

Original Article

**DRUMSTICK MUCILAGE MICROSPHERES FOR CONTROLLED RELEASE OF LAMIVUDINE: DESIGN, OPTIMIZATION AND *IN VITRO* EVALUATION**

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ABSTRACT

**Objective:** The objective of this study was to design and evaluate controlled release mucoadhesive microspheres of lamivudine using mucoadhesive polymers and mucilage.

**Methods:** Mucoadhesive microspheres of lamivudine were formulated by ionic gelation method. The response surface methodology was adapted for optimization of formulation using central composite design (CCD) for two factors at three levels each was employed to study the effect of independent variables, Sodium alginate-drumstick mucilage ( $X_1$ ) and calcium chloride ( $\text{CaCl}_2$ ) concentration ( $X_2$ ) on dependent variables, namely drug encapsulation efficiency (DEE) and particle size (PS). Optimized drumstick mucilage mucoadhesive microspheres of lamivudine were obtained by using numerical optimization of desirability approach. The observed microspheres were coincided well with the predicted values by the experimental design.

**Results:** The microspheres formed were spherical in shape, and Particle size (PS) ranged between 681.63-941.57 $\mu\text{m}$ . Drug encapsulation efficiency (DEE) was ranged between 69.63-94.56 %. The drug release for an optimized formulation was 96.58 %. The mechanism of drug release from microspheres followed Korsmeyer's-Peppas and exponential 'n' value was greater than 0.45, indicating the drug release was non-fickian i.e., swelling followed by erosion mechanism.

**Conclusion:** This work suggests that mucoadhesive microspheres, an effective drug delivery system for lamivudine, can be prepared using drumstick mucilage in improving the bioavailability of the drug.

**Keywords:** Lamivudine, Optimization, Drumstick, Sodium Alginate, Model fitting

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INTRODUCTION

The main goal of drug delivery systems is to achieve a desired concentration of the drug in blood or tissue, which is therapeutically effective and non-toxic for a prolonged period. The most preferable route of drug delivery is oral drug delivery, due to its ease of administration, patient compliance, and flexibility in the formulations. The major objective of oral controlled drug delivery system is to deliver drugs for a longer period of time to achieve better bioavailability, which should be predictable and reproducible [1].

The mucoadhesive polymer containing oral drug delivery systems has the capacity to prolong the residence time of drugs at the absorption site and facilitate intimate contact with an underlying absorptive surface to enhance bioavailability [2]. Polymers used in the mucoadhesive formulations include natural, semi-synthetic, and synthetic ones. In recent years, a growing interest has been identified in the development of natural polymer-based drug delivery systems due to their biodegradability, biocompatibility, aqueous solubility, swelling ability, easy availability, and cost-effectiveness [3]. Amongst various natural polymers, alginates have been widely used in the development of drug delivery applications [4-7]. It is composed of linear copolymers of two monomeric units, that is,  $\alpha$ -D-mannuronic acid and  $\alpha$ -L-guluronic acid [8]. Sodium alginate undergoes ionotropic-gelation by  $\text{Ca}^{2+}$  to form calcium alginate due to an ionic interaction between carboxylic acid groups of alginate chain and  $\text{Ca}^{2+}$  [9]. Sodium alginate has mucoadhesive property; however, the cross-linked alginates are usually fragile [10, 11]. Therefore, the blending of different mucoadhesive polymers is one of the most popular approaches to formulate ionotropically cross-linked alginate-based mucoadhesive spheres [10, 12, 13]. Again, blending with suitable polymers, may improve the drug encapsulation, which is found comparatively lower in alginate-based microspheres prepared by ionotropic-gelation method [7].

Drumstick is a rich source of the polysaccharide *galactomannan*. Drumstick is a source of *saponins* such as *diosgenin*, *yamogenin*, *gitogenin*, *tigogenin*, and *neotigogenin*, other bioactive constituents of *moringa* include mucilage, volatile oils, and alkaloids such as choline and *trigonelline*. Mucilage is obtained from stem and pods of *moringa oleifera* (family: *Moringaceae*). The mucilage is a *polyuronide* constituting of *arabinose*, *galactose*, and *glucuronic acid* in the proportion of 10:7:2, *rhamnose* present in traces. The gelling concentration of the mucilage was found to lie between 7 and 8.5% w/v. The mucilage exhibited pseudoplastic flow and viscosity were found to be ideal for topical application [14], binding property and release retardant property [15].

Lamivudine is a synthetic nucleoside analog that is being increasingly used as the core of an antiretroviral regimen for the treatment of HIV infection [16, 17]. *In vivo*, nucleoside analogs are phosphorylated intracellularly by endogenous kinases to putatively active 5'-triphosphate (3TC-TP) derivatives that prevent HIV replication by competitively inhibiting viral reverse transcriptase and terminating proviral DNA chain extension [18-20]. Lamivudine is rapidly absorbed after oral administration with an absolute bioavailability of 86% $\pm$ 16%, peak serum concentration of lamivudine ( $C_{\text{max}}$ ) of 1.5 $\pm$ 0.5 $\mu\text{g/ml}$  and mean elimination half-life ( $t_{1/2}$ ) of 5 to 7 h, thus necessitating frequent administration to maintain constant therapeutic drug levels [21].

Therefore, it would be beneficial to develop a mucoadhesive system of lamivudine using drumstick-alginate for oral use, which might facilitate an intimate contact with the mucous membranes (i.e., mucoadhesion or bioadhesion) and thus the release of lamivudine at a controlled rate over an extended period to maximize the therapeutic effect.

In the development of any pharmaceutical formulation, an important issue is to design a formulation with optimized quality in a short

time period and a minimum number of trials [22, 23]. Traditionally, research formulators produce formulation by changing only one variable at a time while keeping other variables fixed. This classical method is laborious and time-consuming. Therefore, it is essential to understand the influence of formulation ingredients or factors on the properties of formulations with a minimal number of experimental trials and subsequent selection of formulation ingredients or factors to develop an optimized formulation using established statistical tools [6, 24-26]. Factorial designs, where all the factors are studied in all possible combinations, are considered the most efficient in estimating the influence of individual factors and their interactions performing minimum numbers of experiments [27]. A computer-aided optimization technique based on 3<sup>2</sup>(two factors and three levels) factorial design and response surface methodology was employed to investigate the effects of two independent process variables (ingredients or factors), i.e., sodium alginate-drumstick mucilage ratio and concentration of CaCl<sub>2</sub> on the properties of ionotropically gelled drumstick mucilage-alginate mucoadhesive microspheres of lamivudine such as DEE and PS of microsphere.

## MATERIALS AND METHODS

### Materials

Lamivudine obtained as gift sample from Hetero Drugs Private Ltd, Sodium alginate and calcium chloride were procured from yarrow chemicals and SD fine chemicals Mumbai respectively. Drumstick pods were procured from local market. All other reagents used were of analytical grades and double distilled water was used throughout the studies.

### Method

#### Isolation of drumstick powder mucilage

Mucilage was isolated from the pods of *Moringa oleifera* Lam. (500g) by dissolving it in distilled water. Further, it was boiled for 1 h under reflux with occasional stirring and kept aside for 2 h for the release of mucilage into water then filtered. The filtrate was precipitated out with ethanol in crude form. The precipitated material was filtered through a muslin bag into conical flask and marc is squeezed well in order to remove the mucilage completely, in between hot distilled water (25 ml) was added through the sides of muslin bag. The aqueous filtrate is concentrated to 1/3rd of its volume; mucilage is precipitated by adding an equal volume of ethanol. The obtained precipitate is settled by keeping in a refrigerator for overnight. After complete settling of the precipitate, it was filtered and dried the

residue at 37 °C. The obtained dried powder was reduced to fine powder and passes through 120# and subjected for identification test to confirm its identity. The prepared drumstick mucilage powder was stored in desiccators for further study [28, 29].

#### Preparation of drumstick mucilage-alginate mucoadhesive microspheres of lamivudine by orifice ionic gelation method

The drumstick mucilage-alginate mucoadhesive microspheres of lamivudine were prepared by the ionotropic-gelation technique using CaCl<sub>2</sub> as cross-linker. Sodium alginate and drumstick mucilage aqueous dispersions were prepared separately using distilled water. These dispersions were mixed well with stirring for 15 min. Lamivudine was added to the dispersion mixture, the ratio of drug to polymer was maintained 1: 2 in all formulations. The resulting dispersion was then added via a 21-gauge needle into 100 ml of CaCl<sub>2</sub> solution. The added droplets were retained in the CaCl<sub>2</sub> solution for 15 min to complete the curing reaction and to produce rigid spheres. The wet spheres were collected by decantation and washed two times with distilled water and dried at 37 °C for 24 h. The dried drumstick mucilage-alginate mucoadhesive microspheres of lamivudine were stored in desiccators until used [30].

#### Experimental design for optimization

A 3<sup>2</sup>factorial design was employed for optimization with sodium alginate: drumstick mucilage (X<sub>1</sub>) and concentration of CaCl<sub>2</sub> (x<sub>2</sub>) as selected independent variables, which were varied at three levels, low (-1), medium (0), and high (+1). The DEE, (%) and PS (µm) were used as dependent variables (responses). Design-Expert Demo Version 11 software (Stat-Ease Inc., USA) was used for the generation and evaluation of the statistical experimental design. The batches were prepared as per design and investigated responses, i.e., DEE and PS were shown in table 1. The effects of independent variables upon the all measured responses were modeled using the following quadratic mathematical model generated by 3<sup>2</sup>factorial designs [6].

$$Y = b_0 + b_1X_1 + b_2X_2 + b_3X_1X_2 + b_4X_1^2 + b_5X_2^2$$

Where Y is the response, b<sub>0</sub> is the intercept, and b<sub>1</sub>, b<sub>2</sub>, b<sub>3</sub>, b<sub>4</sub>, b<sub>5</sub> are regression coefficients. X<sub>1</sub> and X<sub>2</sub> are individual effects. X<sub>1</sub><sup>2</sup> and X<sub>2</sub><sup>2</sup> are model quadratic effects; X<sub>1</sub>X<sub>2</sub> is the interaction effects. One-way ANOVA was applied to estimate the significance (P<0.05) of generated models. Individual response parameters were evaluated using the F-test. The response surface methodology was applied to analyze the effect of independent factors (SA: Drumstick mucilage and CaCl<sub>2</sub>) on the measured responses (DEE and PS).

**Table 1: Plan of 3<sup>2</sup> factorial designs with responses for different drumstick mucilage-alginate mucoadhesive microspheres of lamivudine**

| Batch code | Normal input variables                               |   | Responses |         |
|------------|--|---|-----------|---------|
|            | Sodium alginate: drumstick mucilage(X <sub>1</sub> ) | CaCl <sub>2</sub> (%) (X <sub>2</sub> ) | DEE (%)   | PS (µm) |
| F-1        | 4  | 5                                       | 74.89     | 885.12  |
| F-2        | 1  | 7.5                                     | 79.05     | 779.36  |
| F-3        | 4  | 10                                      | 69.63     | 941.57  |
| F-4        | 1  | 5                                       | 85.26     | 749.63  |
| F-5        | 4  | 7.5                                     | 79.59     | 812.85  |
| F-6        | 2.5  | 10                                      | 82.79     | 790.86  |
| F-7        | 2.5  | 7.5                                     | 94.56     | 681.63  |
| F-8        | 2.5  | 5                                       | 73.82     | 844.39  |
| F-9        | 1  | 10                                      | 87.62     | 712.76  |

### Evaluation

#### Production yield

All the batches of dried microspheres were accurately weighed separately and percentage yield is calculated by using the given equation.

$$\text{Production yield} = \frac{\text{Practical weight}}{\text{Theoretical weight (polymer + drug)}} \times 100$$

#### Determination of DEE (%)

Accurately weighed, 100 mg of microspheres were taken and were crushed using pestle and mortar. The crushed powders of drug-containing microspheres were placed in 500 ml of phosphate buffer

pH 7.4 and kept for 24 h with occasional shaking at 37±0.5 °C. After the stipulated time, polymer debris formed after the disintegration of microspheres was removed by filtration. The drug content in the filtrate was determined using a UV-VIS spectrophotometer (Shimadzu, Japan) at 271 nm. The DEE of microspheres was calculated using the following formula:

$$\text{Encapsulation efficiency} = \frac{\text{Actual amount of drug encapsulated}}{\text{Theoretical drug content}} \times 100$$

#### PS measurement

PS and size distribution of mucoadhesive microspheres of lamivudine were measured by sieve analysis using mechanical

sieve shaker. Different sizes in a batch are separated by sieve using a range of standard sieves 10/22, 22/44 and the amounts retained on different sieves were weighed. The sizes of the microspheres were determined by carrying out studies in triplicate and its average size is calculated by using the given following equation.

$$D_{Avg} = \frac{\sum Xi f_i}{f_i}$$

Where,  $X_i$ -Mean size range;

$f_i$ -Percentage microspheres retained on the smaller sieve range.

### Surface morphology studies of microspheres by scanning electron microscopy

The PS, shape and surface morphology of optimized mucoadhesive microspheres were examined by scanning electron microscopy. Mucoadhesive microspheres were fixed on aluminum studs and coated with gold using a sputter coater SC 502, under vacuum [0.1 mm Hg] and are analyzed using-Model JSM-840 A, Joel. Japan.

### In vitro drug release studies

The release of optimized formulation drumstick mucilage-alginate microspheres of lamivudine and marketed tablet viz., Lamivir were tested using a dissolution test apparatus USP-I. The baskets were covered with cloth to prevent microspheres to escape out. The dissolution rates were measured at  $37 \pm 1$  °C at 50 rpm speed.

Drumstick mucilage-alginate microspheres of lamivudine equivalent to 50 mg of lamivudine were taken in 900 ml of dissolution medium (phosphate buffer, pH 7.4). An amount of 5 ml of aliquots was collected at regular time intervals and the same amount of fresh phosphate buffer pH 7.4 medium was replaced into the dissolution vessel to maintain sink condition throughout the experiment. The collected aliquots were filtered and suitably diluted to determine absorbance using a UV-VIS spectrophotometer (Shimadzu, Japan) at 271 nm against a blank (phosphate buffer, pH 7.4). In order to predict and correlate the *in vitro* release behavior of lamivudine from optimized formulation drumstick mucilage-alginate microspheres and marketed tablet Lamivir, data were fitted into a suitable mathematical model. The studies were carried out in triplicate. The *in vitro* dissolution data were tabulated and computed by using dissolution software viz., PCP DISSO V3.0.

Table 2: Report of ANOVA of responses for DEE and PS

| Source                        | Sum squares | df | Mean square | F value | P value probe>F |
|-------------------------------|-------------|----|-------------|---------|-----------------|
| For DEE(%)                    |             |    |             |         |                 |
| Model                         | 472.54      | 5  | 94.51       | 2583.27 | <0.0001         |
| X <sub>1</sub>                | 171.74      | 1  | 171.74      | 4694.23 | <0.0001         |
| X <sub>2</sub>                | 293.02      | 1  | 293.02      | 8009.48 | <0.0001         |
| X <sub>1</sub> X <sub>2</sub> | 0.8190      | 1  | 0.8190      | 22.39   | 0.0179          |
| X <sub>1</sub> <sup>2</sup>   | 1.83        | 1  | 1.83        | 50.03   | 0.0058          |
| X <sub>2</sub> <sup>2</sup>   | 5.13        | 1  | 5.13        | 140.24  | 0.0013          |
| For PS(μm)                    |             |    |             |         |                 |
| Model                         | 53928.47    | 5  | 10785.69    | 198.27  | 0.0006          |
| X <sub>1</sub>                | 23242.91    | 1  | 23242.91    | 427.28  | 0.0002          |
| X <sub>2</sub>                | 28505.31    | 1  | 28505.31    | 524.02  | 0.0002          |
| X <sub>1</sub> X <sub>2</sub> | 94.97       | 1  | 94.97       | 1.75    | 0.2781          |
| X <sub>1</sub> <sup>2</sup>   | 1976.95     | 1  | 1976.95     | 36.34   | 0.0091          |
| X <sub>2</sub> <sup>2</sup>   | 108.34      | 1  | 108.34      | 1.99    | 0.2530          |

## RESULTS AND DISCUSSION

Mucilage was isolated from drumstick (*Moringa oleifera*) pod and the average yield of mucilage was found 5.86% w/w. For the 3<sup>2</sup>factorial design, a total of 9 trial formulations were proposed by Design-Expert Demo Version 11 software (Stat-Ease Inc., USA). According to this trial proposal, various drumstick mucilage-alginate microspheres of lamivudine were prepared by ionotropic gelation technique. When various dispersion mixtures containing different polymer-blend (Sodium alginate and Drumstick mucilage) and lamivudine were dropped into the solutions containing CaCl<sub>2</sub>, drumstick mucilage-alginate of lamivudine microspheres were formed instantaneously due to the electrostatic interaction between alginate ions and calcium ions present in the cross-linking solutions. The values of DEE and PS of microspheres, measured for all the

formulations reported in table 1, were fitted in the 3<sup>2</sup>factorial design to get model equations. The Design-Expert Demo Version 11 software (Stat-Ease Inc., USA) provided quadratic model equations involving individual main factors and interaction factors for all response parameters. The results of the ANOVA given in table 2, showing these models were significant for all response parameters.

The model equation relating

$$DEE (\%) = 79.09 - 5.35X_1 + 6.98X_2 - 0.4525X_1X_2 + 0.9567X_1^2 + 1.60X_2^2 \quad (R^2 = 0.9908; F \text{ value} = 2583.27; P < 0.05).$$

The model equation relating

$$PS (\mu m) = 783.74 + 62.4X_1 - 68.93X_2 - 4.87X_1X_2 - 31.44X_1^2 - 7.36X_2^2 \quad (R^2 = 0.9970; F \text{ value} = 198.27; P < 0.05).$$

### Design-Expert® Software Trial Version

#### DEE

Color points by value of

DEE:

69.63  94.56

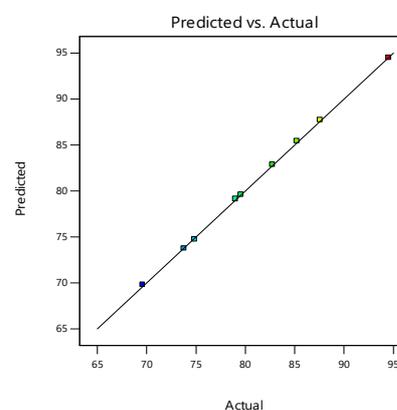


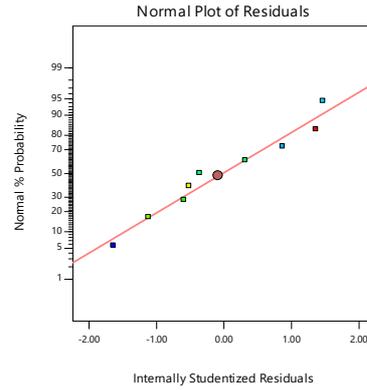
Fig. 1: Linear correlation plot containing DEE (%) between the actual and the predicted values

**Design-Expert® Software  
Trial Version**

**DEE**

Color points by value of

DEE:



**Fig. 2: Normal residual plot containing DEE (%) showing the scatter of the residuals versus predicted values**

The influences of main effects (factors) on responses DEE and PS were further elucidated by response surface methodology. Response surface methodology is a widely proficient approach in the development and optimization of drug delivery devices [6, 9, 31]. Response surface methodology encompasses the generation of model equations of the investigated responses over the experimental domain to determine optimum formulation (s) [32]. The three-dimensional response surface plot is very useful in learning about the main and interaction effects of the independent variables (factors), whereas two-dimensional contour plot gives a

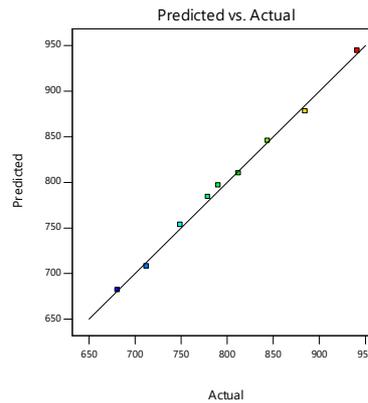
visual representation of values of the response [5]. The three-dimensional response surface plot of DEE (fig. 5) shows the increment of DEE with the lowering of sodium alginate-drumstick mucilage ( $X_1$ ) and increasing of  $CaCl_2$  concentration ( $X_2$ ). However, an increase in PS with the increment in sodium alginate-drumstick mucilage ( $X_1$ ) and lowering of  $CaCl_2$  concentration ( $X_2$ ) is shown by the three-dimensional response surface plot containing PS as shown in fig. 7. Contour plots as shown in fig. 6 and 8, showed responses of DEE and PS as nonlinear relationships between in dependable variables.

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Trial Version**

**PS**

Color points by value of

PS:



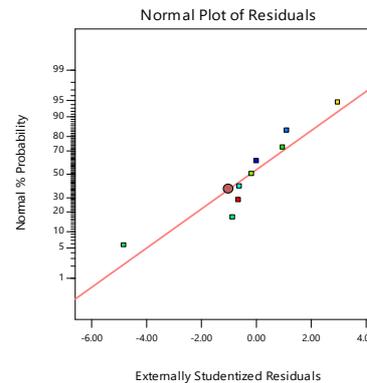
**Fig. 3: Linear correlation plot containing PS ( $\mu\text{m}$ ) between the actual and the predicted values**

**Design-Expert® Software  
Trial Version**

**PS**

Color points by value of

PS:



**Fig. 4: Normal residual plot containing PS ( $\mu\text{m}$ ) showing the scatter of the residuals versus predicted values**

Numerical optimization technique with the desirability approach was used to develop optimized formulations for the desired response (optimum quality). The desirability ranges of the responses DEE targeted to maximum ( $90.00 \leq \text{DEE} \leq 100.00\%$ ) and PS minimized to ( $650.00 \leq \text{Particle size} \leq 750.00 \mu\text{m}$ ). The optimal values of responses were obtained by numerical analysis using the Design-Expert Demo Version

11 software (Stat-Ease Inc., USA) based on the criterion of desirability. The desirability plot showing desirable regression ranges for variable settings of the optimization process was given in fig. 9, and overlay plot showing the region of variable settings of the optimization process was shown in fig. 10. In order to evaluate the optimization capability of these models generated according to the results of  $3^2$  factorial design,

optimized drumstick mucilage-alginate microspheres of lamivudine were prepared using one of the variable settings of the optimization process proposed by the design (prediction  $R^2=1$ ). The selected variable settings of the optimization process were used for the formulation containing  $X_1=1.24$  and  $X_2=9.36$ . The optimized microspheres containing lamivudine (F-Optimised) were evaluated for DEE (%) and PS ( $\mu\text{m}$ ). The results of experiments with predicted responses by the mathematical models and those actually observed for optimized formulation were shown in table 3. The optimized drumstick-alginate microspheres of lamivudine (F-Optimised) showed DEE of  $92.106\pm 3.96\%$  and PS  $724.68\ \mu\text{m}\pm 5.65\%$  with small error values (0.125 and 4.817 resp), indicating that mathematical models obtained from the  $3^2$  factorial design were fitted well.

The DEE (%) of all these drumstick mucilage-alginate microspheres of lamivudine was within the range between  $69.63\pm 1.77$  and  $94.56\pm 4.80\%$  w/w (Tables 1 and 3). It was observed that DEE (%) was increased with the lowering of sodium alginate: drumstick mucilage blend, which may be due to an increase in viscosity of the solution by the addition of drumstick mucilage. This may be due to blocking of drug leaching to the cross-linking solution and the increase of cross-linking by  $\text{CaCl}_2$ .

The average microsphere size of drumstick mucilage-alginate microspheres of lamivudine was within the range of  $681.63\pm 5.06$  to  $941.57\pm 4.12\ \mu\text{m}$  (table 1). Increase in the average size of microspheres was found with the increasing proportion of drumstick mucilage with sodium alginate.

Design-Expert® Software  
Trial Version  
Factor Coding: Actual

DEE (%)  
● Design points above predicted value  
○ Design points below predicted value  
69.63 94.56

X1 = A: Sodium Alginate: Drumstick  
X2 = B: Calcium Chloride

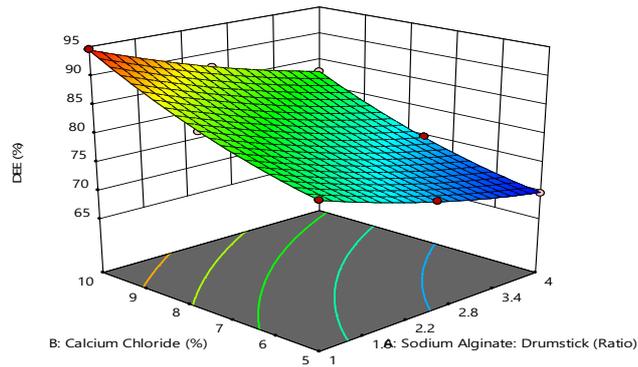


Fig. 5: Response surface plot, showing effect of sodium alginate-drumstick mucilage and concentration of  $\text{CaCl}_2$  on DEE

Design-Expert® Software  
Trial Version  
Factor Coding: Actual

DEE (%)  
● Design Points  
69.63 94.56

X1 = A: Sodium Alginate: Drumstick  
X2 = B: Calcium Chloride

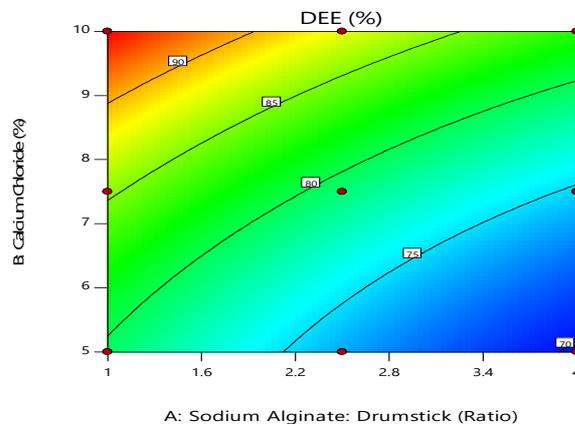


Fig. 6: Contour Plots showing, an effect of sodium alginate-drumstick mucilage and concentration of  $\text{CaCl}_2$  on DEE

Design-Expert® Software  
Trial Version  
Factor Coding: Actual

PS ( $\mu\text{m}$ )  
● Design points above predicted value  
○ Design points below predicted value  
681.63 941.57

X1 = A: Sodium Alginate: Drumstick  
X2 = B: Calcium Chloride

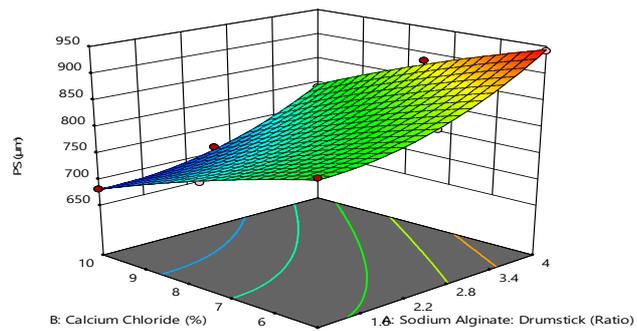


Fig. 7: Response surface plot, showing effect of sodium alginate-drumstick mucilage and concentration of  $\text{CaCl}_2$  on particle size

Design-Expert® Software  
Trial Version  
Factor Coding: Actual

PS (µm)  
● Design Points  
681.63 941.57

X1 = A: Sodium Alginate: Drumstick  
X2 = B: Calcium Chloride

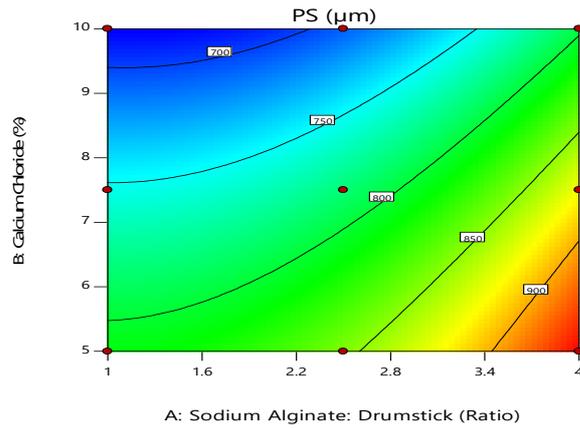


Fig. 8: Contour plot showing, the effect of sodium alginate-drumstick mucilage and concentration of CaCl<sub>2</sub> on particle size

Table 3: Results of actual and predicted values for DEE and PS responses at optimized conditions

| Batch code     | Sodium alginate: drumstick mucilage | CaCl <sub>2</sub> % | DEE%                    | PS (µm) |
|----------------|-------------------------------------|---------------------|-------------------------|---------|
| F-Opt          | 1.240                               | 9.364               | <b>Actual values</b>    |         |
|                |                                     |                     | 90.652                  | 701.199 |
| <b>% Error</b> |                                     |                     | <b>Predicted values</b> |         |
|                |                                     |                     | 92.106                  | 724.68  |
|                |                                     |                     | 0.125                   | 4.817   |

Design-Expert® Software  
Trial Version  
Factor Coding: Actual

Desirability  
● Design Points  
0 1

X1 = A: Sodium Alginate: Drumstick  
X2 = B: Calcium Chloride

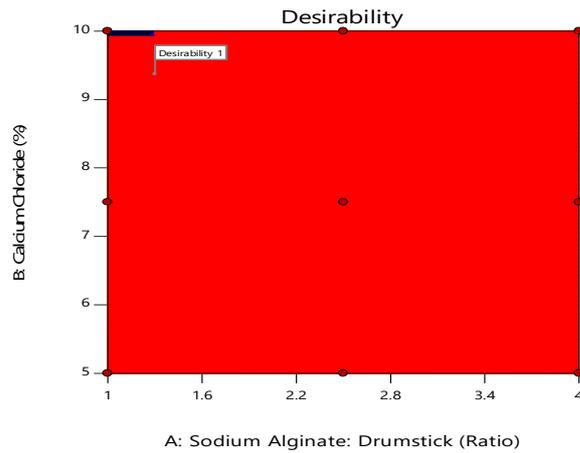


Fig. 9: Desirability plot showing regression to get optimum ranges

Design-Expert® Software  
Trial Version  
Factor Coding: Actual

Overlay Plot  
DEE  
StdErr(DEE)  
PS  
● Design Points

X1 = A: Sodium Alginate: Drumstick  
X2 = B: Calcium Chloride

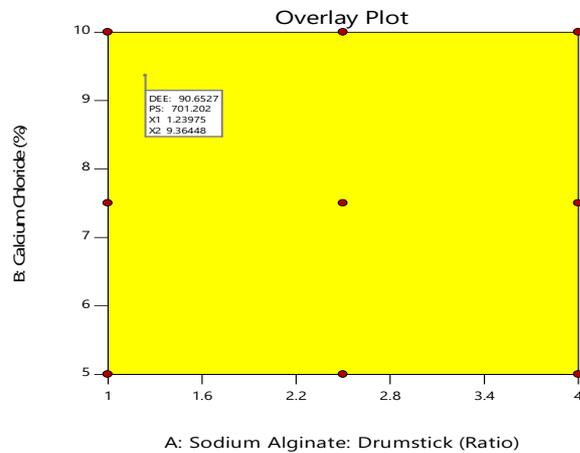


Fig. 10: The overlay plot showing the variable settings for the region of process optimization

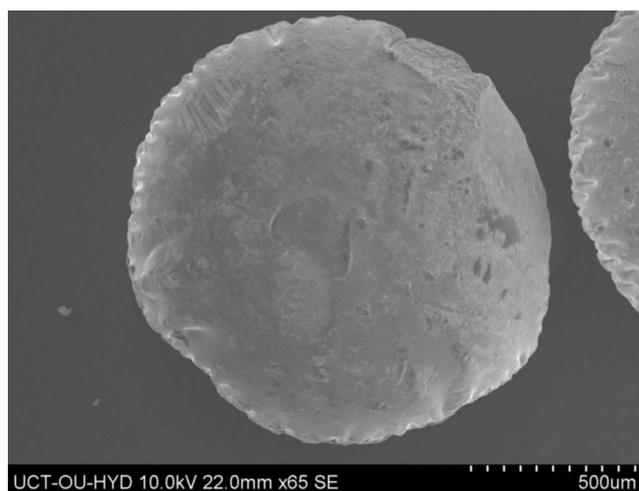


Fig. 11: Scanning electron microphotograph of optimized drumstick mucilage-alginate microspheres of lamivudine (F-Opt)

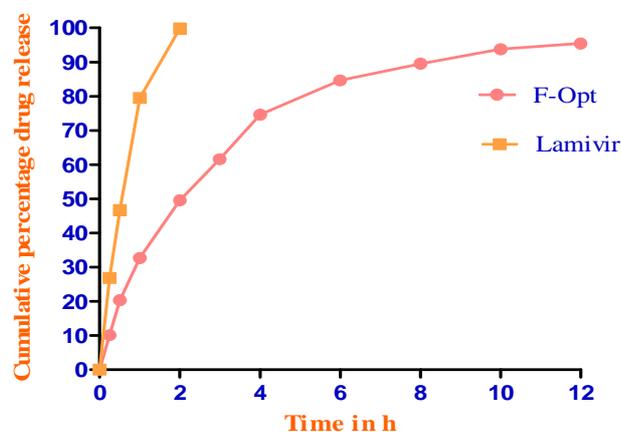


Fig. 12: *In vitro* comparison plots for the release of lamivudine from both optimized drumstick mucilage-alginate microspheres and marketed lamivir tablet

This could be attributed due to the increase in viscosity of polymer solution with the increased proportion of drumstick mucilage, which increased the droplet size of polymer-blend solutions to the cross-linking solutions during preparation. The surface morphological analysis of drumstick mucilage-alginate microspheres of lamivudine was visualized by scanning electron micrograph as shown in fig. 11. The scanning electron micrograph of these microspheres possessed irregular shape without forming agglomeration. Their surface morphologies appeared to have a rough surface with characteristic pores, large wrinkles, and cracks as shown in fig. These pores, cracks, and

wrinkles may be due to polymeric gel collapsing during the drying process of microspheres.

The *in vitro* lamivudine release studies were carried out for optimized drumstick mucilage-alginate microspheres of lamivudine and marketed Lamivir Tablet, in the phosphate buffer pH 7.4. The optimized microspheres showed the release of lamivudine over a period of 12 h as shown in fig. 12. The release of drug lamivudine from these drumstick mucilage-alginate microspheres was controlled and prolonged in phosphate buffer (pH 7.4), due to the higher swelling rate of these microspheres in phosphate buffer.

Table 5: Curve fitting data of the *in vitro* release of lamivudine from optimized drumstick mucilage-alginate mucoadhesive microspheres and marketed lamivir tablet

|                       | Marketed lamivir tablet | F-Opt  |
|-----------------------|-------------------------|--------|
| Zero order            | 0.8267                  | 0.9427 |
| 1 <sup>st</sup> order | 0.9978                  | 0.9840 |
| Matrix                | 0.9890                  | 0.9821 |
| Peppas                | 0.9809                  | 0.9947 |
| Hix. Crow             | 0.9845                  | 0.9931 |
| n                     | 0.5402                  | 0.7414 |
| k                     | 8.1449                  | 15.79  |
| Best fit              | First                   | Peppas |

The cumulative drug released from the optimized microsphere formulation containing lamivudine in 12 h was 95.49±4.05%. The *in vitro* drug release data from optimized drumstick mucilage-alginate microspheres of lamivudine and marketed tablet Lamivir were evaluated kinetically using various mathematical models like zero-order, first-order, Higuchi, and Korsmeyer-Peppas. The accuracy and prediction ability of these models were established using the highest regression analysis. The result of the curve fitting ( $R^2$ ) into various mathematical models are given in table 5. The respective  $R^2$  of optimized drumstick-alginate microspheres of lamivudine were compared, it was found to follow the Korsmeyer-Peppas model ( $R^2=0.9947$ ). The best fit of the Korsmeyer-Peppas model shows that the lamivudine release from these optimized drumstick mucilage-alginate microspheres followed the controlled-release pattern. The values of diffusional exponent (n) determined from Korsmeyer-Peppas model was 0.7414 (greater than 0.45), indicating the drug release from optimized formulation of drumstick mucilage-alginate microspheres of lamivudine follows, non fickian release mechanism i.e., swelling followed by erosion of polymeric blend, This could be attributed due to polymer dissolution and polymeric chain enlargement or relaxation.

## CONCLUSION

In this investigation, drumstick mucilage-alginate mucoadhesive microspheres of lamivudine were successfully developed and optimized. These developed optimized mucoadhesive microspheres demonstrated high drug encapsulation, sustained drug release profile at a controlled rate. Therefore, these drumstick mucilage-alginate mucoadhesive microspheres of lamivudine were found suitable for prolonged systemic absorption of lamivudine through sustained drug release, resulting in improved patient compliance. Moreover, the technique for the preparation of these microspheres was found simple, economical, and consistent.

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## AUTHORS CONTRIBUTIONS

All the author have contributed equally

## CONFLICT OF INTERESTS

Declare none

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