



### Tapped density

Blend was weighed, transferred to measuring the cylinder and subjected to 500 tappings. Then volume was noted as tapped volume. Tapped density was measured by using the following formula

$$\text{Tapped Density} = \frac{\text{Mass of the Powder}}{\text{Tapped Volume}}$$

### Carr's Index

Carr's index was calculated by using the following formula.

$$\text{Carr's index} = \frac{\text{Tapped density} - \text{Bulk density}}{\text{Tapped density}} \times 100$$

### Hausner's ration

Hausner's ratio is an index of ease of powder flow; it calculated by following formula.

$$\text{Hausner's Ratio} = \frac{\text{Tapped Density}}{\text{Bulk Density}}$$

### Angle of repose

Angle of Repose ( $\theta$ ) is the maximum angle between the surface of a pile of powder and horizontal plane. It is usually determined by Fixed Funnel Method

### b. Post compression parameters: [7-12]

The prepared tablets were evaluated for weight variation, hardness, friability, Disintegration time, wetting time, drug content studies.

### Weight variation

In a weight variation test twenty tablets were selected at random and average weight was calculated. Then individual tablets were weighed and the weight was compared with an average weight.

### Tablet Hardness

It is done by using Monsanto hardness tester. Selected tablet was

placed in between the plungers and the handle was pressed, the force of fracture was recorded and the friability of the tablets was determined using Lab India friabilator and thickness was measured by using vernier calipers.

### Disintegration time

The *in-vitro* disintegration time of a tablet was determined using disintegration test apparatus as per I. P. specifications. One tablet is placed in each of the 6 tubes of the basket. A Disc was added to each tube, and experiment done by using Phosphate buffer H 6.8 maintained at  $37 \pm 2^\circ\text{C}$  as immersion liquid. Assembly raised and lowered. The time taken for tablet to complete disintegration with no palpable mass remaining in the apparatus was measured was recorded in seconds.

### Wetting time

In wetting time a piece of tissue paper folded twice was placed in small petri dish (i. d=6.5 cm) containing 10 ml of water, a tablet was placed on the paper, and the time for complete wetting was measured. Three trails for each batch were performed and standard deviation was also determined.

### Drug content

10 tablets were taken and powdered. Powder equivalent to one tablet was weighed accurately and allowed to dissolve in 10 ml phosphate buffer and make up volume up to 100 ml. The solution was filtered, 1 ml of filtrate was taken in 50 ml of volumetric flask and diluted up to mark with 6.8 phosphate buffer and analysed spectrophotometrically.

### In vitro release studies

An *in vitro* release study was conducted by using USP type II apparatus. Paddle speed was maintained at 50 rpm and 900 ml of 6.8 pH Phosphate buffer was used as a dissolution medium. Temperature of the dissolution medium was maintained at  $37 \pm 0.5^\circ\text{C}$ , a sample of dissolution medium was withdrawn for every 3 min and filtered. The absorbance of filtered solution was measured by using UV-VISIBLE spectroscopy.

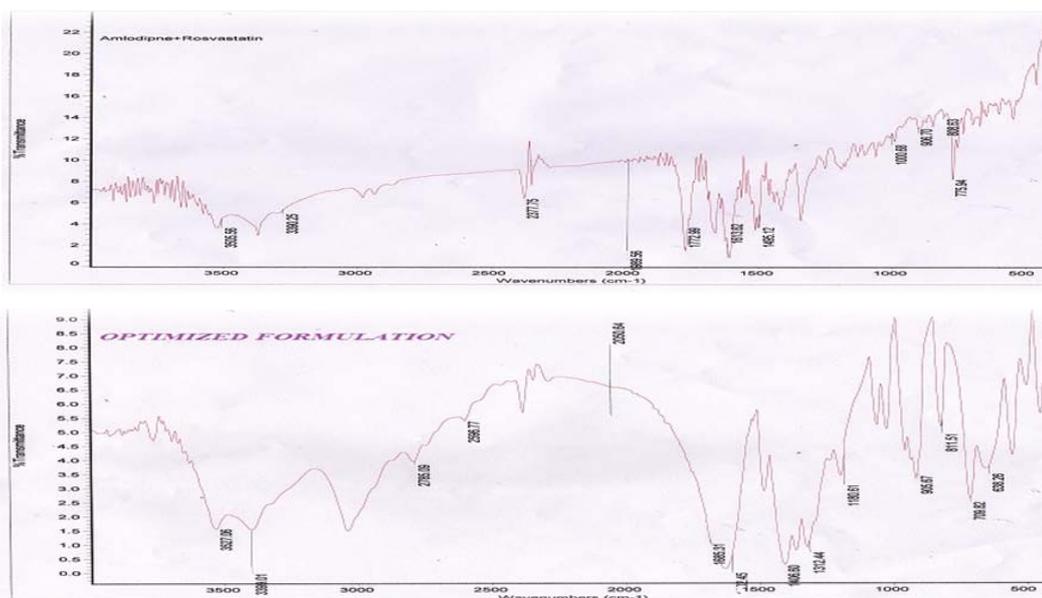


Fig. 1: FT-IR Spectrum of combined pure drug and optimized formula (12)

## RESULTS AND DISCUSSION

Mouth Dissolving tablets of Amlodipine besylate and Rosuvastatin Calcium of Strength 10,10 mg were prepared by using direct compression method with three superdisintegrant such as Croscarmellose Sodium(CCS) and Cross Povidone(CP), Sodium

Starch Glycolate(SSG) were used in increasing concentration as 2%,5%,8% to study the effect of concentration of Super Disintegrant on formulation Dissolution profile.

The pre compression property study were Tabulated in table 2, Hausner's Index of all the formula lies between 1.067-1.251 which is

indicate that their flow was excellent to fair which in acceptable range. Angle of repose lies between 26.61-36.54 indicating that they had had an excellent flow.

The post compression studies of Mouth dissolving tablets of Amlodipine Besylate and Rosuvastatin Calcium are tabulated in table 3 & table 4. They revealed that all the parameters such as Friability, Weight Variation, Hardness, Disintegration time, wetting

time, drug content all are within the acceptance criteria limits for individual tests. up to Certain concentration (5%) With increase in concentration of super Disintegrant, the Disintegration Time and Wetting time of tablet was decreased. The dissolution profile of the all the 12 formulas were explained in fig.2 & fig. 3. From that formulation F12 is served as better formulation as the release the maximum of drug in very short duration i.e. 99.9% in 6 minutes which is the acceptance limits for mouth dissolving tablet.

Table 2: Preformulation studies of mouth dissolving tablets of amlodipine & rosuvastatin

Formulation	Bulk density (g/cc) (Avg.±SD)	Tapped density (g/cc) (Avg.±SD)	Carr's index (Avg.±SD)	Hausner's Index (Avg.±SD)	Angle of Repose (Avg.±SD)
F1	0.45±0.01	0.56±0.02	19.64±0.11	1.251±0.01	26.61±0.21
F2	0.50±0.02	0.60±0.03	18.03±0.13	1.200±0.01	29.81±0.16
F3	0.41±0.05	0.51±0.01	19.60±0.16	1.238±0.01	32.90±0.19
F4	0.53±0.01	0.64±0.03	17.18±0.12	1.187±0.01	28.21±0.23
F5	0.45±0.03	0.50±0.01	10.01±0.12	1.101±0.01	35.54±0.16
F6	0.48±0.04	0.56±0.05	14.28±0.11	1.187±0.01	31.61±0.21
F7	0.61±0.01	0.65±0.03	7.69±0.12	1.067±0.01	28.21±0.23
F8	0.54±0.03	0.60±0.01	10.66±0.12	1.105±0.01	29.54±0.16
F9	0.41±0.01	0.52±0.02	20.15±0.11	1.251±0.01	32.61±0.21
F10	0.59±0.03	0.66±0.01	10.62±0.12	1.110±0.01	36.54±0.16
F11	0.47±0.01	0.56±0.05	16.07±0.12	1.187±0.01	31.61±0.21
F12	0.52±0.02	0.61±0.05	14.75±0.01	1.151±0.01	29.90±0.19

Table 3: Post compression studies of mouth dissolving tablets of amlodipine and rosuvastatin

Formulation	Wt variation (mg) (Avg.±SD)	Hardness (kg/cm <sup>2</sup> ) (Avg.±SD)	Friability (%) (Avg.±SD)	Thickness (mm) (Avg.±SD)	Drug content (%) (Avg.±SD) At 237 nm
F1	149.35±0.01	2.5±0.2	0.13±0.11	3.26±0.01	98.3±0.21
F2	155.45±0.02	2.5±0.3	0.09±0.13	3.34±0.06	98.8±0.19
F3	152.92±0.05	2.4±0.2	0.16±0.16	3.26±0.04	96.9±0.16
F4	148.95±0.01	2.5±0.1	0.27±0.12	3.25±0.06	99.5±0.16
F5	148.63±0.03	2.4±0.2	0.28±0.12	3.21±0.01	97.6±0.23
F6	150.46±0.04	2.5±0.2	0.04±0.11	3.18±0.03	98.3±0.21
F7	152.69±0.01	2.5±0.2	0.21±0.12	3.23±0.01	97.6±0.23
F8	149.62±0.03	2.6±0.2	0.40±0.12	3.19±0.05	99.5±0.16
F9	147.37±0.01	2.4±0.2	0.18±0.11	3.30±0.01	96.8±0.16
F10	153.38±0.03	2.5±0.4	0.11±0.12	3.22±0.06	98.4±0.16
F11	151.62±0.01	2.4±0.2	0.07±0.12	3.25±0.03	97.6±0.21
F12	149.02±0.02	2.5±0.2	0.13±0.01	3.21±0.04	99.02±0.21

Table 4: Post compression studies of mouth dissolving tablets of amlodipine and rosuvastatin

Formulation	Wetting time (sec) (Avg.±SD)	Water absorption ratio (Avg.±SD)	Moisture uptake study (Avg.±SD)	Disintegration time (min. sec) (Avg.±SD)	Drug content (%) (Avg.±SD) AT 244 nm
F1	36.30±0.01	34.14±0.02	3.62±0.11	2.04±0.01	97.6±0.21
F2	32.43±0.02	38.55±0.03	4.14±0.13	1.52±0.01	98.4±0.16
F3	29.15±0.05	37.39±0.01	4.28±0.16	2.09±0.01	101.3±0.19
F4	28.59±0.01	36.71±0.03	5.06±0.12	1.55±0.01	97.6±0.23
F5	36.89±0.03	42.76±0.01	3.62±0.12	1.09±0.01	96.8±0.16
F6	38.63±0.04	44.19±0.05	5.14±0.11	2.63±0.01	98.3±0.21
F7	30.57±0.01	38.32±0.03	4.72±0.12	1.56±0.01	96.3±0.23
F8	31.72±0.03	36.86±0.01	3.51±0.12	1.15±0.01	99.5±0.16
F9	28.98±0.01	35.41±0.02	2.94±0.11	1.35±0.01	97.2±0.21
F10	31.91±0.03	38.82±0.01	4.15±0.12	0.52±0.01	96.9±0.16
F11	29.35±0.01	34.48±0.05	3.07±0.12	0.58±0.01	101.2±0.21
F12	26.98±0.02	36.21±0.05	3.28±0.01	0.47±0.01	98.8±0.19

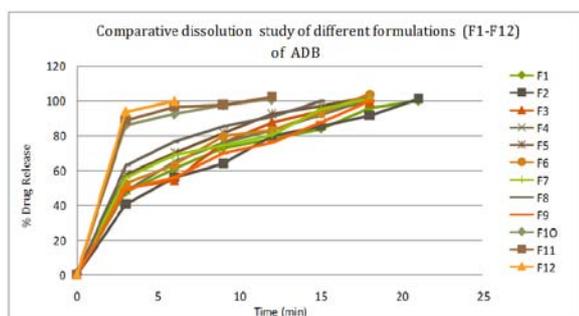


Fig. 2: Comparative *In vitro* dissolution study of mouth dissolving tablets for amlodipine besylate at 237 nm

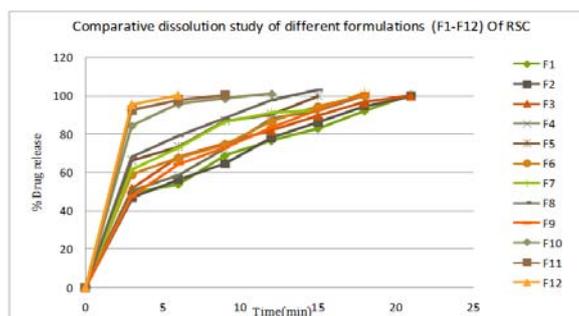


Fig. 3: Comparative *In vitro* dissolution study of Mouth dissolving tablets for Rosuvastatin Calcium at 244 nm

**CONCLUSION**

Mouth Dissolving tablet of Amlodipine Besylate and Rosuvastatin Calcium were prepared by direct compression method using Croscarmellose Sodium (CCS), Cross povidone (CP), Sodium Starch Glycolate (SSG). The tablet formulation F12 with Sodium Starch Glycolate 5% & Cross Povidone 5% showed greater rate of dissolution at 6 minutes which gives 99.9% drug release. Results from stability studies indicate that the formulated mouth dissolving tablets are stable for a period of 3 months under 2 different conditions at 25±2 °C, 65±5%RH and 40±2 °C and 75±5%RH. There were no remarkable changes observed during the period of storage. There is no change in physical appearance and % drug release for the period of 3 months, so it is continue for the next three months as per ICH guidelines for stability studies. Cross povidone swell 4-10 folds in less than 10 seconds and it has excellent swelling properties and its high wicking property than Sodium Starch Glycolate at that concentration and Sodium Starch Glycolate show better disintegration time and Swelling of time thus increase the rate of dissolution of formulation.

**CONFLICT OF INTERESTS**

Declared None

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