

MECHANOCHEMICAL ACTIVATION OF PHARMACEUTICAL SUBSTANCES AS A FACTOR FOR MODIFICATION OF THEIR PHYSICAL, CHEMICAL AND BIOLOGICAL PROPERTIES

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ABSTRACT

Objective: Study the influence of the mechanical preparation methods (grinding, fluidization) of solid pharmaceutical substances (PS) and herbal raw material on their physicochemical properties and biological activities.

Methods: Test substances and solvents-Lactose monohydrate (DFE Pharma, Germany). Sodium chloride, bendazol hydrochloride (all Sigma-Aldrich, USA) and herbal raw material (*Callisia fragrans*). The dispersity and native structure of pharmaceutical substances were analyzed by several methods: optical microscopy-Altami BIO 2 microscope (Russia); low angle laser light scattering (LALLS) method (Malvern Instruments, UK); Spirotox method-Quasichemical kinetic of cell transition of cellular biosensor *Spirostomum ambiguum*; Fourier-transform infrared spectroscopy-the analysis in the middle IR region was carried out using an IR Cary 630 Fourier spectrometer (Agilent Technologies, USA). The analysis of dried leaves of *C. fragrans* before and after mechanical activation was performed using Shimadzu EDX-7000 X-ray fluorescence spectrophotometer without mineralization (Shimadzu, Japan).

Results: It was established that the mechanical change, such as dispersion and drying, alters the biological activity of PS and herbal raw materials. The observed increase in the influence of the dispersed substance on the biosensor *S. ambiguum* is quantitatively estimated from the values of the activation energy (obsEa), which turns to be valued 1,5 (P<0,05) times more than for the native form substance. In the study of the dependence of the availability of chemical elements K, Ca, Zn on the degree of dispersion of herbal raw materials was established a quantitative 4-fold (P<0,05) increase in the concentration of elements in mechano-activated raw materials.

Conclusion: By the example of the biological model of Spirotox (single-celled biosensor *S. ambiguum*) and herbal raw materials obtained from *C. fragrans*, the increase of biological activity of PS at the dispersion of initial preparations was proved.

Keywords: Pharmaceutical substances, Herbal raw material, Mechano-activation, Biological activities

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INTRODUCTION

The relationship between the particle size and the reaction rate is manifested in the course of kinetic processes and at the rate-controlling step of diffusion through the reaction product layer [1]. The influence of particle size on the physical and chemical properties of a substance can be explained by the presence of surface pressure acting on the substance [2]. This additional pressure leads to an increase in the Gibbs surface energy and, consequently, an increase in the pressure of saturated vapor over the solid-phase particles, an increase in the boiling point of the liquid phase and a decrease in the crystallization temperature of the solvent [3]. Other thermodynamic characteristics, i.e. the equilibrium constants of the solubility or redox processes and standard electrode potentials, also change [4, 5]. The dispersion of substances also affects the bioavailability of active pharmaceutical ingredients (API) [6, 7]. The degree of dispersion of PS determines the rate of dissolution, absorption into the bloodstream and the therapeutic effect of a therapeutic agent or raw material [8-10]. The effect of the mechanochemical activation of PS has not only theoretical but also important practical applications. This applies to quality control where the possible contribution of PS mechanochemical activation to its biological activity should be taken into account. The result of the possible change in mechanochemical activation of PS is manifested in the form of effect [10], which is characterized by a change in the rate of absorption, distribution, biotransformation, and excretion of the medicines. Development of methodological approaches to drugs quality control based on the possible change in mechanochemical activation of PS will improve pharmaceutical analysis and optimize their dosages, reducing the toxic load on the body.

In this paper, we are talking about a 2-component system "solvent-solid substance" of varying degrees of dispersion. Our work was

aimed to investigate the effects of sample preparation and mechanochemical activation of PS (lactose, sodium chloride, bendazol hydrochloride) on their biological activity using a single-cell biosensor (Spirotox model). The dependence of the availability of chemical elements K, Ca, Zn on the degree of dispersion of herbal raw materials *C. fragrans* was also studied.

Thus, the aim of the work was to study the influence of the mechanical preparation methods (grinding, fluidization) of solid pharmaceutical substances and herbal raw material on their physicochemical properties and biological activities.

MATERIALS AND METHODS

Substances and solutions under research

The PS was lactose monohydrate $C_{12}H_{22}O_{11} \cdot H_2O$ (manufactured by DFE Pharma, Germany). Samples of lactose monohydrate SuperTab 30GR (DFE Pharma, Germany) were obtained by the technology of applying ultra-high aqueous-alcoholic dilutions of biologically active substances in the fluidized bed (made by Matera Medica Holding, Russia). The biological activity of seven samples of lactose monohydrate was investigated: 1-MM2571; 2-MM2571 samples saturated with intense release-active dilutions (RAD) of IFN- γ Antibodies; 3-MM2571 sample saturated with RAD of the NO-synthase enzyme antibodies; 4-MM2571 sample saturated with phosphate buffered saline; 5-MM2571 sample, saturated with water; 6-MM2571 sample saturated with aqueous-alcoholic solution; sample 7-MM25717-was not subjected to saturation. The concentration of the solutions under investigation was 7%.

The PS of sodium chloride, NaCl (manufactured by Sigma-Aldrich, USA), solution concentration was 1%.

The PS of bendazol hydrochloride (manufactured by Sigma-Aldrich, USA), solution concentration was 0.025%.

The solutions of the substances under the research were prepared by weighing on the analytical balance Acculab ATL-80d4 (Sartorius, Germany) and dissolving in water obtained at the Milli-Q System (Millipore; UK).

Herbal raw material: we used the leaves of *C. fragrans* (family *Comelinaceae*). The plants were cultivated in growth chambers (MIR-3, Russia) at a temperature of 20 °C and relative humidity of 60%. The leaves of prepared dry raw materials were taken in the amount of 0.1576 g by weighing on the analytical balance Acculab ATL-80d4 (Sartorius, Germany).

Optical microscopy

The method of optical microscopy was used to determine the size and shape of the particles of the substances, which are individual characteristics of a substance. The studies were carried out using a microscope "Altami BIO 2, made in Russia" with 10x objective magnification. A sample of the substance was applied onto the slide and distributed over it so that the particles were in the same plane. The particles were observed in separate fields of view. For each series, there were examined 10 areas, each of them containing from 6 to 30 particles. Then, the microscope pictures were used to measure the length of the particles (the maximum particle size, oriented in parallel to the eyepiece scale from one end to the other) with the program "Altami Studio 3.3" and a USB camera (resolution 3 Mpix)–all made by Altami, Russia.

Mechanochemical activation of PS

Dispersion of samples

Microstructuring of the substances under the research was carried out by grinding the samples in a mechanical cutting mill in the sort of "free, direct impact" (according to Rumpf) [11] for 10 min in the isocratic mode.

Drying of samples

The samples were dried in Binder ED23 oven (Germany) according to the Pharmacopoeia technique [12]: for 2 h within the temperature range specified in the pharmacopoeial monograph for each of the substances. Then, the open weighing bottle together with the lid was placed in the desiccator for cooling for 50 min, after which the weighing bottle was closed with the lid and weighed. Subsequent weighing was carried out after each hour of further drying until a constant mass was achieved.

The leaves of *C. fragrans* were dried under mild (natural) conditions at a temperature of 25 °C for 5-7 d until the complete drying was achieved by weighing the sample once a day until a constant mass was reached. When completely dried, the leaves got easily ground into powder.

Methods of leveling differences in sample preparation

Filtration

The solutions were filtered through a submicron inert membrane filter (millex GV, pore size 0.22 µm, Merck Millipore, UK).

Boiling

Boiling of sodium chloride solutions was carried out over the flame of an alcohol burner for 0.5 min.

Laser diffraction method

Particle size analysis (numerical and volume distribution of particle sizes/dimension spectra), dissolution kinetics of powders of different dispersity were recorded by the method of Low-angle laser light scattering (LALLS) on diffraction particle analyzers [13] using Master Sizer 2000 instrument, Zeta Sizer Nano ZS instrument (MALVERN Instruments, UK) and "Cluster-1"-IDL-1, laser meter of dispersion (manufactured by the Institute of Colloid Chemistry and Chemistry of Water, Ukraine; RUDN, Russia).

Fourier-transform infrared spectroscopy

The analysis in the mid-IR region was carried out using Cary 630 Fourier IR spectrometer (Agilent Technologies, USA) with an attenuated total

reflection (ATR) attachment with a diamond crystal. The instrument control, measurement, and data processing were carried out using the Agilent MicroLab Expert software. The results in the field of terahertz spectrometry were obtained on Vertex 70 IR Fourier spectrometer (Bruker, Germany) equipped with a vacuum pump and a mercury lamp.

X-ray fluorescence spectrophotometry

The analysis of dried leaves of *C. fragrans* before and after mechanical activation was performed using Shimadzu EDX-7000 X-ray fluorescence spectrophotometer without mineralization (Shimadzu, Japan) based on a silicon drift detector with thermoelectric cooling with the PCEDX-Navi software (Japan). Specified conditions of measurement: current 100 µA, closed sample cell, collimator 10 mm, air medium, Mylar and polypropylene films. The IAEA reference sample "NIST SRM 2976" was used to calibrate the results. The dried native sample was investigated for the trace element composition, then subjected to dispersion, and the same sample was investigated again. The studies were carried out on the quantitative change of the elements K, Ca, Zn.

The determination of the biological activity of PS using the *S. ambiguum* biosensor

The model system of the *S. ambiguum* cell biosensor, strain by prof. N. B. Leonidov (Bioeffect State Research Institute), was used in the work. The test objects were cultivated in glass cylinders of 50 ml with a concentration of 30-50 cells/cm³ at a temperature of 20-24 °C, feeding was carried out 2 times a week with 7-10 yeast granules. The strain was characterized by high mobility both in the horizontal and vertical directions. The installation for biotesting consisted of a 5-well plate with a thermostated membrane, Lauda Alpha A6 heating thermostat (Germany), and MBS-10 binocular (Russia). Low-power daylight lamps (~10 W) were used for lighting. In general, the experimental procedure was consistent with the generally accepted one [14] with some modifications [15].

All experiments were in accordance with ethical standards and principles adopted by EU Directives 2010/63/EU for animal testing.

Statistics

The findings were processed by the statistical methods using software packages of Origin Pro 9.1. Each value on the fig. represents «mean±SD».

RESULTS AND DISCUSSION

Previously, we published the results of the studies of the differences in laser light scattering by a certain method of laser diffraction and IR spectroscopy in samples of native and dispersed forms of lactose [16].

It was shown that intensive mechanical dispersion led to an increase in the dispersity of lactose monohydrate powders and to an increase in the specific surface area. It was found that the mechanochemical activation of the therapeutic substance powder had a pronounced effect on the structure and properties, which manifested as an increase in the dissolution rate [17]. This can help to improve the process characteristics of the substance powders and expand the range of their industrial use.

According to the results of IR spectroscopy, it was noted that the differences between lactose preparations identified in the far and middle IR ranges were due to differences in the organization of the supramolecular structures of lactose and water in the amorphous and quasicrystalline states [16].

Our further research was aimed at studying the biological activity of various PS during mechanochemical activation by dispersion.

Study of biological activity of native, dispersed and dried lactose monohydrate samples

The study of the biological activity of lactose monohydrate samples subjected to various sample preparation–drying and dispersion (fig. 1) showed that the greatest biological activity is characteristic of solutions of the dispersed and dried lactose monohydrate saturated with phosphate buffered saline (4). This may be due to the pH value of the media conducive to the vital activity of the protozoa. These lifetimes were the most consistent with the survival rate of the lactose

monohydrate samples that did not undergo saturation (1, 7). The lowest survival rate of the biological object was observed in the solutions of lactose monohydrate samples saturated with a water-alcohol solution. This is due to the adverse effects of ethanol, which has a toxic effect on biological objects of different hierarchical levels [18]. The lifetime in solutions of native samples is higher in comparison with the corresponding solutions of dispersed and dried lactose monohydrate.

Accordingly, the biological activity of solutions of the dispersed lactose monohydrate samples exceeds that of the native samples, which may be associated with the mechanochemical activation [19]. The highest biological activity corresponds to the solutions of the dried lactose monohydrate samples. This effect of drying is explained by an increase in the mass of the corresponding weighted amounts for the preparation of the solutions, due to water loss.

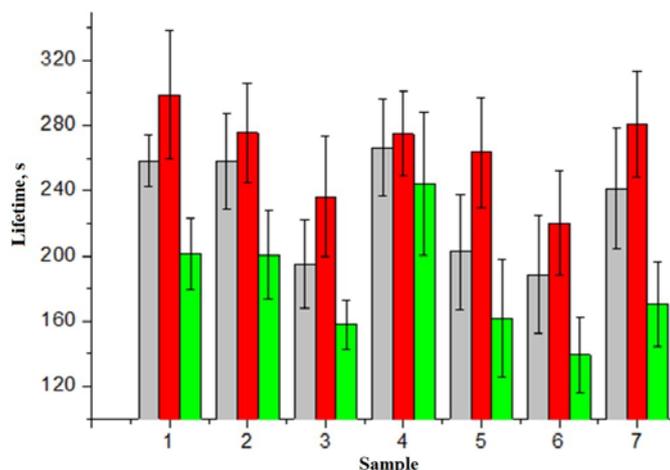


Fig. 1: Lifetime values of *S. ambiguum* in 7% aqueous solutions of the lactose monohydrate samples: 1, 7–different batches, not subjected to saturation; 2–saturated with release active dilution (RAD) of IFN- γ antibodies; 3–saturated with RAD of NO-synthase enzyme antibodies; 4–saturated with phosphate buffered saline; 5–saturated with water; 6–saturated with water-alcohol solution. The native samples of lactose monohydrate are shown in red, dispersed samples–in gray, and dried samples–in green. (mean \pm SD, n = 5, P = 0.95)

It is found that the protozoa *S. ambiguum* react to the differences in PS sample preparation, in particular, lactose monohydrate. At the same time, the effect of such physical effects as dispersion and drying on the biological activity of PS solutions can be determined by the change in the survival rate of the biological objects.

Study of arrhenius kinetics of ligand-induced death of *S. ambiguum* in lactose monohydrate solutions

Earlier [16] we showed the temperature dependence of the process of ligand-induced cell death in 7% solutions of native and dispersed lactose monohydrate. The exponential dependence of the lifetime of the test object on the temperature was obtained, which made it possible to calculate the values of the apparent activation energy (E_a). Statistically significant differences (1.2 times) of values were obtained for the E_a of the solutions of native and dispersed samples of PS of lactose monohydrate.

In accordance with the laws of chemical kinetics, E_a represents the minimum energy exceeding the average energy required for the cell death process [20]. Consequently, lower values of the activation energy of the solution of the dispersed lactose monohydrate sample

indicate its greater biological activity. The obtained results can be related to the processes occurring during the mechanochemical activation of the sample [21].

Thus, the influence of the mechanical grinding of a solid substance on the biological activity of its solutions was established. In order to level the differences in the history of sample preparation and to return to the concept of the true solution, the native and dispersed samples of lactose monohydrate were filtered through a submicron filter. The temperature dependence of the lifetime of the protozoa *S. ambiguum* in the temperature range 20–32°C in increments of 2 °C in the solution of lactose monohydrate samples after the filtration has the form of an exponent (fig. 2). The linearization of the obtained exponentials in Arrhenius coordinates allowed determining the E_a values of the ligand-induced cell death process in the sample solutions after filtration according to the tangent of the inclination of the straight lines. The values are equal to (67 \pm 1.0) kJ/mol for the native sample and (66 \pm 1.5) kJ/mol for dispersed, i.e. almost the same. These values are statistically significantly different from the results obtained for the samples that were not subjected to filtration (table 1).

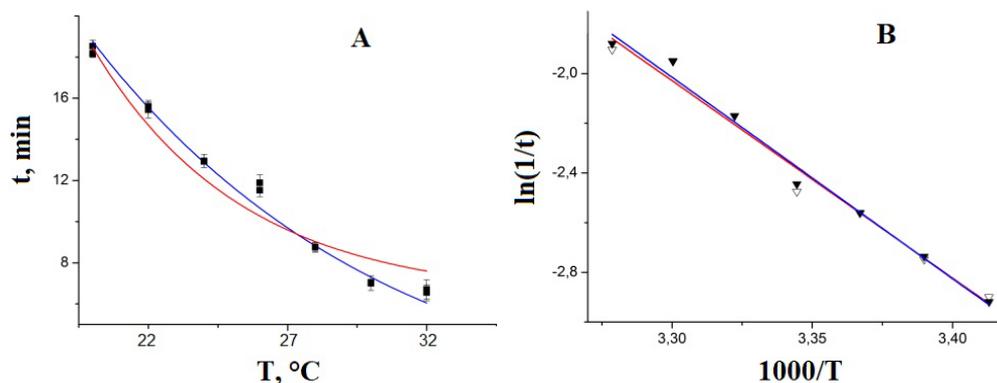


Fig. 2: The dependence of the time (t) of the death of *S. ambiguum* on the temperature (T) for the filtered 7% aqueous solutions of lactose monohydrate in straight lines (A) and Arrhenius coordinates (B). Redline–dispersed sample, blue line–native sample. (mean \pm SD, n=5, P=0.95)

Table 1: Activation energies (Ea) of the death of *S. ambiguum* in the solutions subjected to different sample preparation (mean±SD)

Solutions	Ea, kJ/mol			
	Native sample	Dispersed sample	Native filtered/Boiled sample	Dispersed filtered/Boiled sample
7% aqueous solution of lactose monohydrate (n=5, P=0.95)	117±1.5	101±1.5	67±1.0	66±1.5
1% aqueous solution of sodium chloride (n=5, P=0.95)	87±2.5	68±1.0	73±1.5	70±1.0
0.025% aqueous solution of bendazol hydrochloride (n=5, P=0.90)	215±40	94±18	-	-

Based on the results obtained, it can be concluded that, regardless of the initial state of the samples (unaffected and dispersed), the filtration leads to the equalization of the biological activity of the solutions. The obtained results can be related to the formation of water cluster structures differing in size and properties [22], which are destroyed during the filtration through a submicron filter with a certain fixed pore size (0.22 μm).

The study of the influence of sample preparation on the biological activity of NaCl solutions

To confirm the established fact of the effect of dispersion on the biological activity of PS of organic nature–lactose monohydrate, there were conducted additional experiments with the pharmaceutical substance of inorganic nature–sodium chloride. The Spirotox method (the protozoa *S. ambiguum*) was used to analyze

NaCl solutions with 1% concentration of the native and dispersed natures. According to the results of the experiment [16], there was revealed a 1.4-fold decrease in the lifetime for the dispersed samples, which is similar to lactose monohydrate solutions. A statistically significant 1.3-fold decrease in the Ea value of the solution of the dispersed PS sample of inorganic nature (NaCl) in comparison with the native one was obtained. The achieved results can be explained by the mechanochemical activation, which contributes to a more complete dissolution, and, consequently, an increase in the absorption rate and bioavailability of the PS [22].

As in the experiments with lactose, an attempt was made to level the differences in the history of sample preparation for the native and dispersed sodium chloride samples by boiling their solutions. After cooling, the temperature dependence of the lifetime of the protozoa was obtained (fig. 3).

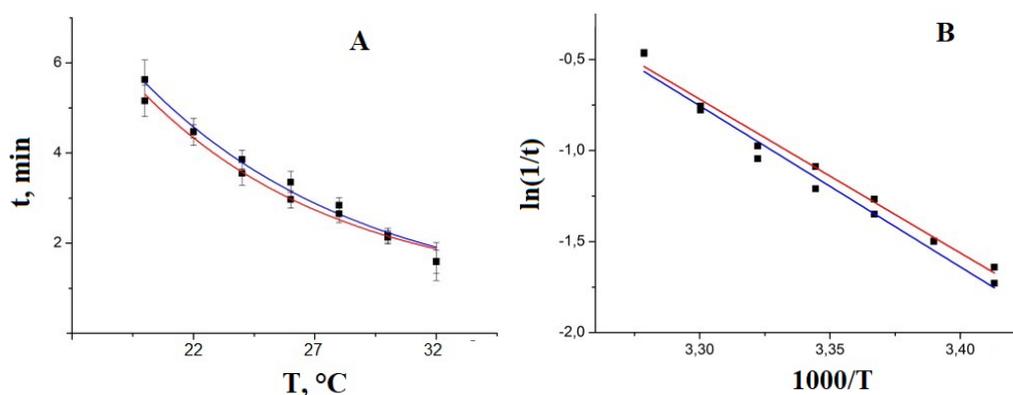


Fig. 3: The dependence of the time (t) of death of *S. ambiguum* on the temperature (T) for the 1% aqueous solutions of boiled sodium chloride in straight lines (A) and Arrhenius coordinates (B). Redline–dispersed sample, blue line–native sample. (mean±SD, n=5, P=0.95)

It follows from the obtained activation energy values that the sample preparation of NaCl solutions by boiling leads to leveling of the activation energy values, i.e. native and dispersed samples become indistinguishable (table 1). Thus, the leveling of the Ea values observed after the filtration of the lactose monohydrate solutions was also typical for the sodium chloride solutions subjected to boiling. It should be emphasized that both types of sample preparation of the solutions are accompanied by the destruction of giant heterogeneous water clusters, which is under isotopic control [17].

The study of the influence of sample preparation on the biological activity of bendazol hydrochloride solutions

The study of the temperature dependence of the ligand-induced death of the test objects was continued in 0.025% aqueous solutions of bendazol hydrochloride in the temperature range 26÷32°C in increments of 2 °C (fig. 4). For this purpose, native samples of the substance and samples after dispersion were used.

Statistically significant differences in the Ea values (2.3-fold difference) of the ligand-induced death of test objects in the solutions of the pharmaceutical substance bendazol hydrochloride before and after the mechanochemical effect (table 1) were obtained. That is comparable with the data obtained on the biological activity of lactose and sodium chloride solutions.

Based on the laws of the Arrhenius kinetics, the effect of the activation on the biological activity of pharmaceutical substances and auxiliary substances of organic and inorganic nature is shown. The analysis of the obtained temperature dependences of the cell biosensor lifetime in the solutions of mechanically activated powder substances of API and excipients indicates the "structural" factor of the reduction of the $^{obs}E_a$ of the ligand-receptor interaction of *S. ambiguum* [23]. Grinding the powder of the substances in the sort of "free, direct impact" reduces the scale of heterogeneity, which determines the characteristic time of mass transfer of the reagents (ligands and cell receptor) to each other. This increases the reaction rate and reduces Ea [24]. After grinding, the free surface is not equilibrium and statically stable – processes of restructuring towards the equilibrium state begin in the near-surface layer. The ordering of the structure (transition "order-disorder-new order") significantly depends on the temperature of the system as a whole [25, 26].

The duration of the mechanochemical activation, as a result of heat exposure, is associated with the relaxation rate of residual stresses or elastic deformations, which lags behind the temperature change, thus showing the manifestation of slow relaxation phenomena discussed in detail in the literature [27, 28]. It is important to note that our results do not contradict the Debye-Hückel theory, who consider highly diluted solutions. In our studies, we deal with

undiluted solutions, in which slow processes (reactions) take place. In this regard, the complete leveling of sample preparation

differences is achievable by mechanical filtration or boiling of the substance solution.

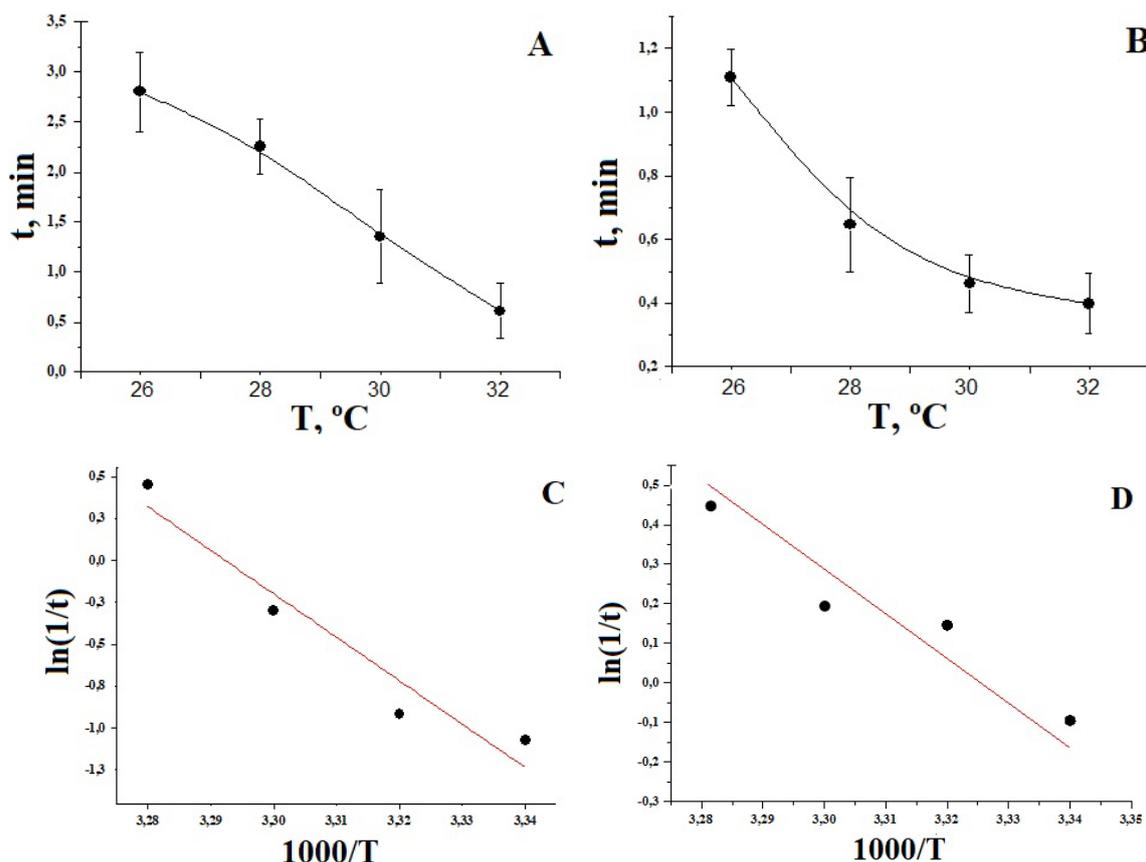


Fig. 4: Dependence of the time (t) of death of *S. ambiguum* on the temperature (T) in 0.025% aqueous bendazol hydrochloride solutions in the straight lines (A, B) and in the Arrhenius (C, D) coordinates before (A, C) and after (B, D) the mechanical activation (mean±SD, n = 5, P = 0.90)

The dependence on the quantitative content of elements K, Ca, Zn on the degree of dispersion of herbal raw materials (*C. fragrans*)

The herbal raw materials based on leaves of *C. fragrans* have antioxidant and immunomodulatory effects [29] and can be used as

a therapeutic substance. The results of studies of the herbal raw materials *C. fragrans* are presented in table 2, the concentrations of chemical elements K, Ca, Zn are given in mg calculated per kg of dry raw materials.

Table 2: Content of the elements K, Ca, Zn in dried leaves of *C. fragrans* before and after dispersion (mean±SD, n=6, P=0.95)

Element	Native sample	Dispersed sample
K, mg/kg	1989±13	13656±130
Ca, mg/kg	2873±26	11268±260
Zn, mg/kg	1.00±0.01	4.91±0.35

It was found that the dispersed samples showed an increase of almost 4 or more times in the concentrations of all the studied elements. The explanation for this effect is that the chemical elements are not evenly distributed in plants: on the leaf surface and inside the cells [30]. The dispersion and homogenization of the sample allow increasing in the quantitative yield of the macro- and microelements under the research. This effect of the mechanoactivation of herbal raw materials can be used in pharmacy to increase the availability of the forms of administration of the elements.

CONCLUSION

As a result of the work, a statistically significant increase in the biological activity of solutions of PS of organic and inorganic nature due to the dispersion of solid samples was proved. Based on the physicochemical interpretation of the activation energy, it can be concluded that the smaller the obtained values of the apparent E_a

cell death are, the easier it is to overcome the energy barrier of the ligand-receptor interaction process and the higher the biological activity of the corresponding substance is. The experiment proves that the dispersion of solids causes an increase in the biological activity of their solutions regardless of the nature of the PS. In the study of the dependence of the availability of chemical elements K, Ca, Zn on the degree of dispersion of herbal raw materials, there was found a 4-fold ($P \leq 0,05$) quantitative increase in the concentration of elements in mechano-activated raw materials.

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AUTHORS CONTRIBUTIONS

All the author has contributed equally

CONFLICT OF INTERESTS

Declared none

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