

FORMULATION, STANDARDIZATION, AND EVALUATION OF POLYHERBAL DISPERSIBLE TABLET

HARIKESH MAURYA, TIRATH KUMAR*

Department of Pharmaceutical Sciences, Kumaun University, Bhimtal Campus, Bhimtal, Nainital, Uttarakhand, India

Email: kumart2@yahoo.co.in

Received: 03 Oct 2018, Revised and Accepted: 19 Nov 2018

ABSTRACT

Objective: The study was designed as formulation, standardization, and evaluation of polyherbal dispersible tablet prepared for the management of kidney disorders. To overcome the problem of dyspepsia in geriatric patients by the use of polyherbal dispersible tablets.

Methods: Dispersible tablets were prepared using aqueous root extract powder of the selected plant viz. *A. officinalis*, *B. diffusa*, *C. papaya*, *C. fistula*, *C. intybus*, *F. hispida*, *F. indica*, *C. nurvala*, *S. virgaurea*, and *V. negundo* with the help of superdisintegrant addition technique using croscopovidone, sodium starch glycolate and croscarmellose sodium in different percentage. Evaluation assessments such as the substantial test, weight variation, hardness, friability, content uniformity, disintegration, *in vitro* dispersion, stability study and IR compatibility were carried out.

Results: Micromeritics of extracts powder were determined for all formulation, which signifying good flow properties. The substantial examination was established, which comply with official requirements for uniformity test, and the drug content was close to 100% in all formulations. Disintegration time was observed for all formulation in which the polyherbal formulation-3 (PHF-3) showing 1.10 ± 0.10 min; during *in vitro* dispersion time, all formulation showed appropriate dispersion in which the PHF-3 capturing 2.00 ± 0.45 min only. The IR compatibility shows none chemical interaction between the extracts and excipients.

Conclusion: The PHF-3 showed satisfactory disintegration and *in vitro* dispersion time due to croscopovidone and reported as the best formulation. The stability study and IR compatibility validate the PHF may represent new easily swallow dispersible tablet that may enhance drug permeability and advance bioavailability for nephrotic patients.

Keywords: Polyherbal dispersible tablet, Micromeritics, Dispersion time, Superdisintegrants, Croscopovidone, IR compatibility

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DOI: <http://dx.doi.org/10.22159/ijap.2019v11i1.30113>

INTRODUCTION

The current trends for surviving long and healthy life entirely dependent on the traditional medication systems in which Ayurveda is one of the most favorable systems because of it possess several natural elements to eliminate the critical causes of the disease by restoring the equilibrium and preventing further reoccurrence [1]. WHO estimated that around 80% of the world's populations still trusting in traditional or Ayurvedic medicines for their healthy survival of life [2]. The Indian philosophy behind Ayurveda is to prevent unnecessary suffering of survival when curing the human ailments and also well-known for the significant biodiversity centers through concerning 45,000 herbal plant species out of which about 15,000 medicinal plants have been recorded to curing different human ailments by using single or multiple herbs for the complete elimination of disease [3].

The combination of various herbs (polyherbal) in a particular ratio will give a desirable therapeutic effect because the potent phytochemical constituents of individual plants are inadequate to achieve the beneficial effect [4, 5]. The polyherbal formulation contains two or more herbs with different phytoconstituents possessing similar or dissimilar therapeutic potential have been collectively producing desirable effects during the management of human ailments [6, 7]. The popularity of the polyherbal formulation is outstanding because of their wide therapeutic range i.e., effective at a low dose and safe at high dose, though produces fewer side effects whilst misused [8, 9].

The various parts used in the Ayurvedic medicine are the seed, root, bark, stem, gum, leaves, flowers, fruit, etc. of the plants [10, 11]. The present research work designed to formulate and evaluate a novel polyherbal dispersible tablet containing aqueous root extracts of some selected plants possessing active phytoconstituents which were scientifically proven for the management of Glomerulonephritis [12]. The name of these selected plants for the study viz. *Angelica officinalis* (Umbelliferae), *Boerhavia diffusa* (Nyctaginaceae), *Carica papaya* (Caricaceae), *Cassia fistula* (Fabaceae), *Cichorium intybus* (Asteraceae),

Ficus hispida (Moraceae), *Fumaria indica* (Fumariaceae), *Crataeva nurvala* (Capparidaceae), *Solidago virgaurea* (Asteraceae), and *Vitex negundo* (Verbenaceae). The quantity of drugs used in the formulation was considered by their drug tolerance study and effective dose on the basis of toxicity studies report. The equal amount of extract powder, 25 mg has been used in this formulation for preparing polyherbal dispersible tablet as active constituents [13, 14].

MATERIALS AND METHODS

Collection and authentication

The medicinal plants used in the study were purchased from the local market of Khari Baoli, New Delhi, India. Fresh and shade dried roots of all selected plants have been authenticated by Botanical Survey of India, the Northern regional center 192, Kaulagarh Road, Dehradun, Boucher No: BSI/NRC/Tech. (Ident.)/2012-13/755.

Preparation of extract

The collected roots of the polyherbal plant were cleaned, dried under shade and crushed by a mechanical grinder. The powdered roots of each selected plants (1000 g) were poured in distilled water until the reach of complete exhaustion. Successive extracts were separately filtered by using Whatman filter paper and concentrated at an appropriate temperature (40 °C) on a rotary evaporator and dried under freeze drier. The percentage yield was found between 20-25% (w/w) respectively, and the final dried powder was stored in a closed container at a cool place [15].

Characterization of powder

The biologically potent polyherbal extract powder with a stand for varied physical properties and micromeritic properties. Extract powdered are heterogeneous because it was composed of individual particles of different sizes and shapes randomly interspersed with air spaces and becomes more complicated with polyherbal [16, 17]. Measurements were carried out in triplicate for each formulation and presented as the average \pm standard deviation (SD).

Angle of repose

The flow properties of thoroughly mixed all polyherbal extract powder in the formulation were determined by calculating the angle of repose by the fixed height method. A funnel with 10 mm in diameter of the bottom was fixed at the height of 2 cm over the plain and smooth surface. About 10 gm of a thoroughly mixed sample was slowly passed beside the wall of the funnel until the tip of the pile formed and touches the bottom of the funnel. A rough circle drowned around the pile base, and the radius of the powder cone was measured [18]. The angle of repose was calculated by the average radius using the following formula given as eq. 1.

$$\tan \theta = \frac{h}{r} \dots\dots (1)$$

Where,

θ = angle of repose

h = height of the pile

r = average radius of the powder cone

Bulk density

The bulk densities (BD) of polyherbal powder mixture were determined by pouring gently 25 gm of sample mixture through a glass funnel into a 100 ml graduated cylinder. The initial volumes occupied by the sample were recorded. The bulk density was calculated by using the following formula given as eq. 2.

$$BD = \frac{\text{weight of the powder (g)}}{\text{volume occupied by the powder (ml)}} \dots\dots (2)$$

Tapped density

The tapped densities (TD) of polyherbal powder mixture were determined by pouring gently 25 gm of sample mixture through a glass funnel into a 100 ml graduated cylinder. The cylinder was tapped from the height of 2 inches until a constant volume obtained and then the average value of all formulation reported. The final volume occupied by the sample after tapping were recorded and tapped density calculated by using the formula given as eq. 3.

$$TD = \frac{\text{weight of the powder (g)}}{\text{tapped volume occupied by the powder (ml)}} \dots\dots (3)$$

Compressibility

The Carr's compressibility gives a useful empirical guide. The compressibility of the polyherbal powder mixture was calculated by comparing the bulk density and tapped density. The percentage compressibility of all formulation was calculated as eq. 4.

$$\text{Carr's index} = \frac{TD - BD}{TD} \times 100 \dots\dots (4)$$

Hausner's ratio

It also shows densification of herbal powder mixture which may result from the vibration of the feed hopper, which was calculated by using the formula given in eq. 5.

$$\text{Hausner's ratio} = \frac{TD}{BD} \dots\dots (5)$$

Lower Hausner's ratio-Better flowability, Higher Hausner's ratio-Poor flowability [18, 19].

Preparation of polyherbal dispersible tablet

Polyherbal dispersible tablets were prepared separately through geometrical dilution mixture with direct compression method (Punching machines, Cadmach CMS-15 No. H/513/11-12) by using different ingredients, disintegrating agents, talc, etc. as the

composition of these formulations and denoted by PHF-1 to PHF-9. All the ingredients were passed through a mesh sieve no. 120 and then mixed each other by using geometrical dilution method to maintain uniformity. Powder mixtures possess good flow properties and good packing ability; therefore, the mixtures were directly compressed [20].

Evaluation of polyherbal dispersible tablet

Drug content uniformity test

From each formulation, 20 tablets were taken, weighed and thoroughly triturated. The sufficient powder equivalent to 250 mg of the drug was accurately weighed and diluted in 300 ml of 0.1N HCl for 10 min with vigorous shaking. Further, this prepared mixture was diluted with 0.1N HCl to produce 400 ml and then filtered. 10 ml of this filtrate was diluted to 100 ml with distilled water, and the absorbance was measured at an appropriate wavelength, i.e., λ_{\max} 200-400 nm using UV spectrophotometer [21].

Disintegration time

From each formulation 6 polyherbal dispersible tablets were randomly selected to determine the disintegration time. The acidic buffer (pH 1.2) used as disintegration medium and temperature was maintained at 37 ± 0.5 °C. The average disintegration time of six tablets was noted down for calculation [22].

Dispersion time

In vitro dispersion time of polyherbal dispersible tablet was measured by dropping the tablet in a beaker containing 100 ml of normal water. Two tablets from each formulation were randomly selected and *in vitro* dispersion time was determined. A smooth dispersion was produced, which passes through a sieve screen with a nominal mesh aperture of 710 μm [23, 24].

In vitro dissolution study

The dissolution testing of polyherbal medicines become difficult to oversee authority requirements due to widely varying constituents. The ingredients of polyherbal medicinal products often cover a mixture of multiple herbal constituents; dissolution method development is much more complex than for defined single constituent [25].

Stability studies

Accelerated stability study was carried out as per ICH guidelines for polyherbal combination to check the physical, chemical and physiological property of prepared formulation in a short period. The optimized PHF was subjected to accelerated stability studies at three different conditions of temperature and relative humidity i.e., 25 °C/60% RH, 30 °C/65% RH and 40 °C/75% RH for 3 mo [26].

FTIR analysis of polyherbal combination

Fourier transform infrared (FTIR) spectrum of herbal extracts was subjected to determine the identification of the compound and compatibility of the drug with other excipients used in the formulation of polyherbal dispersible tablets. The spectrum of IR helps in the identification of a compound based on the existence of different functional groups [27, 28].

RESULTS AND DISCUSSION

Characterization of powder

The basic characterization of powder and micromeritic properties of formulations containing polyherbal aqueous root extracts powder used for preparing dispersible tablets mentioned in table 1.

Formulation and characterization of tablets

Polyherbal dispersible tablets were compressed each of 550 mg weight on a 10-station Mini Press-I rotary tablet compression machine fitted with 12 mm punches size. None tablet manufacturing defects like capping, lamination, and chipping were observed (table 2).

Table 1: Micromeritic parameters of polyherbal aqueous root extracts powder

Formulation Code	Bulk density (gm/ml)	Tapped density (gm/ml)	% Compressibility	Hausner Ratio	Angle of Repose (°)
PHF-1	0.38±0.05	0.53±0.08	28.30	1.39±0.14	26.48±1.02
PHF-2	0.42±0.04	0.55±0.06	21.82	1.31±0.11	26.24±1.32
PHF-3	0.35±0.03	0.49±0.07	28.57	1.40±0.13	24.35±1.00
PHF-4	0.40±0.06	0.50±0.06	20.00	1.25±0.09	30.20±2.01
PHF-5	0.45±0.04	0.56±0.08	19.64	1.24±0.10	32.12±1.82
PHF-6	0.38±0.07	0.50±0.07	24.00	1.32±0.08	26.50±1.22
PHF-7	0.43±0.06	0.52±0.05	17.31	1.21±0.09	27.20±1.65
PHF-8	0.42±0.05	0.57±0.08	26.32	1.36±0.12	28.32±1.37
PHF-9	0.40±0.04	0.54±0.06	25.93	1.35±0.14	28.22±1.56

All values are reported as mean±SD, n=3 measurements.

Table 2: Composition of polyherbal formulation for dispersible tablets

Ingredients (mg/tab)	PHF-1	PHF-2	PHF-3	PHF-4	PHF-5	PHF-6	PHF-7	PHF-8	PHF-9
Aqueous extracts	25X10=	25X10=	25X10=	25X10=	25X10=	25X10=	25X10=	25X10=	25X10=
Powder (10 plants)	250	250	250	250	250	250	250	250	250
β-cyclodextrin	200	200	200	200	200	200	200	200	200
Crospovidone	15	20	25	--	--	--	--	--	--
Sod. Starch glycolate	--	--	--	15	20	25	--	--	--
Croscarmellose sodium	--	--	--	--	--	--	15	20	25
Microcrystalline cellulose	65	60	55	65	60	55	65	60	55
Sodium Saccharin	10	10	10	10	10	10	10	10	10
Mg. Stearate	5	5	5	5	5	5	5	5	5
Talc	5	5	5	5	5	5	5	5	5
Total Weight	550	550	550	550	550	550	550	550	550

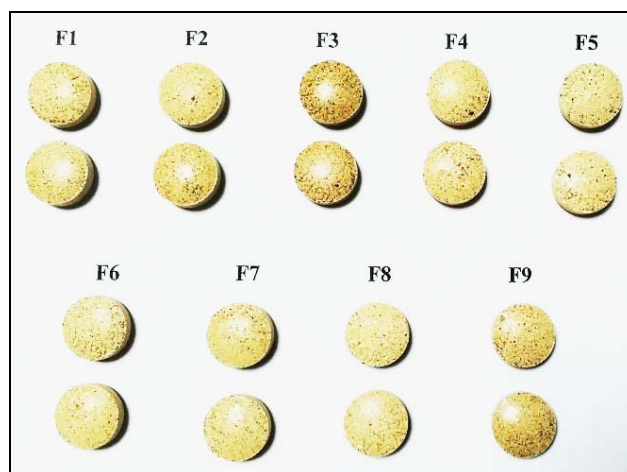
PHF=Polyherbal formulation

All the prepared formulations were subjected for evaluation of characteristic parameters like size, shape, color, and appearance. The prepared polyherbal dispersible tablets were non-sticky and look high-quality. The diameter and thickness of each formulated tablets were performed with 20 tablets by using a digital vernier

scale during the physical study because it permits accurate measurements and provides exact information about variations between tablets of each formulation (table 3). The visualized the color and shape of all tablets were observed directly by naked eyes (fig. 1).

Table 3: Physical description of polyherbal dispersible tablets

S. No.	Parameter	Result
1.	Color	Yellowish-Brown
2.	Shape	Round, Biconvex
3.	Odor	Characteristic odor
4.	Taste	Pleasant taste
5.	Size in mm	
	i. Thickness	5.12±0.08 mm
	ii. Diameter	12.17±0.01 mm

**Fig. 1: Physical appearance of polyherbal dispersible tablets**

Weight variation

The weight variation of tablets was carried out to ensure that, each of the tablets contains the proper amount of drug. The test was performed by weighing 20 tablets individually using an analytical balance, then calculating the average weight and comparing the individual tablet weights (table 4). The percentage weight variation is calculated by using the eq. 6.

$$\% \text{ wt variation} = \frac{\text{Average wt} - \text{Individual wt}}{\text{Average wt}} \times 100 \quad \dots (6)$$

Hardness

The conformation of tablets for capping, abrasion or breakage under storage conditions, transportation, and handling before use depends on tablet hardness (kg/cm²). The hardness test was performed by using Monsanto hardness tester (Harrison's). The instrument

measures the force required to break the tablet when the force (Kilogram-force) generated by anvils to the tablet. The tablet was placed between two anvils; the force applied to the anvils, and the crushing strength that causes the tablet to break was recorded, and the crushing strength test was performed on 20 tablets of each formulation (table 4).

Friability

The friability test was performed by using tablet friability tester (Veego). Twenty tablets of each formulation were weighed and tested at a speed of 25 rpm for 4 min (100 rotations). After removing of dust, tablets were re-weighed, and friability percentage was calculated by the given eq. 7, and the average value of all formulation is given in table 4.

$$\% \text{ Friability} = \frac{\text{Tablet wt before friability} - \text{Tablet wt after friability}}{\text{Tablet wt after friability}} \times 100 \quad \dots (7)$$

Table 4: Physical properties of polyherbal dispersible tablets

Formulation code	Average weight (mg)	Weight variation (%)	Content uniformity (%)	Hardness (kg/cm ²)	Friability (%)
PHF-1	563.15±9.38	2.34	102.38	2.98±0.13	0.90
PHF-2	562.40±8.01	2.20	101.25	2.91±0.09	0.82
PHF-3	563.28±7.78	2.36	105.05	2.99±0.14	0.79
PHF-4	565.31±8.11	2.71	103.10	3.00±0.12	0.86
PHF-5	560.80±10.2	1.93	099.85	2.94±0.13	0.90
PHF-6	563.63±7.40	2.42	101.80	2.95±0.12	0.80
PHF-7	558.34±7.68	1.22	098.96	2.96±0.16	0.85
PHF-8	563.18±8.07	2.34	102.00	3.02±0.18	0.78
PHF-9	564.13±8.78	2.50	099.68	2.97±0.11	0.88

All values are reported as mean±SD, n=20 tablets.

The maximum weight variation obtained was 2.50%, which falls within the acceptable weight variation range, i.e., ±5% hence passed the weight variation test. The hardness of prepared tablets was in the range of 2.94 to 3.02 kg/cm², which falls within the limit of not < 3.0 kg/cm². None of the tablets showed friability value more than 0.90% which is less than the ideal limit, i.e., 1%.

Disintegration time

The disintegration apparatus used for the study was determined by using USP (Electro lab-ED2 SAPO). It contains two basket rack assembly. Each basket rack assembly comprises 6 glass tubes that

are 3 inches long, open at the top and held against 10 mesh screens at the bottom. Each tablet was placed in each basket tube, and the basket rack was dipped in a 1-L beaker of distilled water. The 37±2 °C temperature was maintained throughout the study (table 5).

Dispersion time

The dispersion time of polyherbal dispersible tablets was observed by placing 2 tablets in 100 ml of water in a beaker and gently stirred until dispersed completely. A smooth dispersion was obtained by passing through a sieve screen with a nominal mesh aperture (table 5).

Table 5: Disintegration and dispersion time of polyherbal dispersible tablet

Formulations	Disintegration time (Min)	Dispersion time (Min)
PHF-1	02.08±0.62	3.18±0.82
PHF-2	01.45±0.28	2.30±0.60
PHF-3	01.10±0.10	2.00±0.45
PHF-4	02.00±0.45	3.00±0.78
PHF-5	02.18±0.51	2.50±0.65
PHF-6	01.55±0.60	2.24±0.58
PHF-7	02.15±0.55	3.25±0.80
PHF-8	02.06±0.70	2.55±0.71
PHF-9	01.50±0.58	3.00±0.82

All values are reported as mean±SD, n=3 measurements.

Out of all the formulation, PHF-3 has passed the disintegration test by taking time i.e., 01.10±0.10 min, which is less than ideal limits. The best PHF-3 has shown a good dispersion time and the

complete dispersion was observed within 2.00±0.45 min only. Hence the formulation was passed for the *in vitro* dispersion test.

Table 6: Stability data of the polyherbal dispersible tablet (PHF-3)

Time	% Drug content at different storage conditions		
	25 °C and 60 % RH	30 °C and 65 % RH	40 °C and 75 % RH
1 mo	98.92	99.10	99.30
2 mo	99.20	98.86	98.92
3 mo	99.34	98.95	97.67

IR compatibility studies

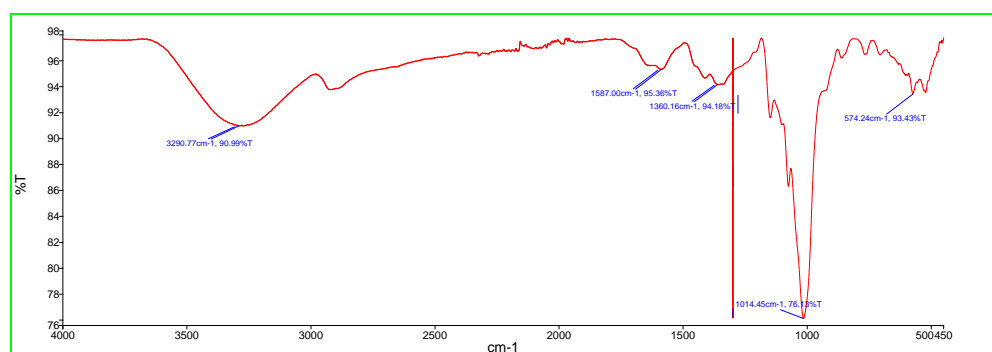
IR spectrum of the polyherbal formulation was obtained using IR spectrophotometer Perkin Elmer at Department of Pharmaceutical

Science, Bhimtal Campus, Kumaun University, Nainital. The potassium bromide was used in preparing samples by disk method, and measurement was attempted with the accumulation of 20 scans and resonance of 4 cm⁻¹ over the range of 450 to 4000 cm⁻¹ (table 7).

Table 7: Observed IR peaks of polyherbal extract formulation and their interpretation

S. No.	Plant name	Observed peak (cm ⁻¹)	Group present	Interpretation
1.	<i>Angelica officinalis</i>	3290.77	Alkynes group	≡C-H stretching
		1587.00	Aromatic ring	C=C symmetric stretch
		1360.16	Alkane group	-C-H bending
		1014.45	Ester group	C-O stretching
		574.24	Alkyl halide	C-Br stretching
2.	<i>Boerhavia diffusa</i>	3278.20	Alkynes group	≡C-H stretching
		1335.12	Nitro compound	N-O asymmetric stretch
		1011.85	Ester group	C-O stretching
		574.41	Alkyl halide	C-Br stretching
		3273.45	Alkynes group	≡C-H stretching
3.	<i>Carica papaya</i>	1338.78	Nitro compound	N-O asymmetric stretch
		1012.28	Ester group	C-O stretching
		572.23	Alkyl halide	C-Br stretching
		3296.59	Alkynes group	≡C-H stretching
		2921.26	Alkane group	C-H stretching
4.	<i>Cassia Fistula</i>	1633.13	Amine group	N-H bending
		1338.83	Nitro group	N=O bending
		1012.93	Ester group	C-O stretching
		573.40	Alkyl halide	C-Br stretching
		3274.07	Alkynes group	≡C-H stretching
		1590.00	Amine group	N-H bending
		1407.78	Aromatic ring	C=C stretching
5.	<i>Cichorium intybus</i>	1016.67	Ester group	C-O stretching
		572.34	Alkyl halide	C-Br stretching
		3276.15	Alkynes group	≡C-H stretching
		2922.75	Alkane group	C-H stretching
		1592.51	Amine group	N-H bending
		1364.58	Nitro group	N=O bending
		1149.37	Alcohol group	C-O stretching
6.	<i>Ficus hispida</i>	1017.10	Ether group	=C-O-C symmetric stretch
		573.76	Alkyl halide	C-Br stretching
		3276.35	Alkynes group	≡C-H stretching
		1338.75	Nitro group	N=O bending
		1075.72	Alcohol group	C-O stretching
		1013.38	Ether group	C-O stretching
		573.42	Alkyl halide	C-Br stretching
7.	<i>Fumaria Indica</i>	3287.59	Alkynes group	≡C-H stretching
		1338.87	Nitro group	N-O asymmetric stretch
		1015.92	Ether group	C-O stretching
		572.06	Alkyl halide	C-Br stretching
		3272.34	Alkynes group	≡C-H stretching
8.	<i>Crataeva Nurvala</i>	1340.81	Nitro group	N=O bending
		1014.95	Ether group	C-O stretching
		573.75	Alkyl halide	C-Br stretching
		3281.41	Alkynes group	≡C-H stretching
		1339.35	Nitro group	N=O bending
9.	<i>Solidago virgaurea</i>	1012.33	Ether group	C-O stretching
		528.05	Carbon skeleton mode	C-C-O (for skeleton)

After the running spectra of significant peaks relating to major functional groups were identified, spectra of the successive sample of all compounds were compared with each other. The spectra are shown in fig. 5.1 to 5.10.

**Fig. 5.1: IR spectrum of *Angelica officinalis* linn aqueous root extract**

The IR spectrum of *Angelica officinalis* (fig. 5.1) was observed and determines the characteristics of functional groups through different peaks i.e., 3290.77 cm^{-1} for alkynes group ($\equiv\text{C-H}$ stretching), 1587.00 cm^{-1} for aromatic ring (C=C symmetric stretch), 1360.16 cm^{-1} for the alkane group (C-H bending), the strong band at 1014.45 cm^{-1} for ester group (C-O stretching), and an alkyl halide group (C-Br stretching) found at 574.24 cm^{-1} .

The IR spectrum of *Boerhavia diffusa* (fig. 5.2) was observed and determines the characteristics of functional groups through different peaks i.e., 3278.20 cm^{-1} for alkynes group ($\equiv\text{C-H}$ stretching), 1335.12 cm^{-1} for nitro compound (N-O asymmetric stretch), the very strong band observed at 1011.85 cm^{-1} for the ester group (C-O stretching), and the wagging vibration of the alkyl halide group (C-Br stretching) was observed at 574.24 cm^{-1} .

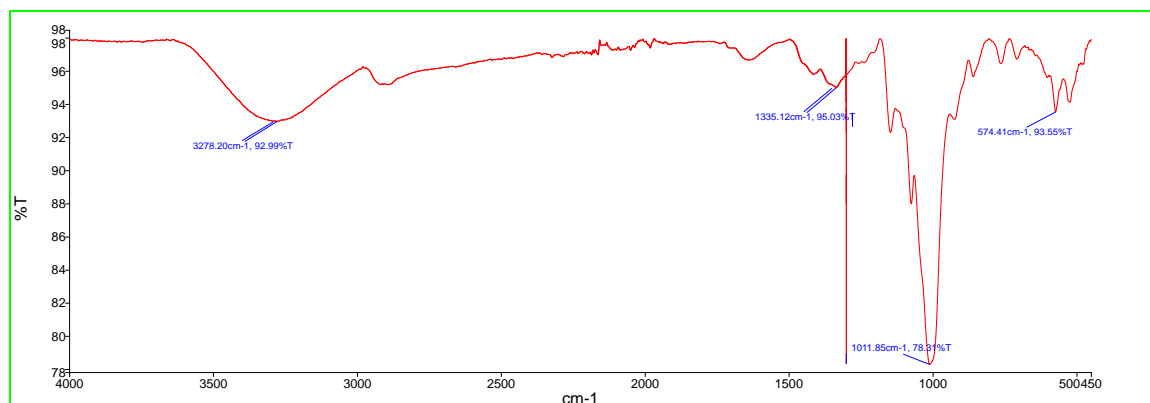


Fig. 5.2: IR spectrum of *Boerhavia diffusa* linn aqueous root extract

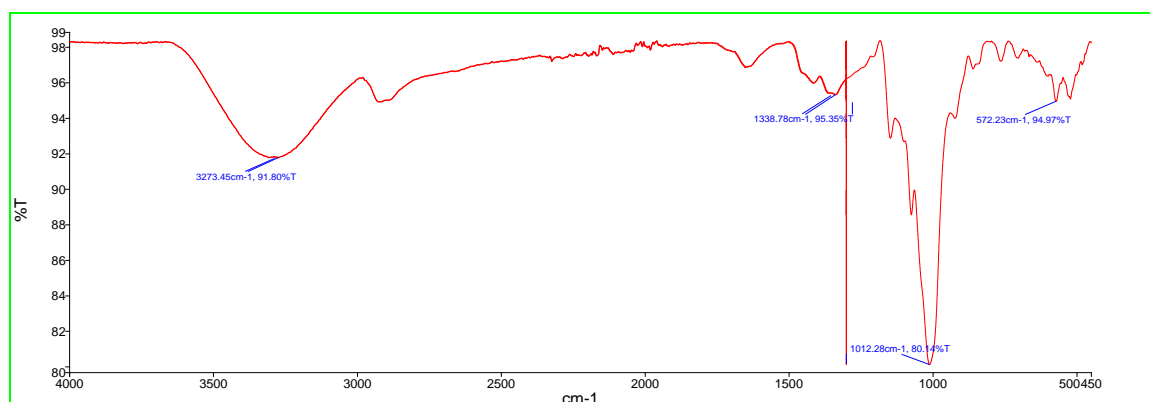


Fig. 5.3: IR spectrum of *Carica papaya* linn aqueous root extract

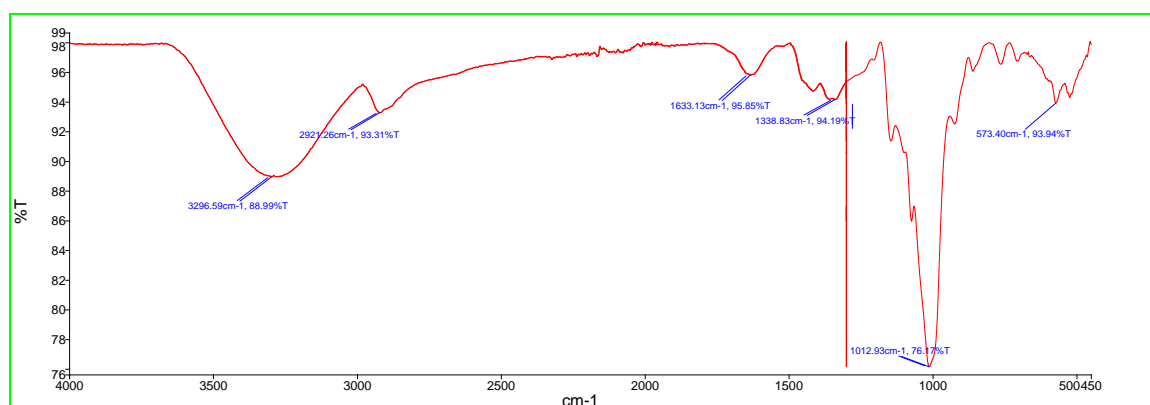


Fig. 5.4: IR spectrum of *Cassia fistula* linn aqueous root extract

The IR spectrum of *Carica papaya* (fig. 5.3) shows different peaks to determine the characteristics of functional groups as 3273.45 cm^{-1} for alkynes group ($\equiv\text{C-H}$ stretching), the peak at 1338.78 cm^{-1} was assigned as asymmetric for nitro compound (N-O stretch), the intensity band at 1012.28 cm^{-1} corresponds to the ester group (C-O

stretching), and the strong band observed at 572.23 cm^{-1} for alkyl halide group (C-Br stretching).

The IR spectrum of *Cassia fistula* (fig. 5.4) was observed to determine the characteristics of functional groups by different peaks

viz. the peak observed at 3296.59 cm^{-1} is assigned to the stretching vibration of $\equiv\text{C-H}$ (alkynes) group. The band in the region around 2921.26 cm^{-1} observed for C-H stretching (alkane group), a strong peak at 1633.13 cm^{-1} assigned toward N-H bending vibration

(amine group). The intensity band at 1338.83 cm^{-1} for the nitro group (N=O bending), a strong peak at 1012.93 cm^{-1} for an ester group (C-O stretching) and the alkyl halide group (C-Br stretching) was observed at 573.40 cm^{-1} .

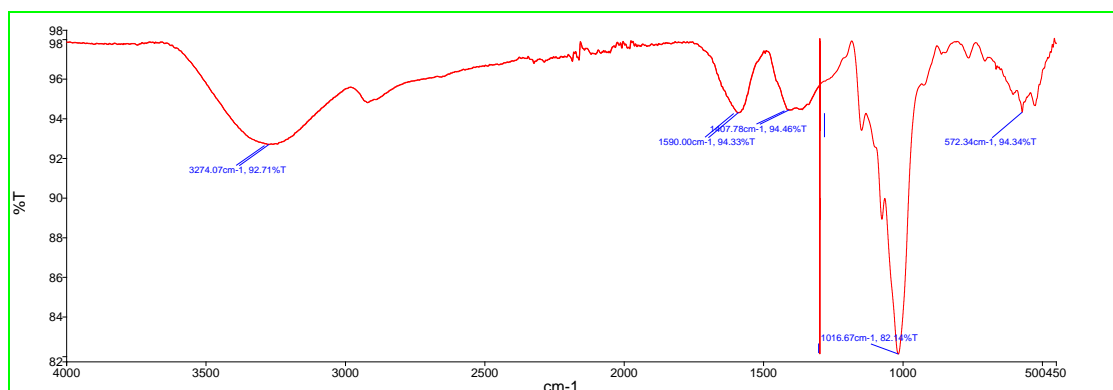


Fig. 5.5: IR spectrum of *Cichorium intybus* linn aqueous root extract

The IR spectrum of *Cichorium intybus* (fig. 5.5) was observed and determines the characteristics of functional groups through different peaks i.e., 3274.07 cm^{-1} for alkynes group ($\equiv\text{C-H}$ stretching), the intensity band at 1590.00 cm^{-1} for N-H (amine) group, the strong

peak observed at 1407.78 cm^{-1} for C=C stretching (aromatic ring). The peak observed at 1016.67 cm^{-1} assigned to the stretching vibration of C-O (ester) group, and the wagging vibration of the alkyl halide group (C-Br stretching) was observed at 572.34 cm^{-1} .

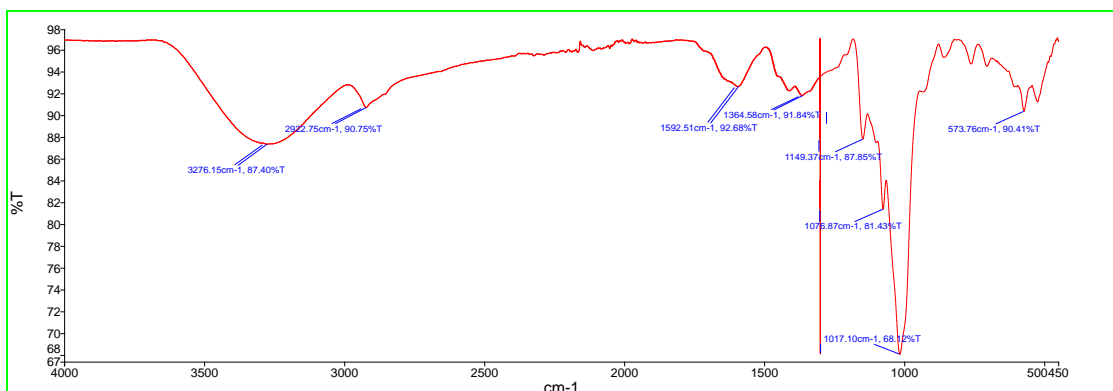


Fig. 5.6: IR spectrum of *Ficus hispida* linn aqueous root extract

The IR spectrum of *Ficus hispida* (fig. 5.6) shows different peaks to determine the characteristics of functional groups as 3276.15 cm^{-1} for alkynes group ($\equiv\text{C-H}$ stretching), and a strong peak at 2922.75 cm^{-1} observed for an alkane group (C-H stretching). The intensity band at 1592.51 cm^{-1} assigned for N-H (amine) group and the strong

peak observed at 1364.58 cm^{-1} for N=O bending (nitro group). The peak at 1149.37 cm^{-1} observed for alcohol group (C-O stretching), the intensity band at 1017.10 cm^{-1} was assigned as an asymmetric stretch for =C-O-C (ether) group and the strong band observed at 573.76 cm^{-1} for alkyl halide group (C-Br stretching).

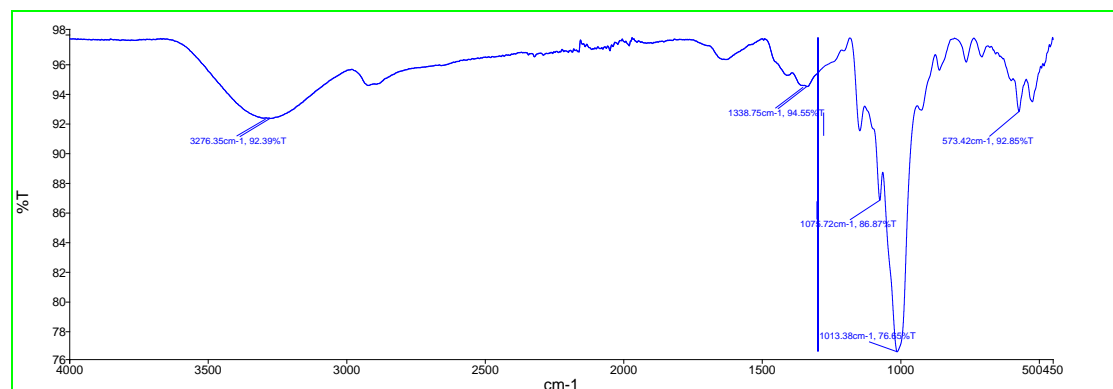


Fig. 5.7: IR spectrum of *Fumaria indica* linn aqueous root extract

The IR spectrum of *Fumaria indica* (fig. 5.7) was observed for determining the characteristics of functional groups by different peaks viz. the peak observed at 3276.35 cm^{-1} is assigned to the stretching vibration of $\equiv\text{C-H}$ (alkynes) group. The strong band at 1338.75 cm^{-1}

observed for N=O bending (nitro group), a strong peak at 1075.72 cm^{-1} assigned toward C-O stretching (alcohol group). A strong peak at 1013.38 cm^{-1} for the ester group (C-O stretching) and the alkyl halide group (C-Br stretching) was observed at 573.42 cm^{-1} .

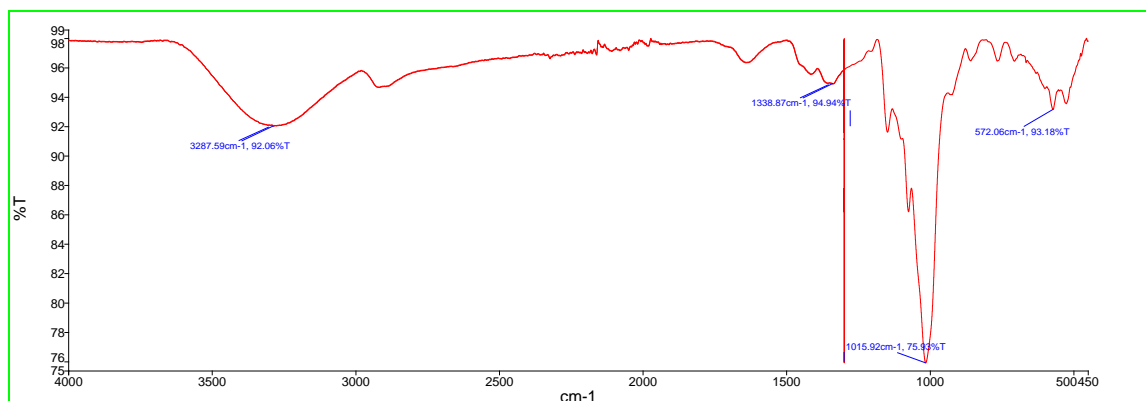


Fig. 5.8: IR spectrum of *Crataeva nurvala* linn aqueous root extract

The IR spectrum of *Crataeva nurvala* (fig. 5.8) shows different peaks to determine the characteristics of functional groups as 3287.59 cm^{-1} for alkynes group ($\equiv\text{C-H}$ stretching), the peak at 1338.87 cm^{-1} was assigned as asymmetric for nitro compound (N-O stretch), the intensity band at 1015.92 cm^{-1} corresponds to the ether group (C-O stretching), and the strong band observed at 572.06 cm^{-1} for alkyl halide group (C-Br stretching).

The IR spectrum of *Solidago virgaurea* (fig. 5.9) was observed and determines the characteristics of functional groups through different peaks i.e., 3272.34 cm^{-1} for alkynes group ($\equiv\text{C-H}$ stretching), the intensity band at 1340.81 cm^{-1} for N=O (nitro) group. The peak observed at 1014.95 cm^{-1} assigned to the stretching vibration of C-O (ether) group, and the wagging vibration of the alkyl halide group (C-Br stretching) was observed at 573.75 cm^{-1} .

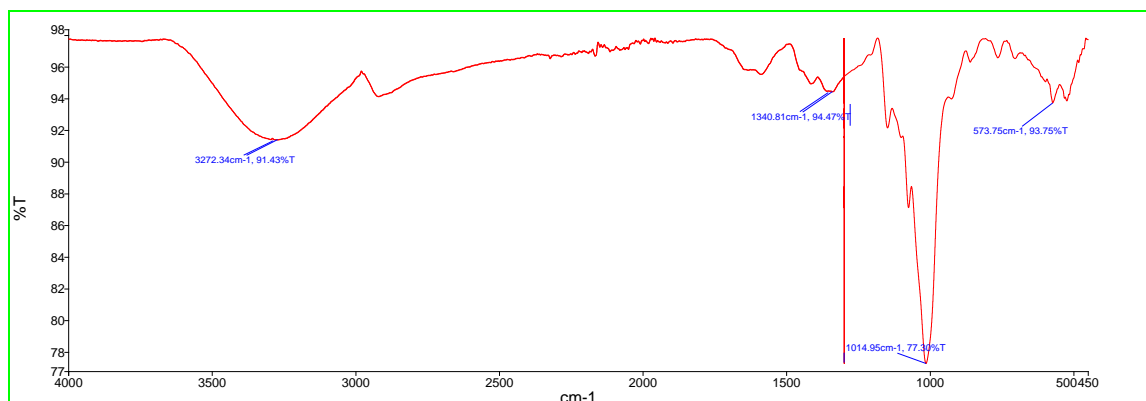


Fig. 5.9: IR spectrum of *Solidago virgaurea* linn aqueous root extract

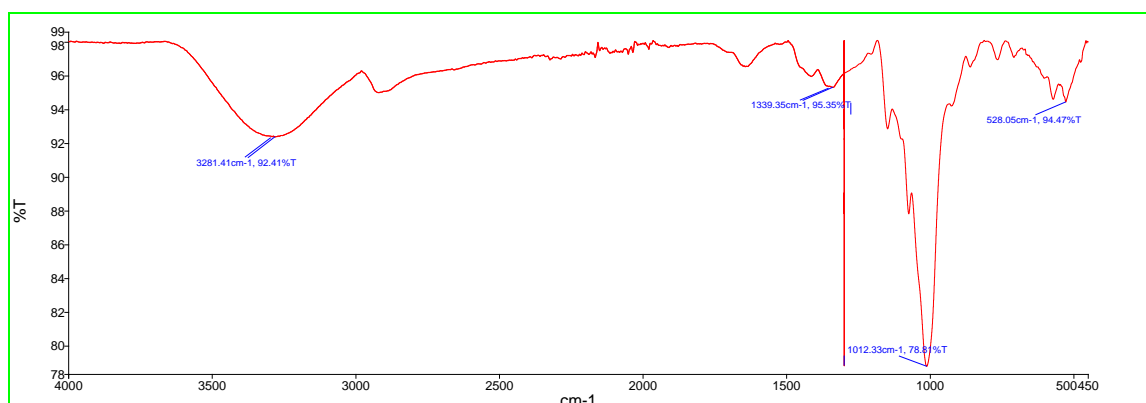


Fig. 5.10: IR spectrum of *Vitex negundo* linn aqueous root extract

The IR spectrum of *Vitex negundo* (fig. 5.10) was observed for determining the characteristics of functional groups by different peaks viz. the peak observed at 3281.41 cm⁻¹ is assigned to the stretching vibration of ≡C-H (alkynes) group. The strong band at 1339.35 cm⁻¹ observed for N=O bending (nitro group). A strong peak at 1012.33 cm⁻¹ for the ether group (C-O stretching) and the carbon skeleton mode (C-C-O) was observed at 528.05 cm⁻¹.

The various components of the prepared polyherbal dispersible tablet formulations are shown in table 2. The formulation containing polyherbal drugs selected for preparing dispersible tablets were identified using published standard methods viz. powder characteristics, powder micro-meritics, drug content uniformity test, disintegration and dispersion time, stability study, and IR spectroscopy for drug excipients interaction study [29]. Organoleptic properties of prepared polyherbal dispersible tablet show the yellowish-Brown in color, almost round with characteristic odors and pleasant taste (fig. 1). The average thickness of tablets 5.12±0.08 mm and average diameter 12.17±0.01 mm was recorded during the evaluation and development of tablets (table 3) [30].

The micromeritic properties of formulations containing aqueous root extracts powder used for preparation of polyherbal dispersible tablets observed that, the formulation PHF-3 has passed and shows all excellent properties viz. bulk density (0.35±0.03 gm/ml), tapped density (0.49±0.07 gm/ml), compressibility (28.57%), Hausner ratio (1.40±0.13), and Angle of repose (24.35±1.00 °), which was comparable as per IP standard (table 1). PHF-3 has also shows the best physical properties i.e. average weight (563.28±7.78 mg), weight variation (2.36 %), content uniformity (105.05%), hardness (2.99±0.14 kg/cm²), and friability (0.79%) as compare to other fast dissolving tablets containing aqueous root extract of polyherbal formulations (table 4).

The disintegration time of dispersible tablets containing aqueous root extract of best polyherbal formulations PHF-3 was recorded in the acidic buffer (1.10±0.10 min) and the dispersion time of the same formulation reported as 2.00±0.45 min only rated as best formulation as compared to other formulations (table 5). The stability study of polyherbal dispersible tablets for three months at a different condition was acceptable as per IP standard (table 6), and IR spectra of polyherbal formulations containing aqueous root extracts confirmed their stability, identity and purity (fig. 5.1 to fig. 5.10) [31, 32].

CONCLUSION

The results from the angle of repose, Carr's index and Hausner's ratio showed that the powder mixtures possess good flow properties. The physical properties of PHF-1 to PHF-9 were determined for the uniformity in weight, hardness, drug content and friability which have complied with the official requirements, and comply with the official limits mentioned in IP 2010. The PHF-3 showed good disintegration property and *in vitro* dispersion time as compare to other formulation. The FTIR spectroscopy suggests that the absence of any chemical interaction between the polyherbal extract and the excipients used in the dispersible tablet. The stable peaks of the drug remained unchanged in the mixtures shows characteristic functional groups like alkynes group, aliphatic amines, alkyl halides, an aromatic group, alkanes, alcohols, and the ester possess the various medicinal properties. The PHF-3 kept for stability studies and observed that it was reproducible even on stored for three months.

ACKNOWLEDGMENT

The authors are thankful to the Director of the Department of Pharmaceutical Science, Kumaun University Nainital, India for providing us such type of facilities to do our research work peacefully.

AUTHORS CONTRIBUTIONS

The entire authors have contributed equally

CONFLICT OF INTERESTS

The authors declared that none conflicts of interest concerning the authorship

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