In this present work, TPP is used as a cross-linker in the preparation of chitosan nanoparticles loaded with caffeine. The effects of stirring rate, CS: TPP volume ratio and the effect concentration of drugs on to optimized the nanoparticles were examined by characterization of the mean diameter size of particles, PDI and zeta potential. The resulting nanoparticles were also characterized using SEM, TEM, FTIR and XRD analyses. *In vitro* release studies and colloidal stability of the resulting nanoparticles were conducted to evaluate their use as a carrier systems for caffeine.

MATERIALS AND METHODS

Materials

Chitosan (CS, deacetylation degree of 85% and low molecular weight), sodium tripolyphosphate (TPP), phosphate buffered saline (PBS), and caffeine, M. wt 194.19 g/mol were purchased from Sigma-Aldrich Co. Ltd (Malaysia). Acetic acid glacial (Grade AR, CH_3COOH , M. Wt 60, 05 g/mol) was obtained from Friendemann Schmidt. High-performance liquid chromatography (HPLC)-grade acetonitrile was obtained from Fischer Scientific Korea Ltd (Seoul, Korea). All other chemicals used were of analytical grade.

Preparation of unloaded CS-NPs and caffeine-loaded CS-NPs

Nanoparticles (NPs) were prepared by inducing the gelation of chitosan solutions with crosslink agent, sodium tripolyphosphate (TPP) [28]. 0.2% low molecular weight CS solution was prepared in 1% acetic acid while 0.1% TPP was dissolved in distilled water. CS-NPs were spontaneously formed upon addition of TPP into CS solution. Caffeine was dissolved in the 0.1% TPP solution. Caffeine-loaded CS-NPs was formed when TPP containing drug solution was added drop-wise into 25 ml of CS solution under magnetic stirring for 30 min at room temperature. The resulting caffeine-loaded CS-NPs were subjected to ultra-sonication process for a few minutes. The caffeine-loaded CS-NPs were then separated from their suspension by ultracentrifugation at 30,000 rpm, 25 °C for 30 min and subsequently lyophilized (Scanvac Cool Safe 110, Chemoscience, Thailand) at $-90^\circ C$ for 24 h.

Nanoparticles characterization

Size, zeta potential and PDI

The resulting pellets co-loaded NPs after ultracentrifugation were collected and suspended in distilled water. The average size, PDI and the zeta potential was determined using "Zetasizer Nano ZS" (Malvern Instrument, UK) equipment. The measurements of samples were done in triplicates.

Encapsulation efficiency and loading capacity

The resulting supernatant was filtered and analyzed using a HPLC validated method. Various standard solutions of caffeine were prepared and subjected to reversed phase HPLC.

The effective efficiency (EE %) and loading capacity (LC %) were measured corresponding to standard calibration curves. The effective efficiency (EE %) was calculated using the equation below.

$$EE\% = \frac{[Q_{theoretical} - Q_{obtained}]}{Q_{theoretical}} \times 100$$

$$LC\% = \frac{[Q_{theoretical} - Q_{obtained}]}{Q_{lyophilized}} \times 100 \quad (2)$$

Where $Q_{theoretical}$ was the amount of caffeine initially added to prepare chitosan nanoparticles, $Q_{obtained}$ was the quantified amount of caffeine and $Q_{lyophilized}$ was lyophilized caffeine-loaded nanoparticles.

SEM and TEM analysis

The morphology of nanoparticles and size distribution was observed using scanning electron microscope (FEI Quanta 200 SEM) and transmission electron microscope (Hitachi H-8100 TEM). The lyophilized caffeine-loaded CS-NPs was dispersed in acetone solution and sonicated for approximately 15 min. For SEM, caffeine-loaded CS-NPs in acetone solution were spread on a glass plate and dried at room temperature. For TEM, caffeine-loaded CS-NPs in acetone solution was dropped on a copper grid and dried at room temperature. The dried caffeine-loaded CS-NPs were then coated with gold and placed under observation stage and images were observed under, at 10,000 to 100,000 magnifications.

Fourier transform infrared spectroscopy (FT-IR) and X-ray powder diffraction (XRD) analysis

The chemical structure of CS, unloaded CS-NPs and caffeine-loaded CS-NPs were scanned using an FT-IR spectrophotometer (Spectrum 100; Perkin Elmer, USA). Briefly, a small quantity (2–3) mg of CS was mixed with 78 mg potassium bromide (KBr) and compressed to form a transparent pellet using a hydraulic press. A similar procedure was used to prepare transparent pellets of unloaded CS-NPs and caffeine-loaded CS-NPs. Finally, the resulting pellets were scanned in transmission mode in a spectral region of $4000-400\text{ cm}^{-1}$ using a resolution of 4 cm^{-1} and 32 co-added scans. The crystalline or amorphous nature of CS, unloaded CS-NPs and drug-loaded CS-NPs were confirmed by using X-ray diffractometer (Shimadzu, XRD6000X, Japan). All the samples were scanned from 0 to 120.

Drug release studies

CS-NPs loaded with caffeine and 5 ml PBS solution (pH 7.4) were added into a dialysis sac (MWCO: 0.5-1.0 kDa) and was placed in 100 ml PBS at 37 °C and maintained under water bath, shaken at 200 rpm. The analysis was performed in triplicates for each sample. At specific time intervals, 3 ml medium was taken out and then replaced with fresh PBS. The concentration of released caffeine was determined by HPLC analysis.

Stability studies

A standard amount of nanoparticles was suspended in PBS solution (pH 7.4) and stirred for 1 hour. All samples was placed in a tube and covered with aluminum foil. Each sample of caffeine loaded CS-NPs were kept separately at 4 °C and 25 °C for 28 d. Samples were analyzed at predetermined time intervals of 0, 1, 3, 5 d and the every week after for up to one month. For each time interval, the average size, PDI and zeta potential of the sample were measured.

HPLC analysis

The concentration of caffeine was quantified by using reversed-phase HPLC method. A reverse-phase C18 column (Shimadzu, 4.6 mm x 150 mm, 5 μ . m) is used. The mobile phase used in this analysis consists of water/acetonitrile mixture at ratio 35:65 (v/v). The volume of sample injected into the liquid chromatography is 10 μ l with flow rate of 1.0 ml/min. UV detection is performed at 285 nm. The linearity is measured from the calibration curve of standard solutions containing 0.1-1.0 mg/ml (n=10) of caffeine. The precision and accuracy of this method is expressed as coefficient of variation (%CV) and relative standard error (% E) in accordance to FDA guidelines.

Statistical analysis

All data are presented as mean \pm standard deviation. Data were analyzed with either paired t-tests or independent t-test and ANOVA, followed by a Tukey's post-hoc analysis. For the analysis of particle size, zeta potential, EE, and LC of NPs, a p-value of less than 0.05 was considered to indicate a significant difference. For the data obtained from *ex vivo* permeation, drug skin retention, and skin thickness, a p-value of less than 0.001*** was considered to indicate a significant difference.

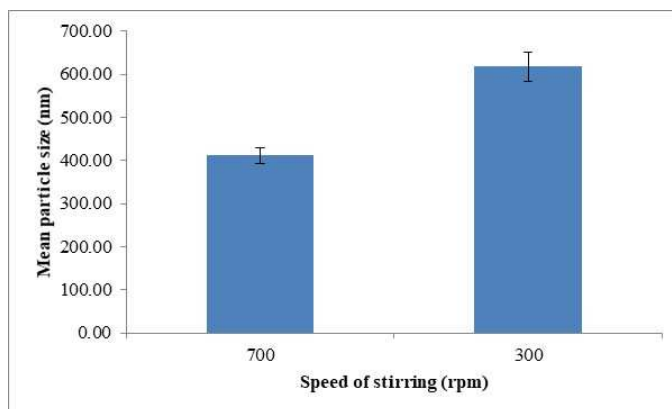
RESULTS AND DISCUSSION

Particle size, PDI and zeta potential

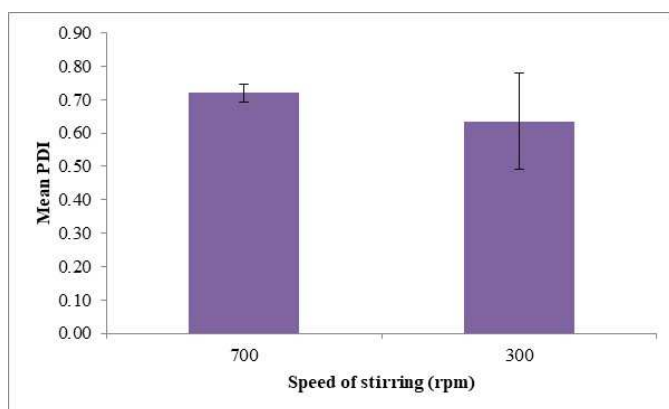
The effects of magnetic stirring speed on particle size, PDI and zeta potential are summarized in fig. 1 (A, B and C). As shown in fig. 1A, the particle size of CS-NPs decreased from 617.43 nm to 411.27 nm as the speed of stirring was increased from 300 rpm to 700 rpm at constant time of stirring. The size of particles is expected to reduce

with increasing agitation [27]. Sufficient stirring can accelerate the dispersion of TPP in CS solution and the increased shear force helps to narrow size distribution [28]. 700 rpm speed of stirring was observed to improve mixing and create a more uniform environment for NPs formation, therefore contributing to a smaller average particles size.

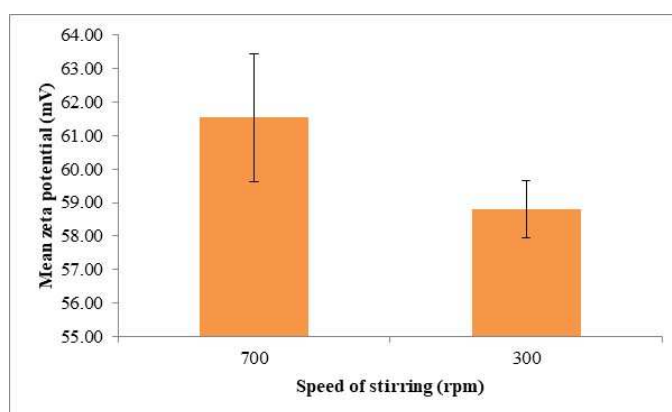
As for PDI and zeta potential, both increased with increasing stirring speed. However the observed changes were not significant.



A



B



C

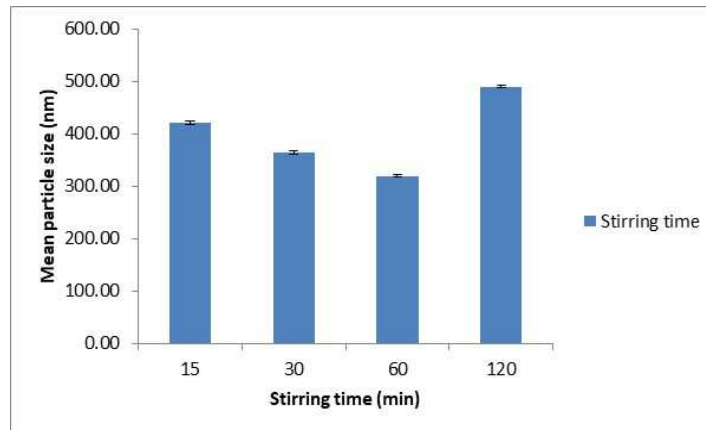
Fig. 1: Mean profile of effect of magnetic stirring on physicochemical properties of CS-NPs. A. Effect on particle size; B. Effect on PDI; C. Effect on zeta potential. (mean±SD, n=3)

Stirring time has also been shown to have a significant effect on the particle size. The effect of stirring time on particle size was observed for four different durations of time; 15, 30, 60 and 120 min (fig. 2). The resulting data indicates the influence of stirring

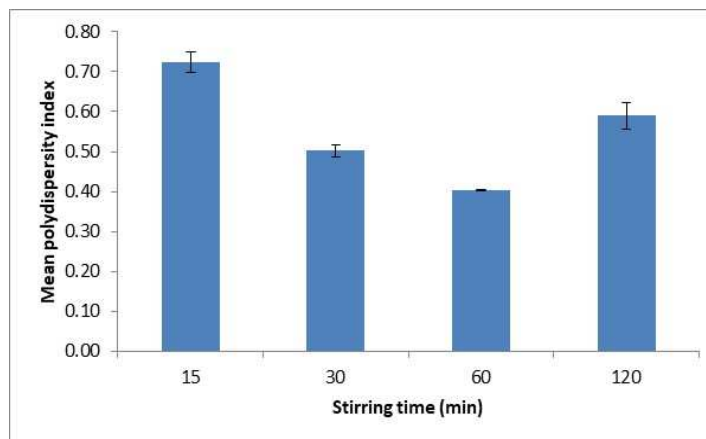
time, revealing a gradual decrease in the mean particle size from 421.60 ± 3.47 to 319.30 ± 2.31 nm, when stirring was increased from 15 to 60 min. This may be due to an improved dispersion of TPP in chitosan solution at longer stirring times, as the increased shear

force helps to narrow the dispersity index. However, when the stirring time was increased to 120 min, the mean particle size of NPs was seen to increase to 489.70 ± 1.71 nm. Nie and co-workers

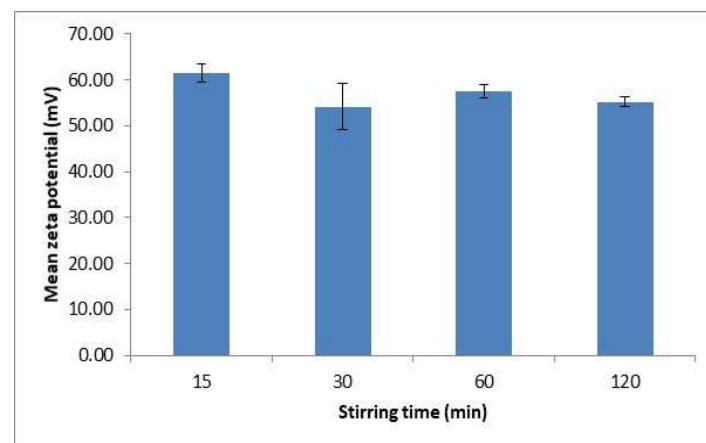
[29] demonstrated that an increase in the stirring time encourages agglomeration and particle growth, resulting in an increased mean particle size.



A



B



C

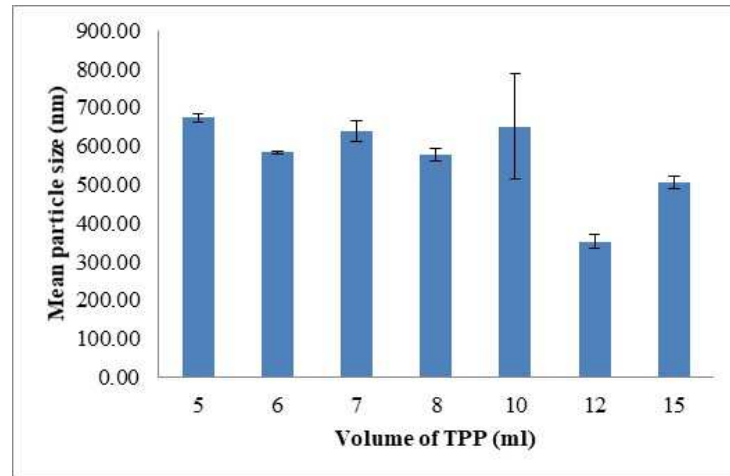
Fig. 2: Mean profile of effect of stirring time on physicochemical properties of CS-NPs, A. Effect on particle size; B. Effect on PDI; C. Effect on zeta potential. (mean \pm SD, n=3)

The effects of different volume ratios of CS to TPP ranging from 25:5 to 25:15 on the physicochemical properties of CS-NPs are shown in fig. 3. When the volume ratio of CS/TPP was increased from 25:5 to 25:10, the particle size and PDI demonstrated an increase from 584 to 650 nm in size distribution and PDI in the range 0.6 to 0.8. This indicates a broader nanoparticle size

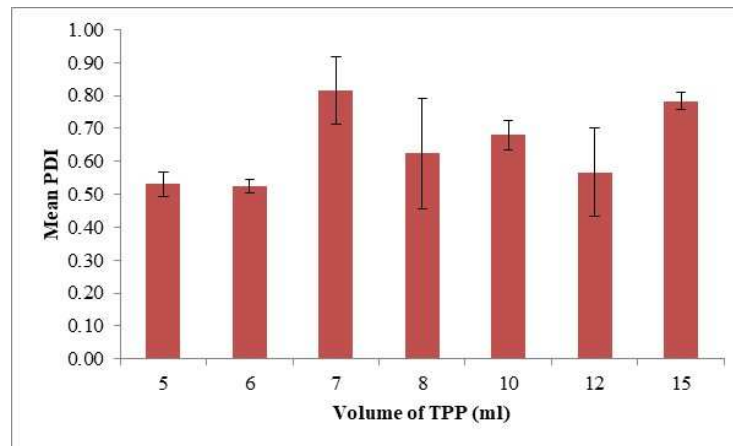
distribution. One possible explanation is that lowering the TPP volume reduces the ability of the system to crosslink, thus lowering the number of nanoparticles produced. Particle size decreases to a value of 352.50 nm when the volume ratio of CS/TPP is increased to 25:12. This narrow particle size distribution suggests a better ionic interaction [30] between CS

and TPP at this ratio, leading to an enhanced degree of cross-linking. The particle size was then shown to increase to 506.53 nm with increased in a volume ratio of CS/TPP to 25:15. At

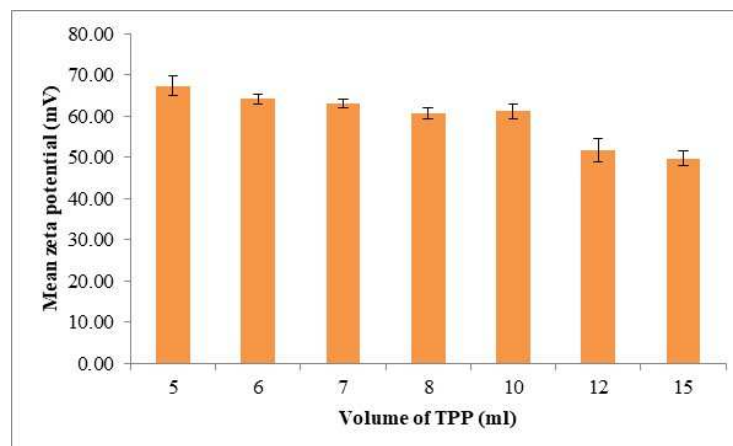
higher levels of TPP, a larger particle of nanoparticles was formed most likely due to the repulsion of charges since there were more cations available for reaction.



A



B



C

Fig. 3: Mean profile of effect of different volume of TPP added on physicochemical properties of CS-NPs. A. Effect on particle size; B. Effect on PDI; C. Effect on zeta potential. (mean±SD, n=3)

To investigate the influence of ultra-sonication on the physicochemical characteristics of NPs, the prepared CS-TPP-NPs dispersion was subjected to low-efficiency ultra-sonic processor over a series of time periods from 5 to 30 min. The resulting data

(fig. 4) indicates a linear decrease in the average particle diameter of CS-TPP-NPs with increasing sonication time. The ultra-sonication process has been shown to reduce the average of particle size because it can break up the cluster formation of

nanoparticles and help to scatter the nanoparticles into base fluids [31]. The mean diameter of dispersed NPs is reduced by approximately 50% after 30 min of ultra-sonication, from 231.30 ± 5.80 to 142.20 ± 0.61 nm. Moderate use of ultra-sonication

could be able to reduce the particle size significantly via the disruption of particle aggregations, however, extensive ultra-sonication may cause severe fragmentation of the compact structure of the NPs subjected [28].

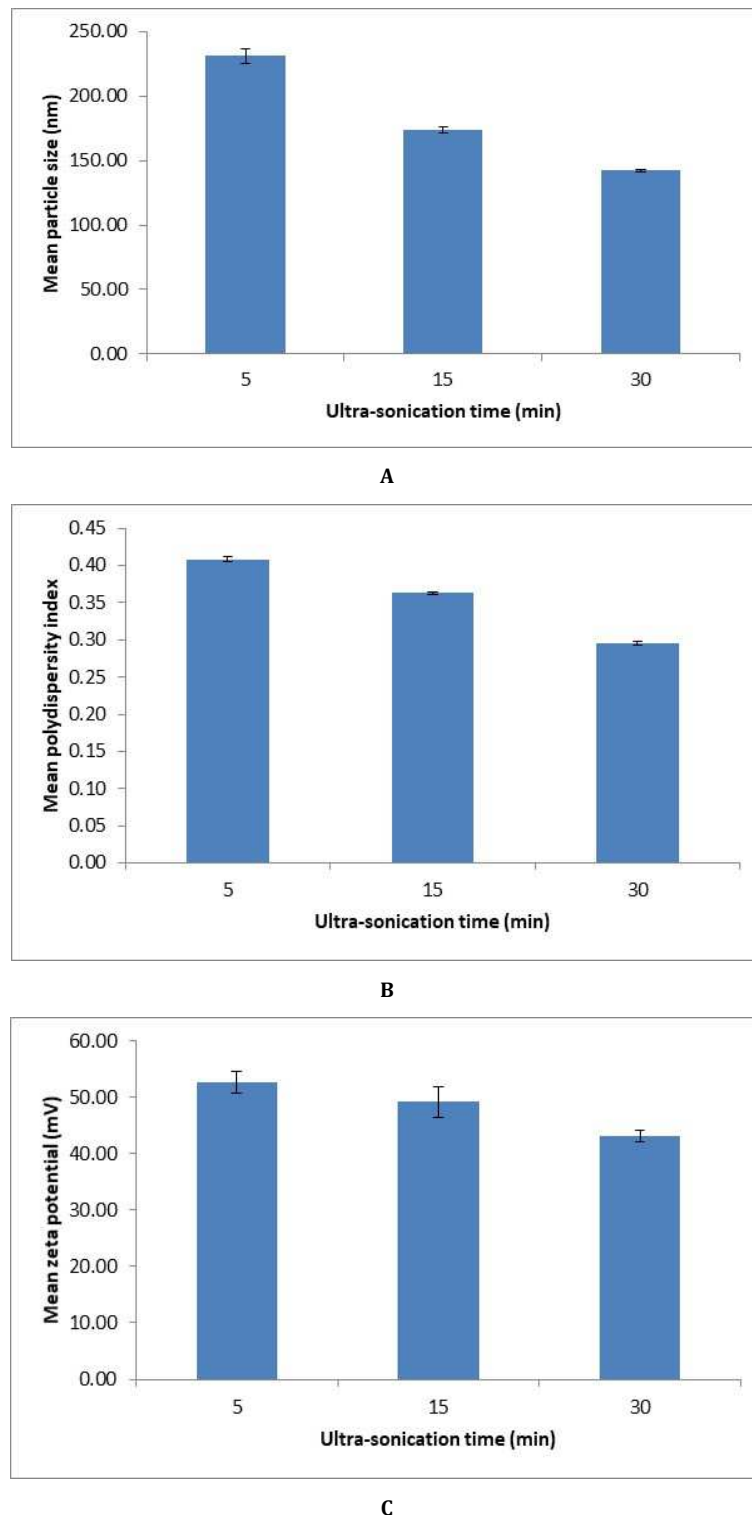


Fig. 4: Mean profile of effect of ultra-sonication time on physicochemical properties of CS-NPs. A. Effect on particle size; B. Effect on PDI; C. Effect on zeta potential. (mean \pm SD, n=3)

The effect of different caffeine concentrations on particle size and PDI are summarized in fig. 5. Different formulations of caffeine-loaded nanoparticles were prepared by adding a different amount of

drug into TPP solution which was then added drop wise into the CS solution. After stirring, these solutions were subjected to ultrasonication for 15 min. As the concentration of caffeine was

increased from 0.32 mg/ml to 0.97 mg/ml, the size of particles increased from 143.43 nm to 230.13 nm, indicating denser complexes forming at higher concentrations, due to the formation of larger self-assembled nanoparticles.

The zeta potentials of unloaded CS-NPs are shown in fig. 1 and 2, and caffeine-loaded NPs in fig. 3. All values are favourably above +30 mV, which ensure the optimum stability of all the suspensions [32].

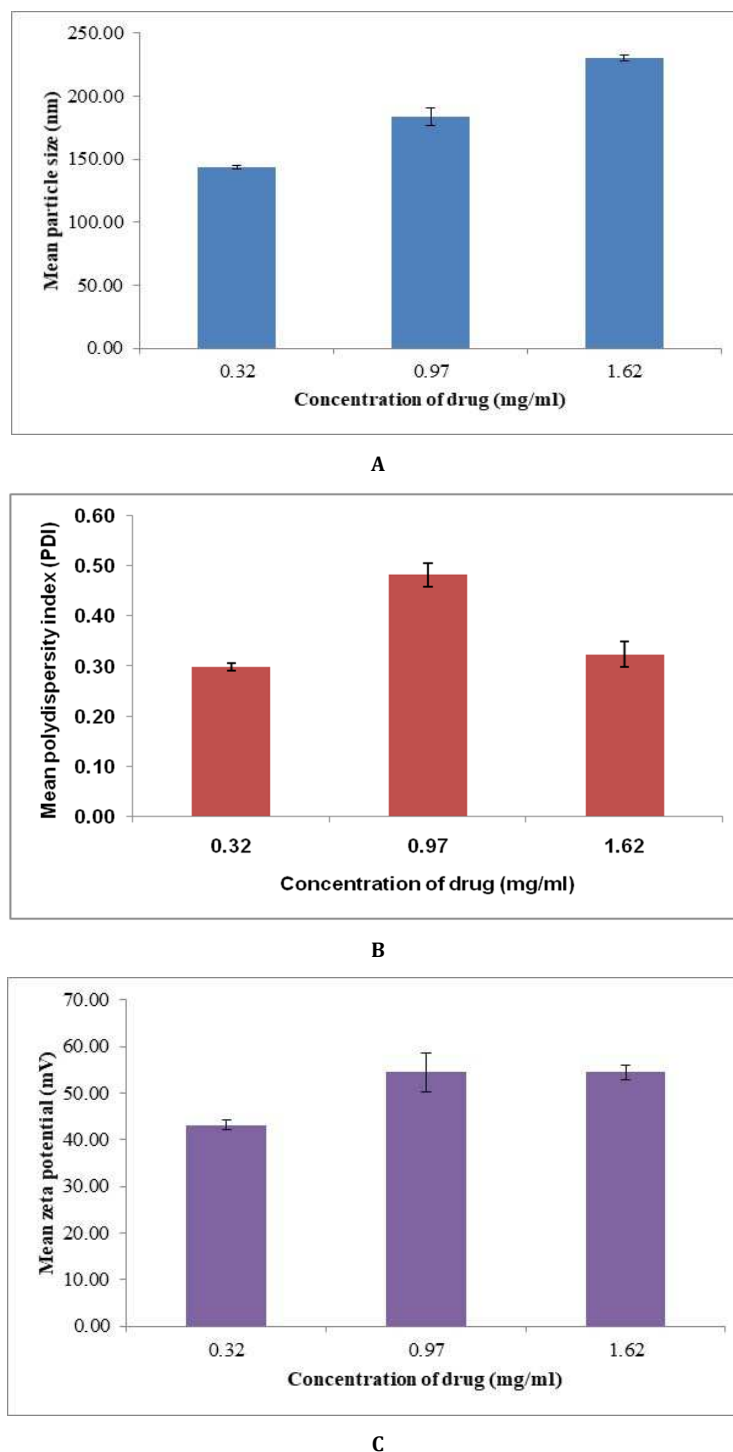


Fig. 5: Mean profile of effect of different concentration of caffeine on physicochemical properties of CS-NPs. A. Effect on particle size; B. Effect on PDI; C. Effect on zeta potential. (mean \pm SD, n=3)

Encapsulation efficiency and loading capacity

The encapsulation efficiency (EE) and loading capacity (LC) of different formulations were determined and are shown in table 1. Increasing caffeine concentration from 0.016 mg/ml to 0.970 mg/ml in the formulations, results in a higher EE and LC in the range of 3.32%-48.89% and 0.13%-60.69% respectively.

Any further increase in caffeine concentration results in a decrease in EE and LC to 39.10% and 50.50% respectively. An increase in the EE of caffeine may indicate that the reaction mixture becomes more viscous at higher drug concentration, which would tend to increase the forces opposing the extensive incorporation of caffeine inside the polymer matrices and hence reducing the EE caffeine [34].

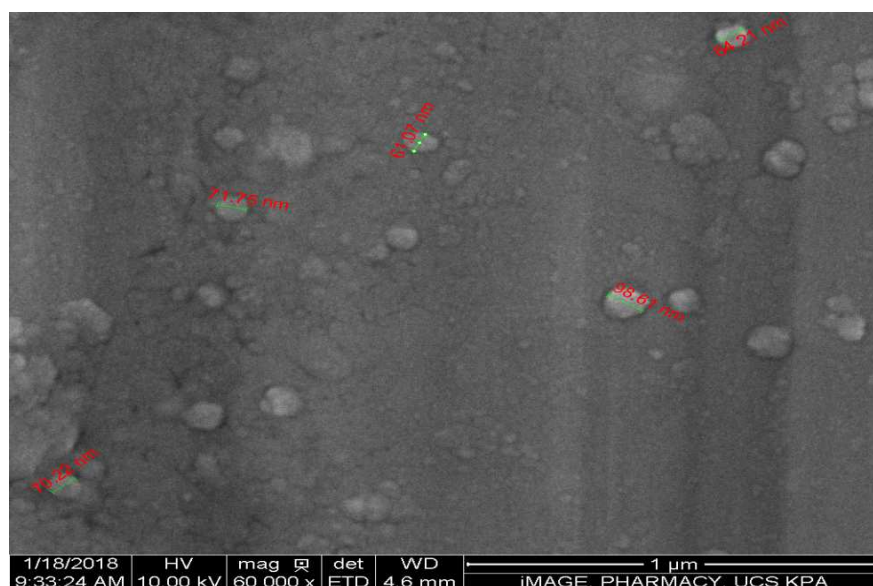
Table 1: Encapsulation efficiency and loading capacity of different concentration of caffeine-loaded CS-NPs formulations (mean±SD, n=3)

Concentration of caffeine (mg/ml)	EE%	LC%
0.016	3.32	0.13
0.032	5.01	0.41
0.320	33.50	16.08
0.970	48.89	60.69
1.620	39.10	50.50

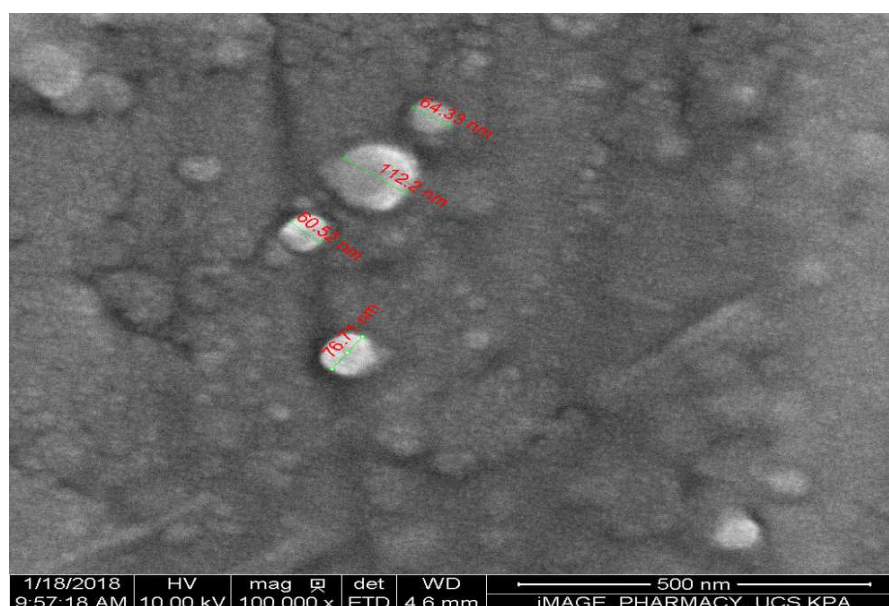
Morphological observation

The morphological characteristics of caffeine-loaded CS-NPs were examined using SEM and TEM analysis and the results are shown in fig. 6 and 7, respectively. The results suggest that caffeine-loaded CS-NPs are relatively smooth and spherical with a diameter varying from 50-150 nm. All the NPs from SEM and TEM images were smaller than the hydrodynamic sizes determined by light

scattering because of the drying and vacuum process. The variable morphology of caffeine-loaded CS-NPs may be attributed to the variation in the inter- or intra-particulate interaction of caffeine-loaded CS-NPs, may contribute to this morphological diversity. Both TEM and SEM micrographs revealed that some particle aggregation may be due to the freezing and drying stress from the freeze-drying process, and this aggregation contributes to the mean particle size [34, 36, 40].

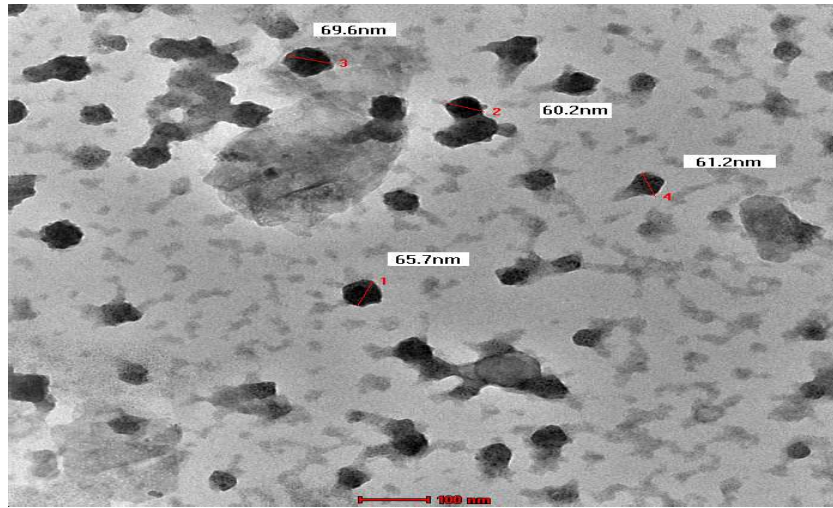


A

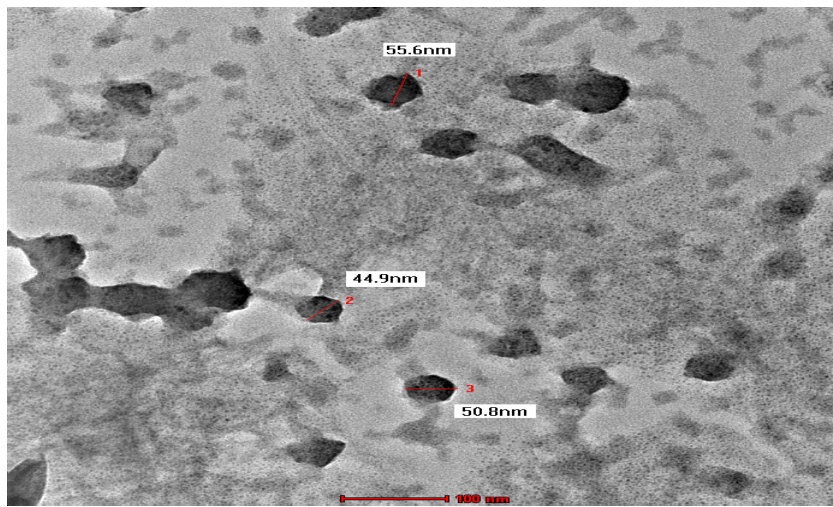


B

Fig. 6: Electron micrographs obtained by SEM for the morphological and size analysis of lyophilized caffeine-loaded CS-NPs. A. 60 000 magnification; B. 100 000 magnification



A



B

Fig. 7: TEM image obtained for the morphological and size analysis of lyophilized caffeine-loaded CS-NPs. A. 86 000 magnification; B. 125 000 magnification

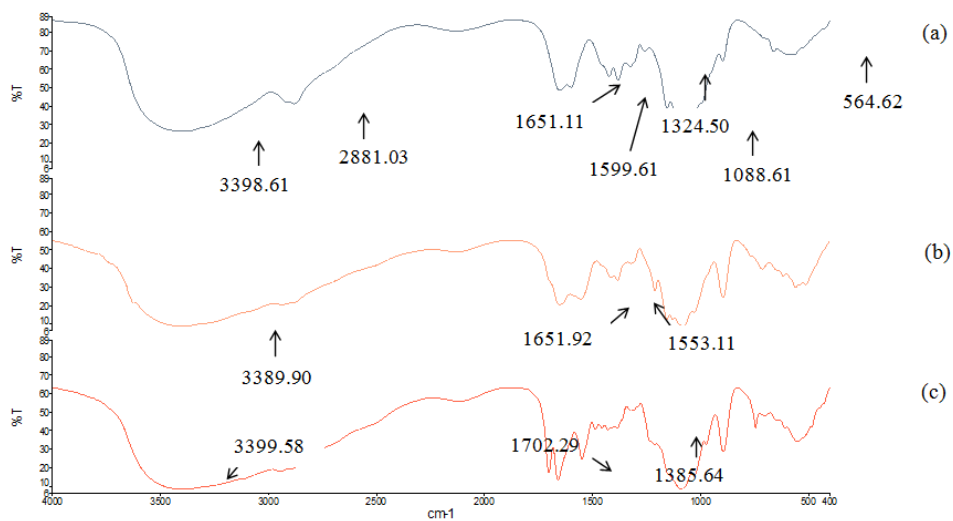


Fig. 8: FT-IR spectra of (a) CS, (b) unloaded CS-NPs, and (c) caffeine-loaded CS-NPs

FTIR and XRD analysis

The FTIR spectra of low molecular CS, unloaded CS-NPs, and caffeine-loaded CS-NPs are shown in fig. 8. The results indicate that the intense characteristic peaks of CS (fig. 4(a)) appeared at 3398.61 cm^{-1} (-OH stretching), 2881.03 cm^{-1} (-CH stretching), 1651.11 cm^{-1} , 1599.61 cm^{-1} (-NH₂ stretching), 1324.50 cm^{-1} (C-N stretching), 1088.61 cm^{-1} (C-O-C stretching) and 564.62 cm^{-1} (pyranoside ring stretching vibration). The characteristic peaks of unloaded CS-NPs (fig. 4 (b)) representing -OH group appeared at 3389.90 cm^{-1} . The -NH₂ bending vibration shifts from 1651.11 cm^{-1} and 1599.61 cm^{-1} to 1651.92 cm^{-1} and 1553.11 cm^{-1} , which indicates that some interaction between NH₃⁺ groups of CS and TPP occurred within the nanoparticles [33]. For caffeine-loaded CS-NPs (fig. 4 (c)), the -OH peak (3399.58 cm^{-1}) becomes broader, indicating that bonding action is enhanced because of the reaction between CS and caffeine [34]. A new peak appeared at 1702.29 cm^{-1} indicating carbonyl group (C=O) present in caffeine. In addition, the peak at 1324.50 cm^{-1} (C-N bending) in the CS spectra (fig. 4(a)) shifted to 1385.64 cm^{-1} in the caffeine-loaded CS-NPs spectra (fig. 4(c)). This indicates

interaction between the C=O group of caffeine and the primary amide group of CS. Hence, these results indicate that caffeine was successfully loaded into the CS-NPs.

The crystal phase identification of the studied samples was carried out using X-ray diffraction (XRD). It is a non-destructive technique widely used for the characterization of crystalline materials. The X-RD of chitosan, unloaded CS-NPs and caffeine-loaded CS-NPs were determined and shown in fig. 9. CS exhibit two characteristic peaks at 2θ of 10.7° and 20.3° (fig. 5(a)), indicating some degree of crystallinity, however the degree of crystallinity was less than its nanoparticle form (fig. 5(b)). Unloaded CS-NPs showed several sharp peaks at 2θ of 23.3°, 27.0° and 28.6° indicating a more crystalline nature of nanoparticles. And the characteristic peaks of caffeine-loaded CS-NPs exhibit sharp peak only at 2θ of 11.9°, indicating a degree of crystallinity which was less than the unloaded CS-NPs. This may be the result of caffeine existing as a molecular dispersion in the polymeric nanoparticles, which in turn reduces the apparent crystallinity structure of the compound [35].

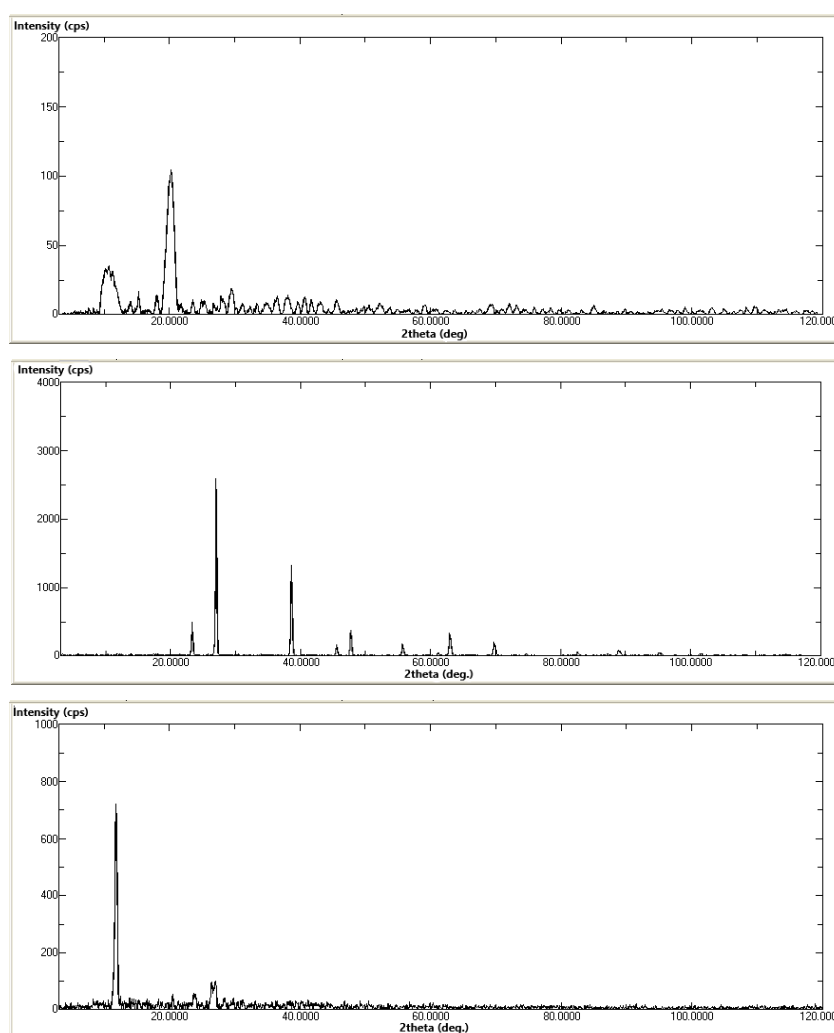


Fig. 9: XRD patterns of (a) CS, (b) unloaded CS-NPs and (c) caffeine-loaded CS-NPs

Drug release studies

The *in vitro* cumulative release profiles of caffeine from CS-NPs and aqueous solution of drug (control formulation) in PBS solution (pH 7.4) are depicted in fig. 10. There is an increment of drug release for both formulations within the 72 h duration of the study. Both formulations showed sustained release of caffeine throughout the 72 h duration. However, the release of caffeine from CS-NPs was significantly ($p < 0.001$, paired t-test) higher

compared to the release of caffeine from control formulation. Within the first 8 h of study, caffeine released was 24.9% and 16.3% from CS-NPs and the control formulation respectively. At the end of 72 h, approximately, 58.7% of caffeine was released from CS-NPs and 41.5% of caffeine was released from the control formulation. Caffeine-loaded in CS-NPs with a smaller size possess a greater surface-to-volume ratio, resulting in a higher released and penetration compared to caffeine in aqueous solution. In addition, drug release is less rapid in amorphous nanoparticles

than in crystalline particles. Lack of crystallinity suggests better drug dispersion and increased drug-matrix interactions, leading

to the conclusion that if slower release kinetics are required, reduced crystallinity is favoured [37].

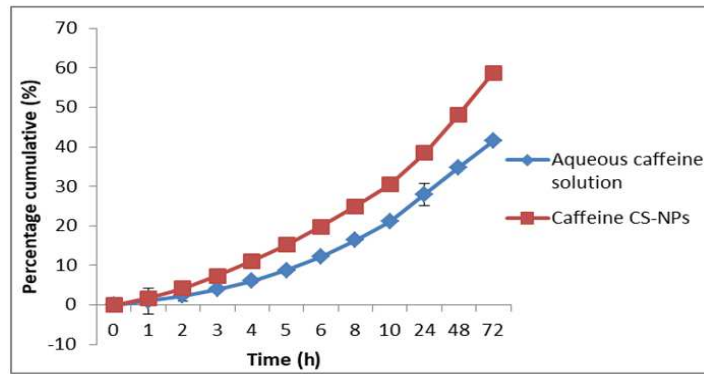
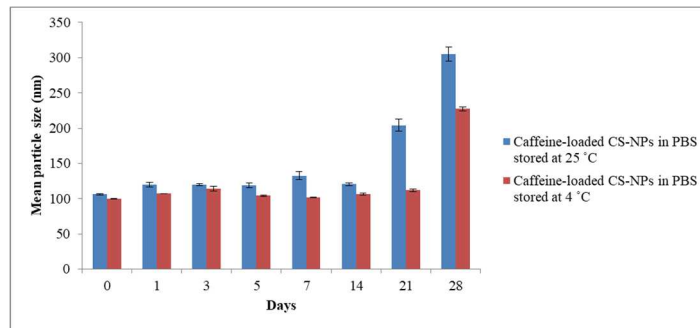
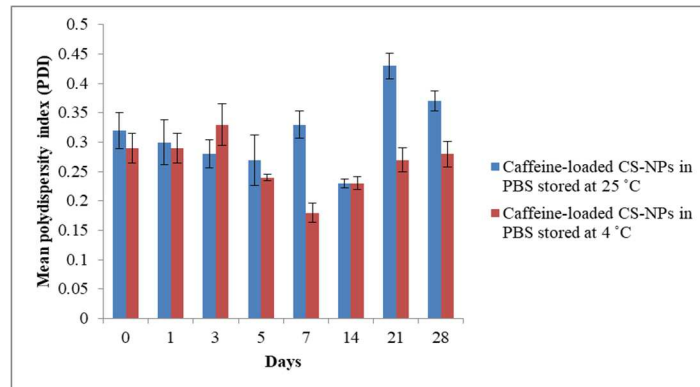


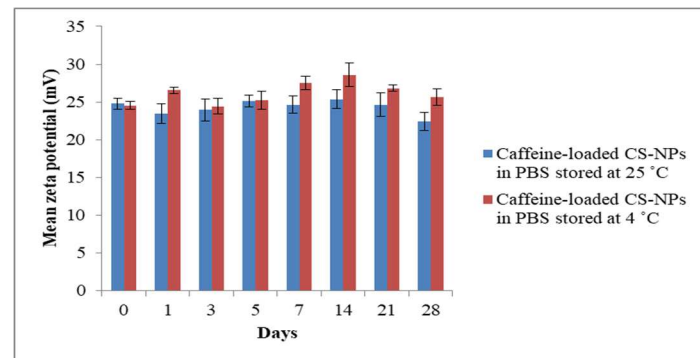
Fig. 10: Release profile of the caffeine from the caffeine-loaded CS-NPs formulation compared to an aqueous solution of the drug (control formulation), both containing 0.97 mg/ml of the drug. (mean±SD, n=3)



A



B



C

Fig. 11: Stability study on A. particle size; B. PDI; C. zeta potential of caffeine-loaded CS-NPs in PBS solution stored in solution at 25 °C and 4 °C

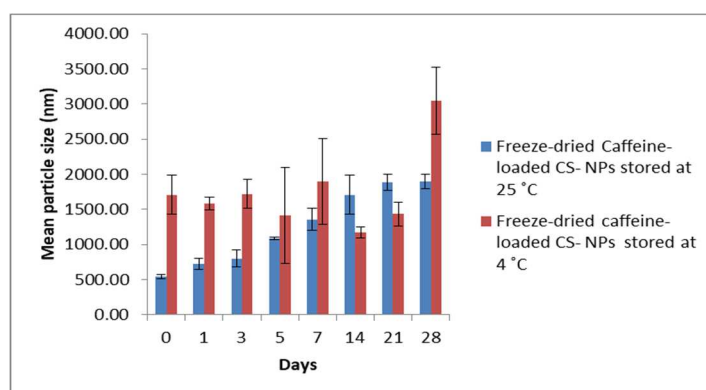
Stability studies of nanoparticles in solution form

Degradation times of CS-NPs loaded with caffeine in PBS stored at 25 °C and 4 °C observed over a 28 d period are shown in fig. 11. Particle sizes were measured as a function of time throughout the period. In both cases, particle sizes and standard deviations increased with time, similar to that described in previous studies [36]. The results also showed that the sample stored at room temperature degraded much quicker than that stored in the refrigerator. This increased in particle sizes may be due to particle agglomeration. However, the results obtained confirmed that the caffeine-loaded CS-NPs were stable throughout the 28 d period with the particle size, PDI and zeta potential remaining within the accepted nanoparticle range.

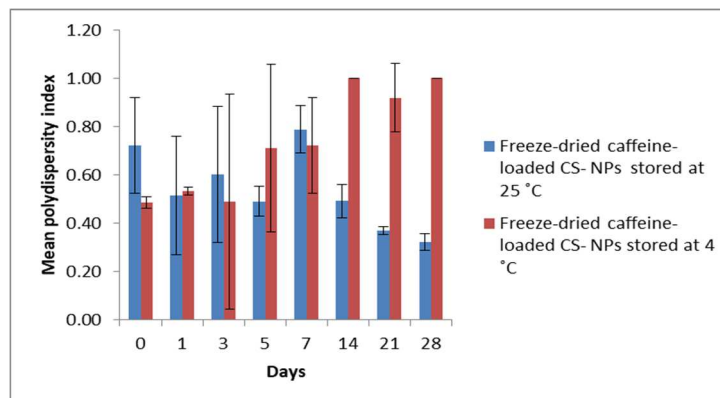
Stability studies of caffeine-loaded CS-NPs in freeze-dried form were also conducted at both temperatures for 28 d. The results are shown in fig. 12. The mean particle size of caffeine-loaded CS-NPs shows much greater values, above 1000 nm. Freezing exerts a substantial

destabilizing stress on nanoparticles resulting in two phases of separation; one which contains ice and another concentrated viscous phase containing the nanostructures and other formulation constituents. This high particulate concentration, together with the ice crystals, may lead to aggregation, and in some cases, an irreversible fusion of nanoparticles [38, 39].

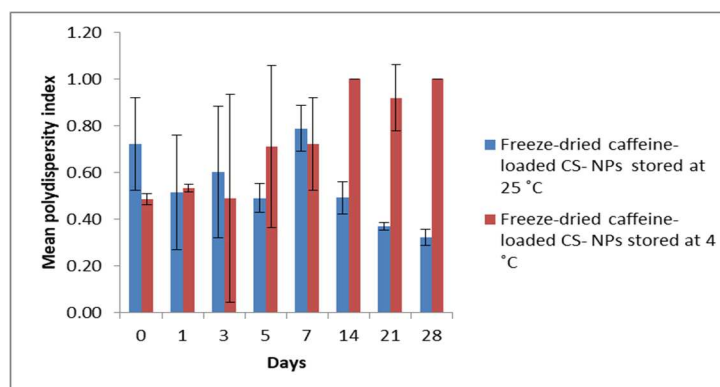
In addition, lyophilized caffeine-loaded CS-NPs showed instability as the zeta potential dropped to negative values when kept at both temperatures. Zeta potential of caffeine-loaded CS-NPs dropped from 5.60 to -3.50 mV within 2 d when kept at 4 °C, and dropped from 5.60 to -3.16 mV at 25 °C both within 14 d of the experiment. The decline in the zeta potential of caffeine-loaded CS-NPs was possibly due to of particle aggregation. Particle clumping may have occurred upon pelleting after centrifugation process. The aggregation in nanoparticles could be explained by electrolytes within the PBS solution, surrounding the nanoparticles reducing the surface charge of particles, hence reducing the ionic interaction between the ionized drug molecules and the positive charges on CS ($-NH_3^+$) molecules.



A



B



C

Fig. 12: Stability study on A. particle size; B. PDI; C. zeta potential of caffeine-loaded CS-NPs stored in freeze-dried form at 25 °C and 4 °C

CONCLUSION

The current study demonstrated a significant influence of the preparation conditions (CS: TPP volume ratio, the concentration of the drug and stirring speed) on the mean particle size, zeta potential and polydispersity index of CS-TPP-NPs. The controlling parameters were clearly identified in this present study in order to produce CS-TPP-NPs with optimal characteristics. The hydrophilic drug, caffeine was successfully incorporated in CS-NPs by cross-linking method with good EE (60.69%) and LC (48.89%). Caffeine-loaded CS-NPs was also found to release significantly more caffeine than the control formulation within the 72 h experiment duration. Finally, stability studies conducted for 28 d showed that caffeine-loaded CS-NPs degraded much quicker when stored at 25 °C than 4 °C and was more stable in solution than in its freeze-dried form.

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AUTHORS CONTRIBUTIONS

All the author have contributed equally

CONFLICT OF INTERESTS

Declared none

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